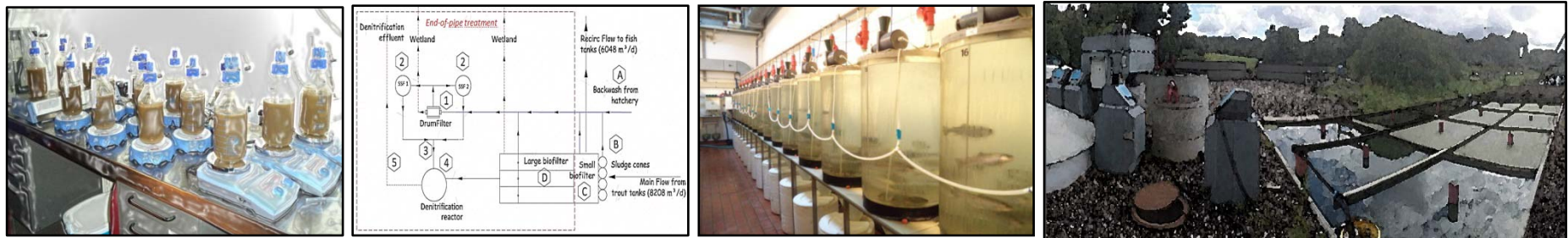


# Transforming waste into new resources: optimizing sludge hydrolysis to improve nitrogen removal in aquaculture through denitrification

Carlos Octavio Letelier Gordo

February 2017



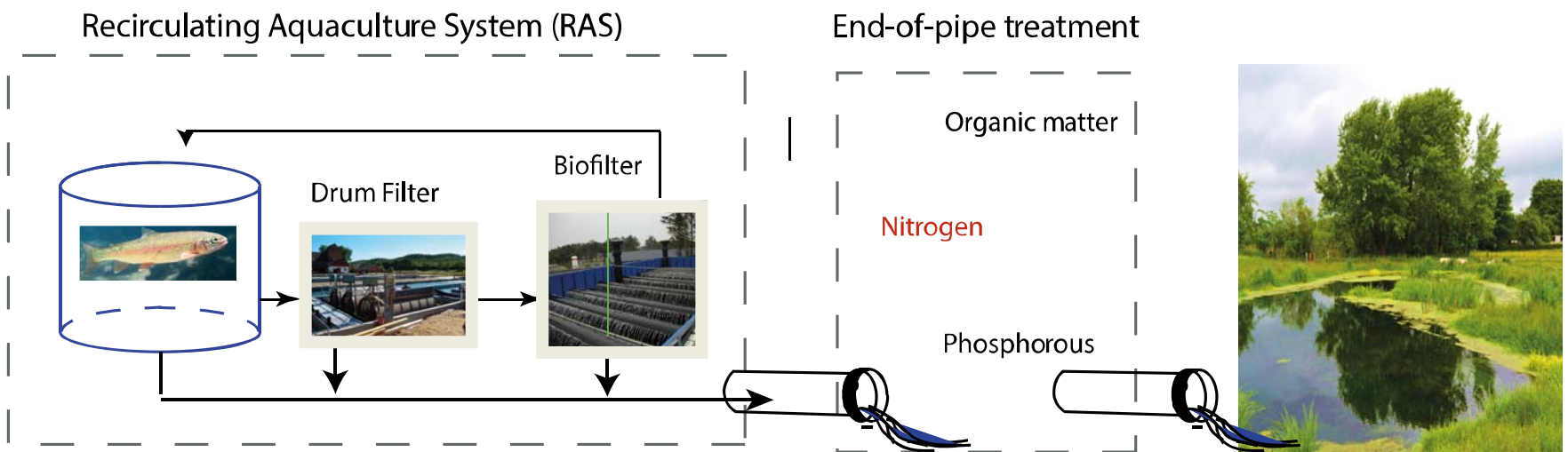
# OUTLINE



1. **INTRODUCTION TO THE PROBLEM**
2. **PART I:** CHARACTERIZING AND DESCRIBING THE **HYDROLYSIS AND FERMENTATION** PROCESSES OF SOLID WASTE DERIVING FROM TWO DIETARY PROTEIN SOURCES, **FISH MEAL** AND **SOYBEAN MEAL**
3. **PART II:** **OPTIMIZATION** OF THE HYDROLYSIS AND FERMENTATION PROCESSES
4. **PART III:** **APPLICABILITY** OF INTERNAL CARBON SOURCES FOR DENITRIFICATION ON A **DANISH BROOD STOCK FARM** (A MASS BALANCE APPROACH).
5. **PART IV:** CONCLUSIONS AND FUTURE PERSPECTIVES

## The problem

Environmental regulations has forced the improvement of water treatment technologies (End-of Pipe treatment)



## The problem

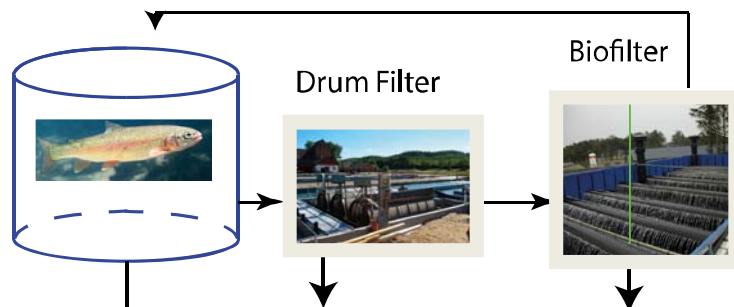
Environmental regulations has forced the improvement of water treatment technologies (End-of Pipe treatment)

Major challenge is removal of N (15-50% best available technology)

| System           | TN  | TP  | BOD | Feed allowance (ton) | Cultivable Ton Fish |
|------------------|-----|-----|-----|----------------------|---------------------|
| Traditional      | 7%  | 20% | 20% | 100                  | 143                 |
| Type 3           | 15% | 65% | 80% | 109                  | 156                 |
| Type 3 (Wetland) | 50% | 76% | 93% | 186                  | 266                 |

(Jokumsen and Svendsen, 2010)

### Recirculating Aquaculture System (RAS)



### End-of-pipe treatment

Organic matter  
**Nitrogen**  
 Phosphorous



## The problem

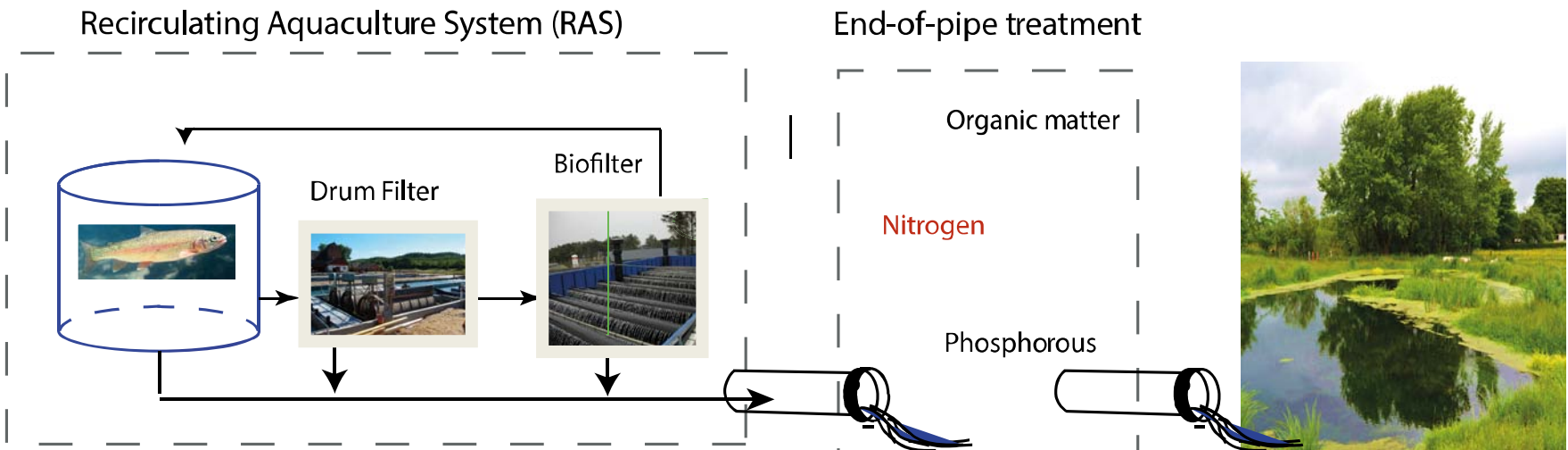
Environmental regulations has forced the improvement of water treatment technologies (End-of Pipe treatment)

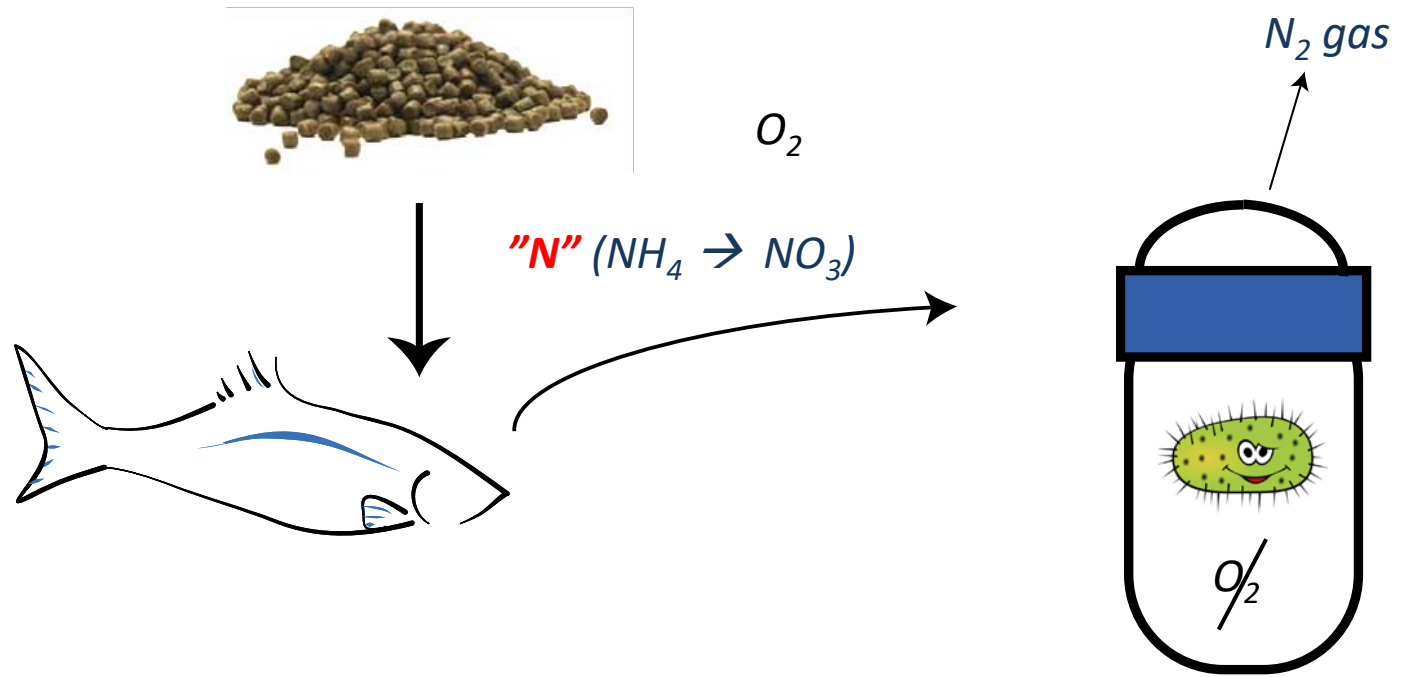
Major challenge is removal of N (15-50% best available technology)

Nitrate ( $\text{NO}_3$ ) is main N compound (80%) discharged from recirculating aquaculture system (RAS)

| System           | TN  | TP  | BOD | Feed allowance (ton) | Cultivable Ton Fish |
|------------------|-----|-----|-----|----------------------|---------------------|
| Traditional      | 7%  | 20% | 20% | 100                  | 143                 |
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(Jokumsen and Svendsen, 2010)



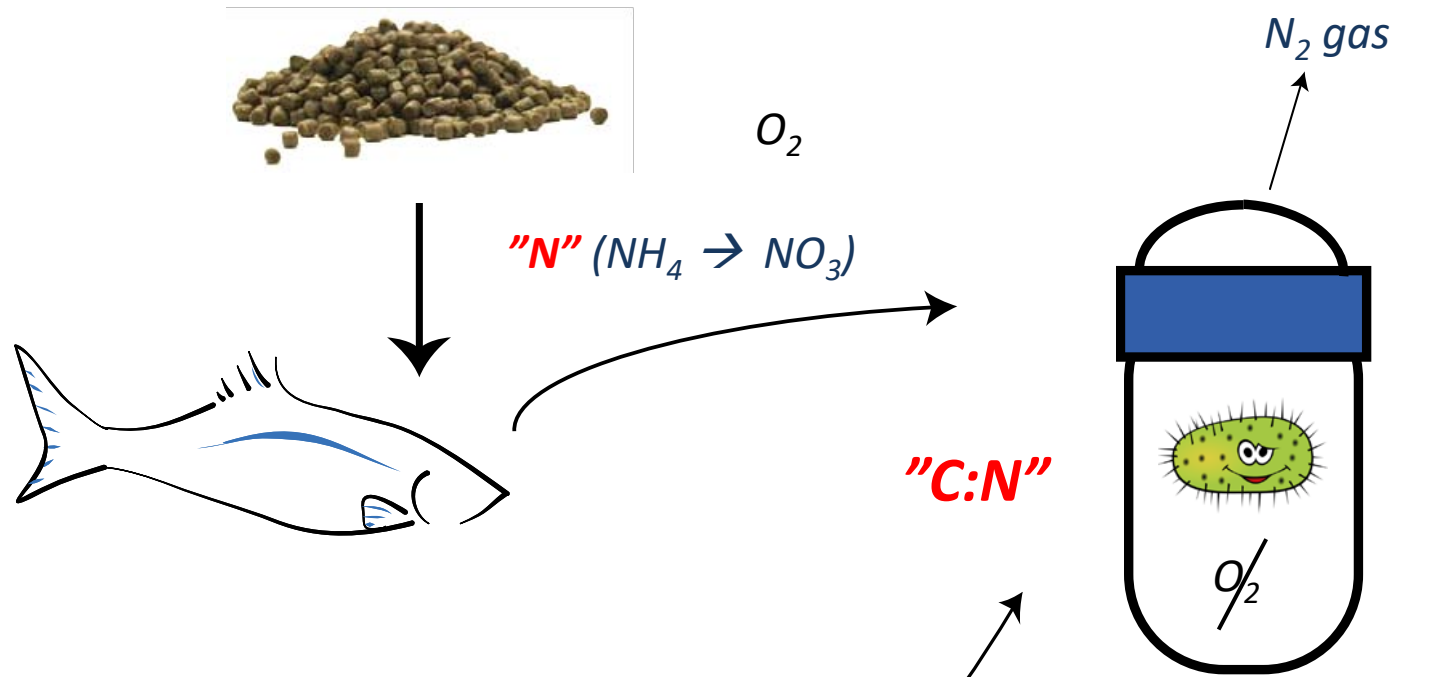


## Actual solution

### *Denitrification process*

- Nitrate ( $NO_3$ ) removed from water into N gas
- Carbon sources are required

### Denitrification reactor



**Actual solution**

***Denitrification process***

- Nitrate ( $\text{NO}_3$ ) removed from water into N gas
- Carbon sources are required



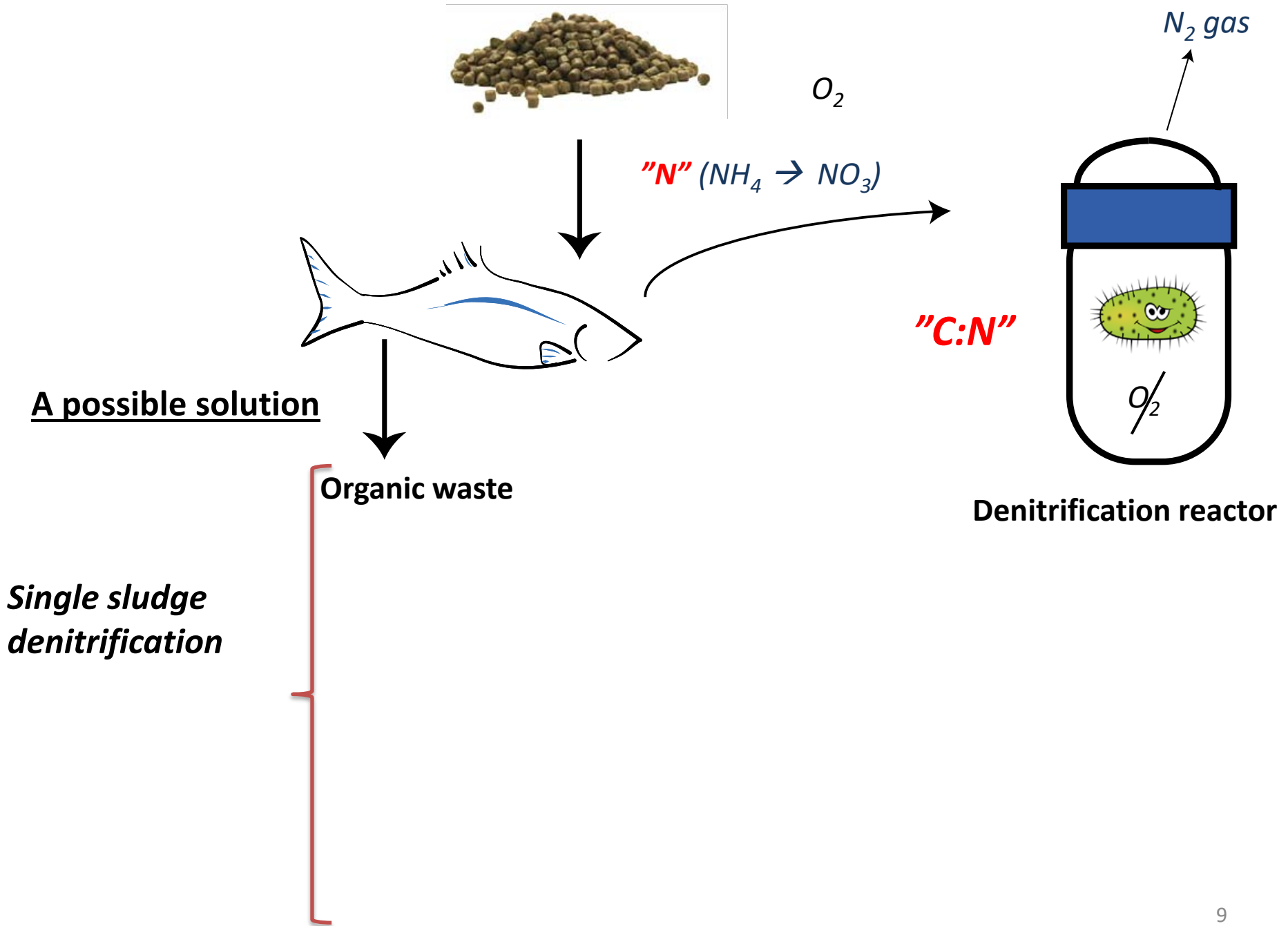
**400 €/MT**

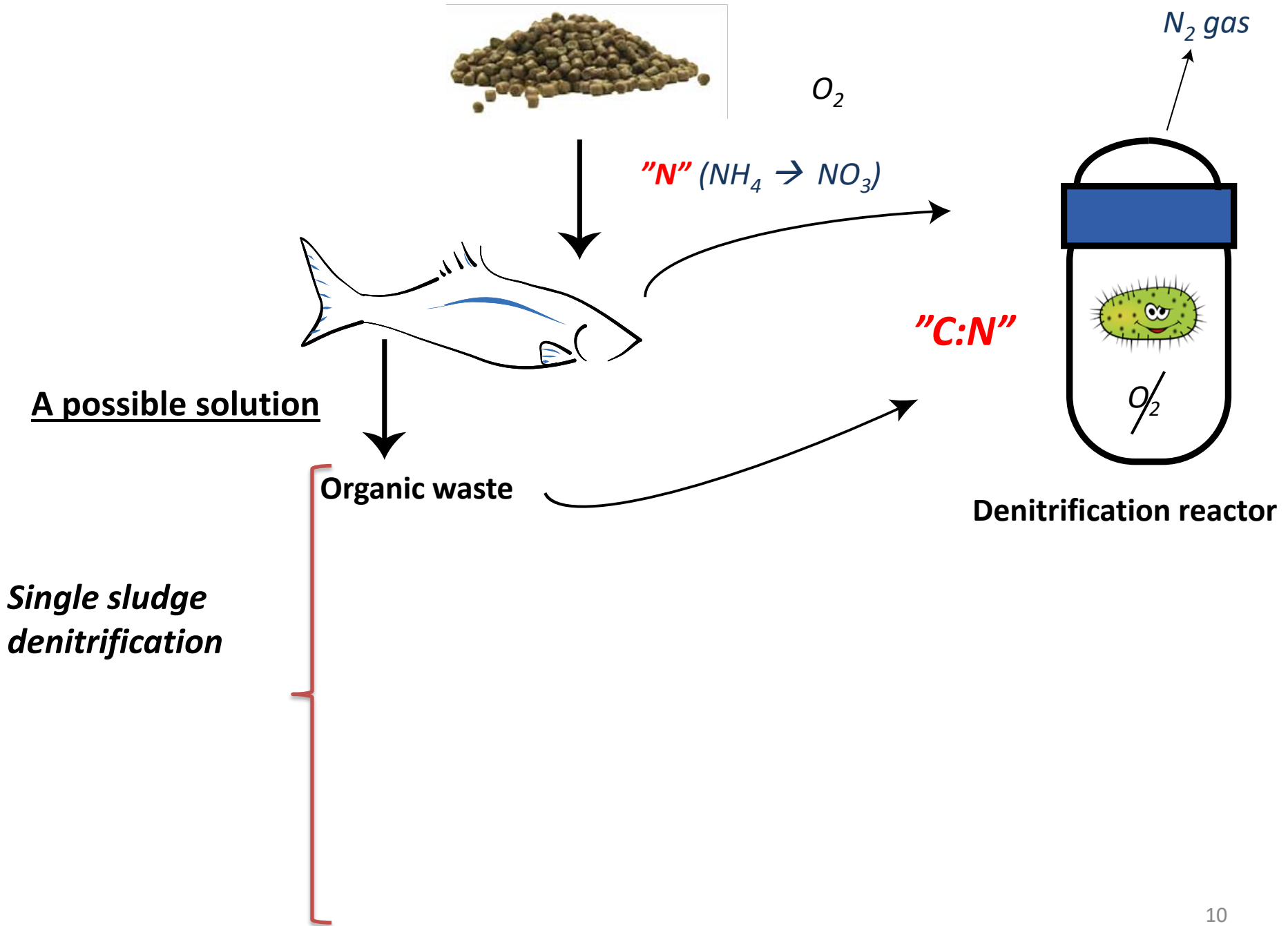
**5-10% production costs**

*Purchase of external carbon sources "C"*

The Industry needs cost effective solutions for removal of N



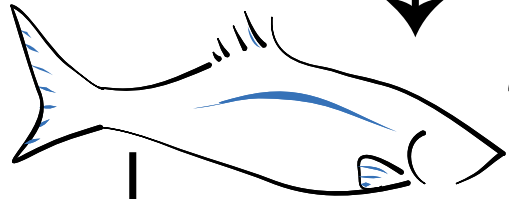




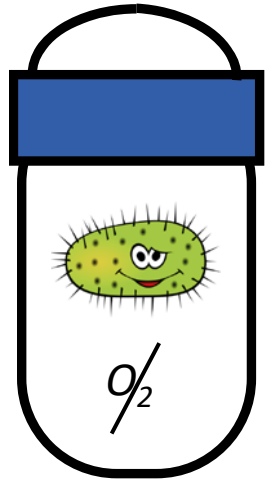


$O_2$

"N" ( $NH_4 \rightarrow NO_3$ )



"C:N"



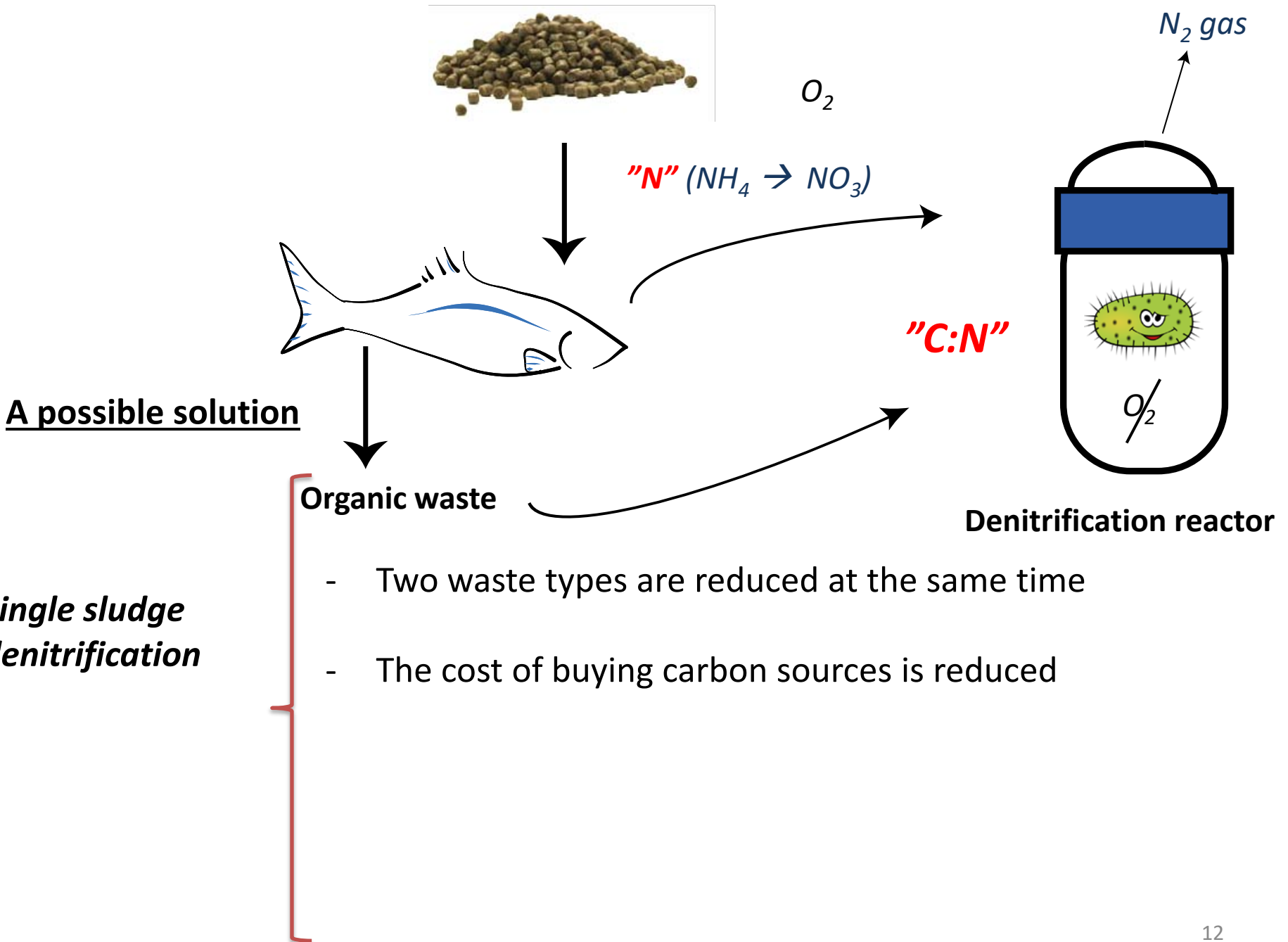
A possible solution

Organic waste

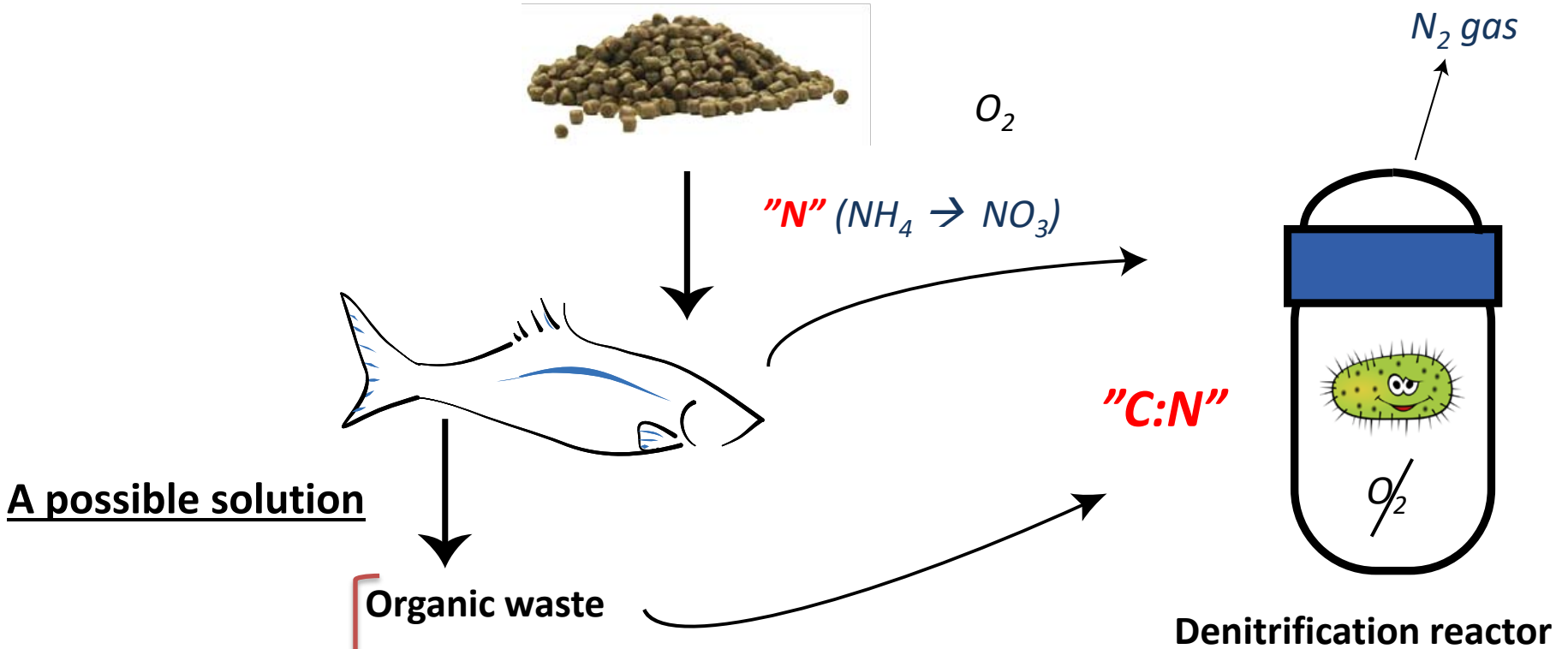
Denitrification reactor

- Two waste types are reduced at the same time

*Single sludge denitrification*

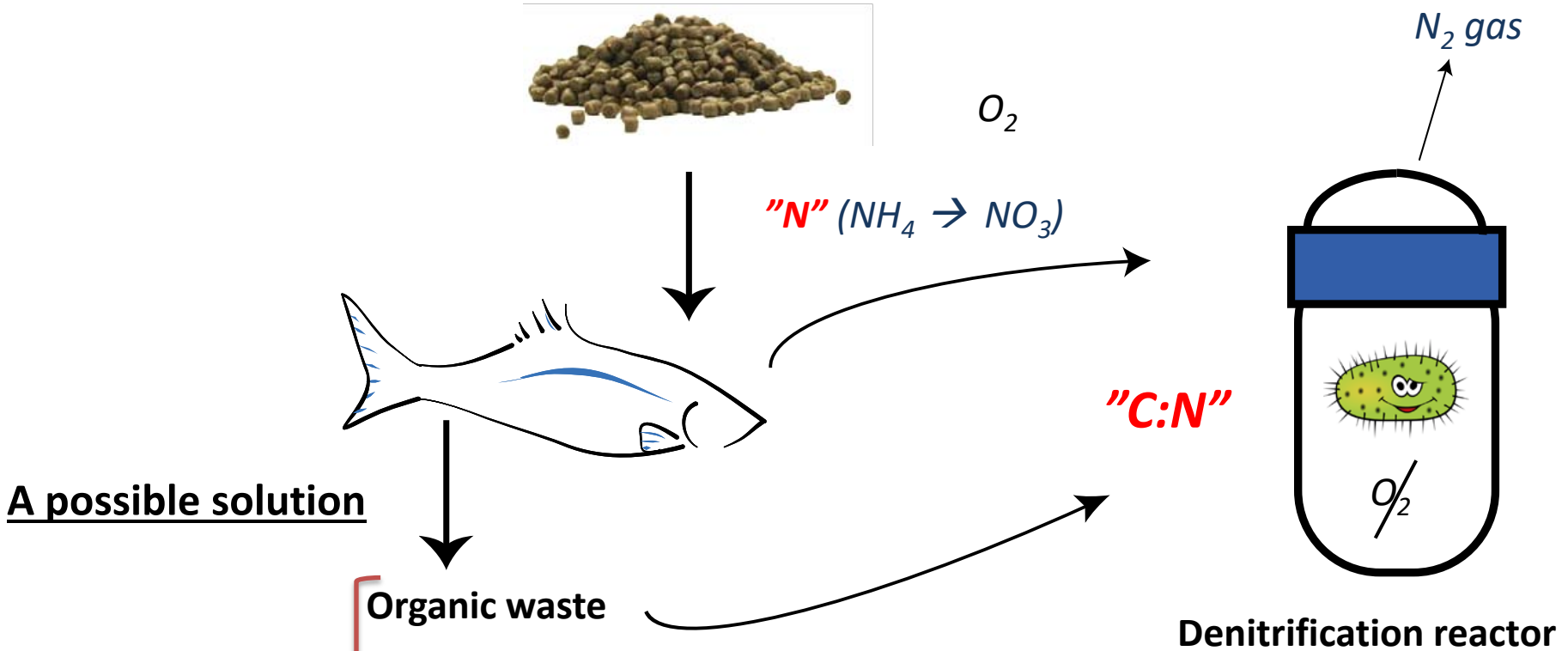


***Single sludge denitrification***



**Single sludge denitrification**

- Two waste types are reduced at the same time
- The cost of buying carbon sources is reduced
- The cost of organic waste disposal is reduced

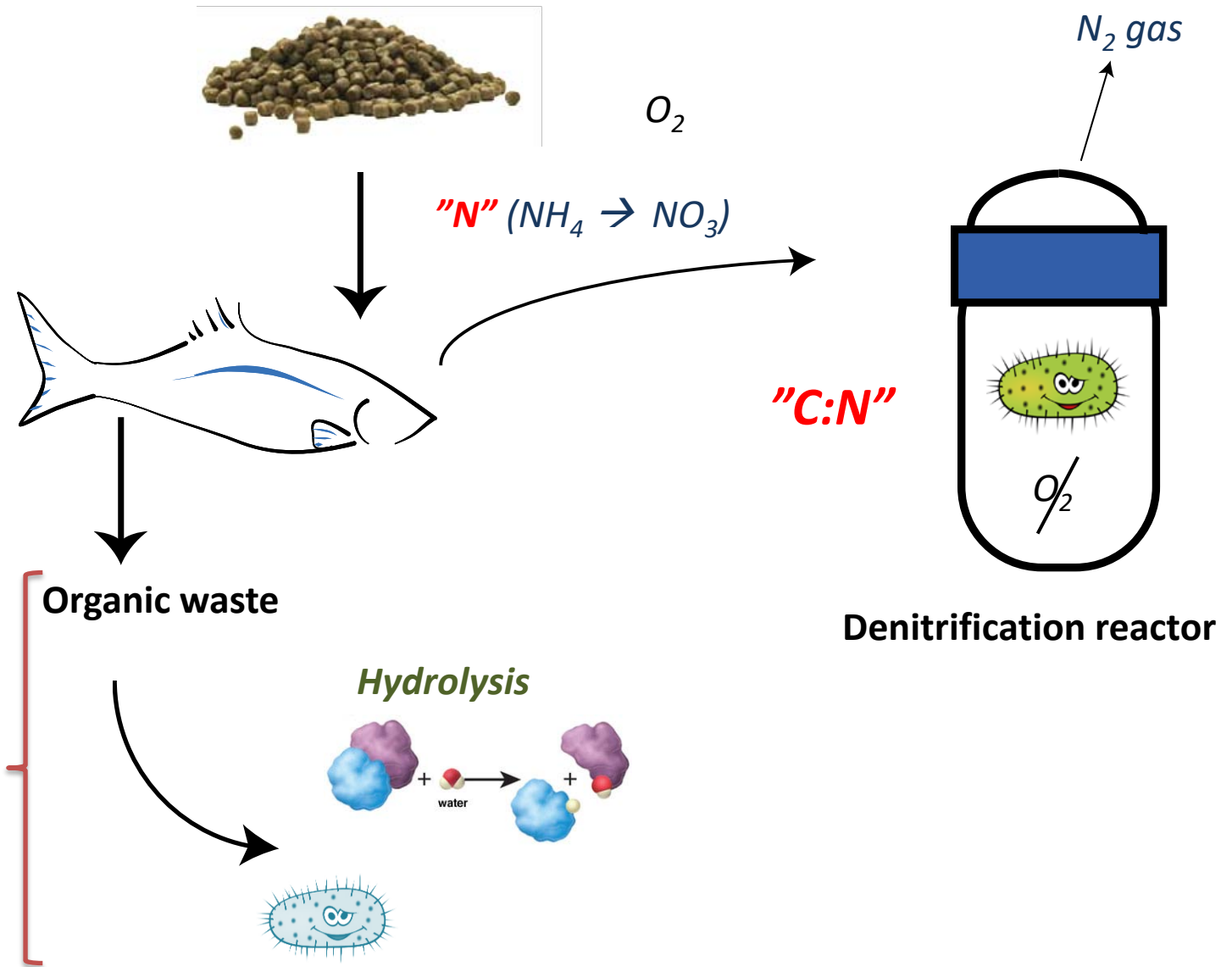


**Single sludge denitrification**

- Two waste types are reduced at the same time
- The cost of buying carbon sources is reduced
- The cost of organic waste disposal is reduced
- But.. the problem is that the organic waste is found majorly in particulate form so bacteria cannot use it

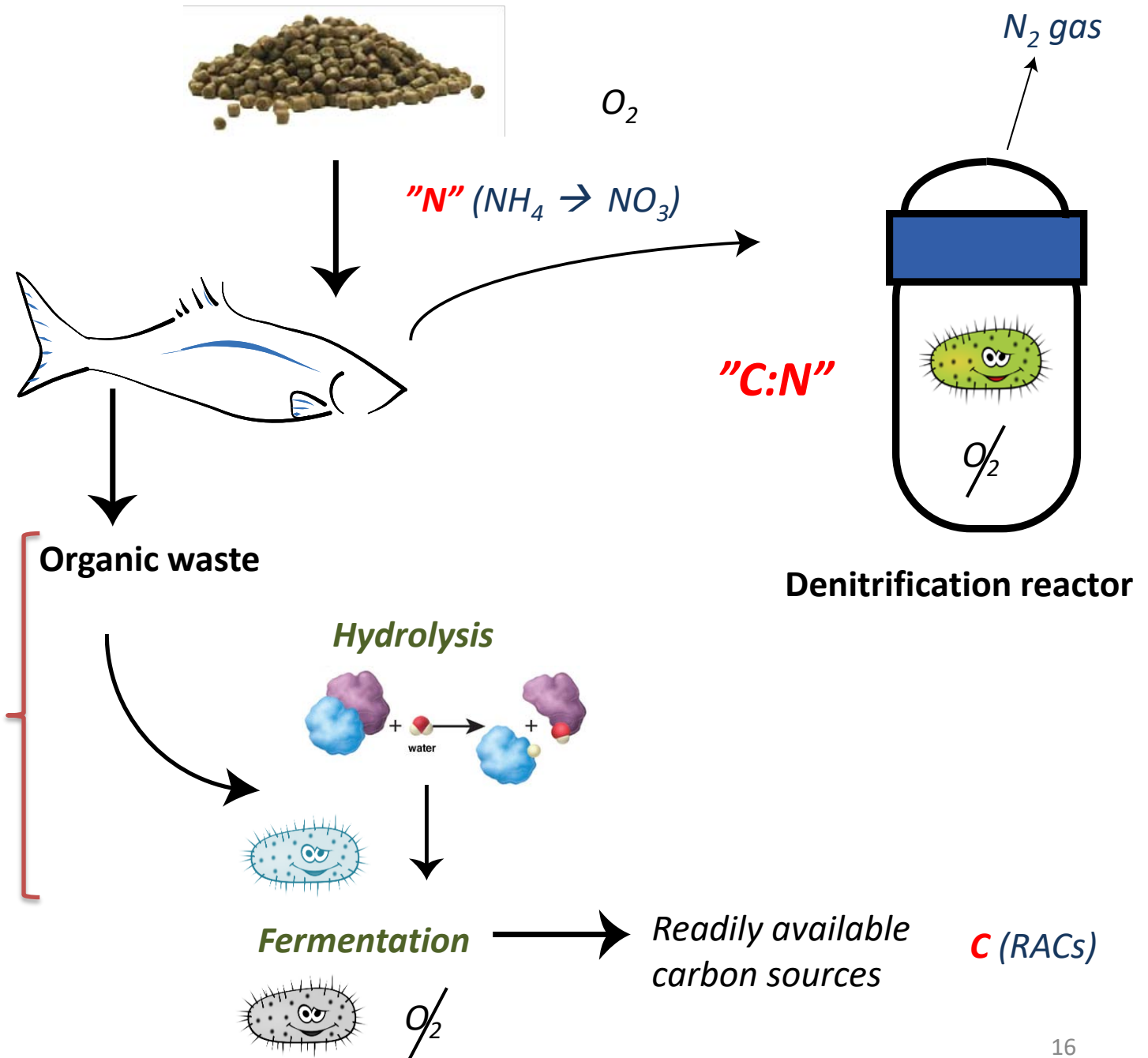
The approach

*Single sludge denitrification*



The approach

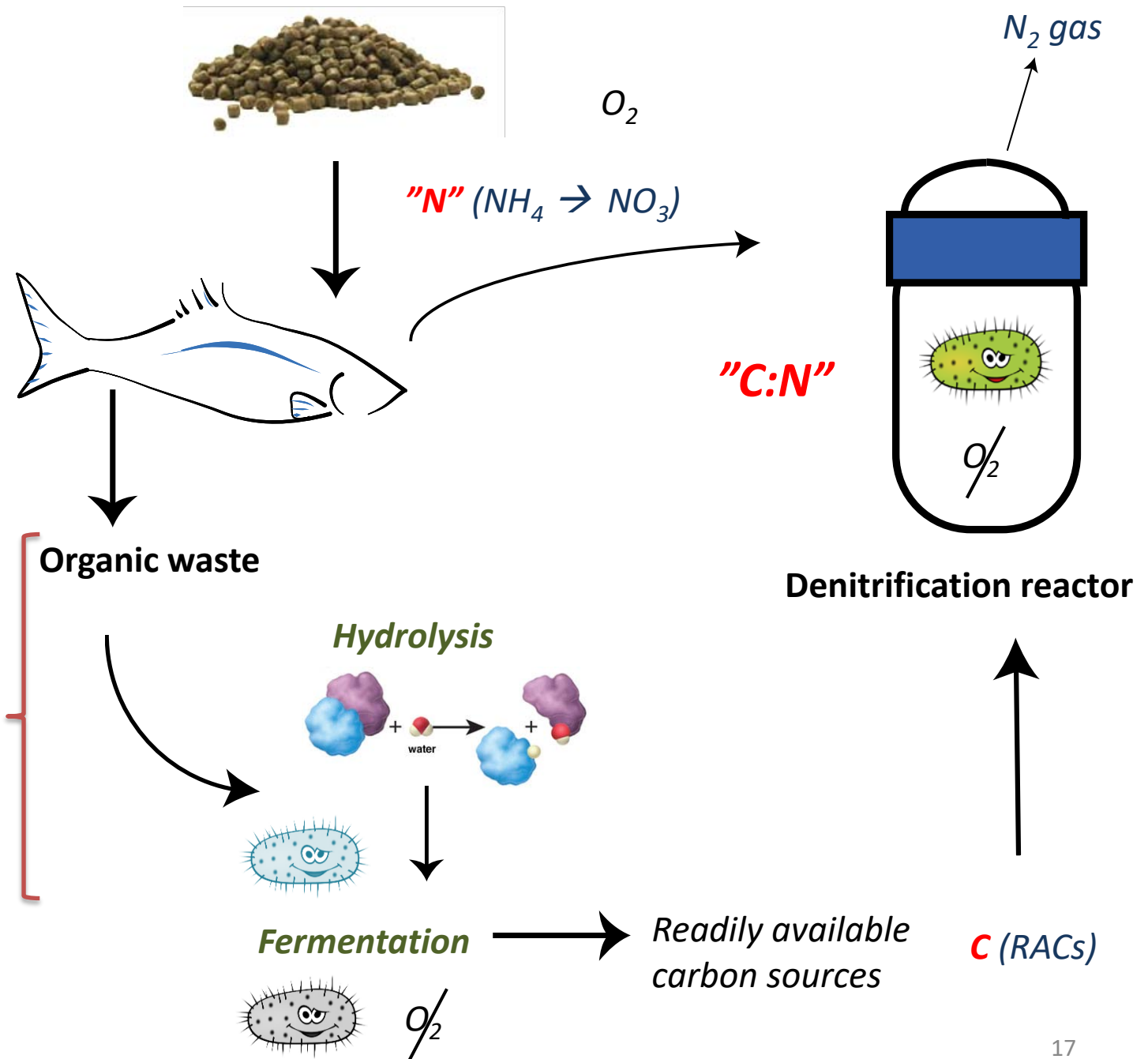
*Single sludge denitrification*





The approach

*Single sludge denitrification*



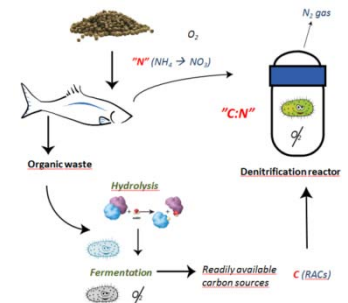
## OVERALL OBJECTIVE

- The following PhD dissertation focuses on enhancing the use of organic waste produced by fish as an internal carbon source for on-farm denitrification
- Transforming waste into a new resource

# Part I: Characterizing the hydrolysis and fermentation processes of two dietary protein sources, fish meal and soybean meal

## Objectives

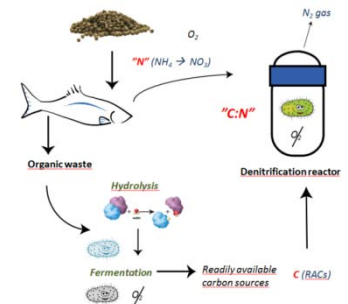
- Develop indicators** for describing the **hydrolysis and fermentation processes** in order to compare dietary treatments.
- Characterize organic waste masses** and the potential for **producing volatile fatty acids**.
- Estimate and compare the **potential for pursuing denitrification** using organic waste deriving from either fish fed **fish meal** based or **soybean** based **diets**.



# Part I: Characterizing the hydrolysis and fermentation processes of two dietary protein sources, fish meal and soybean meal

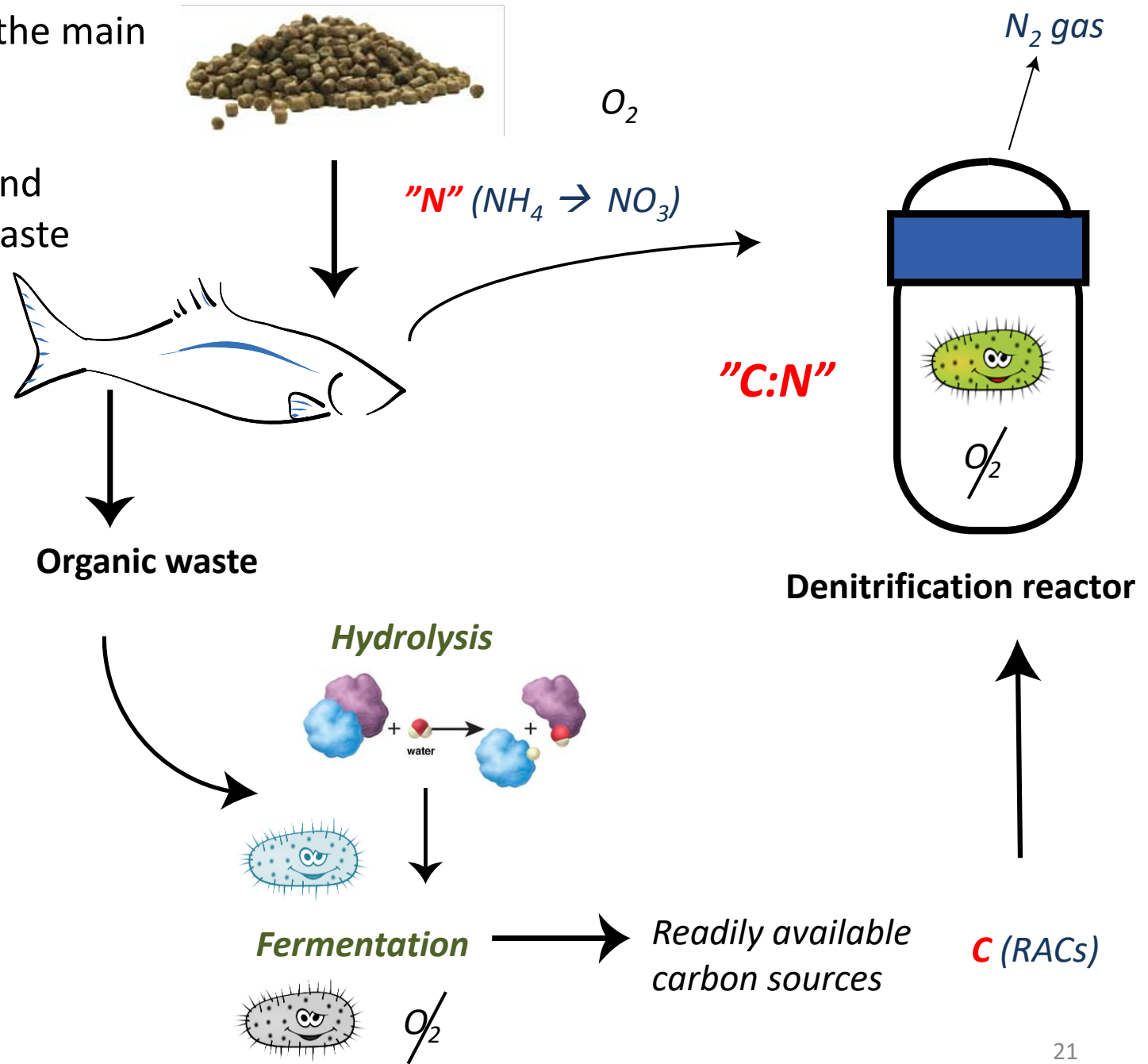
## Objectives

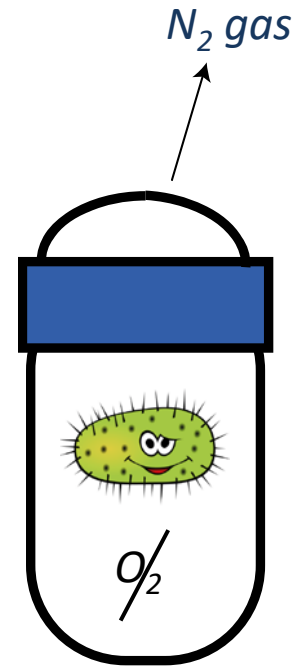
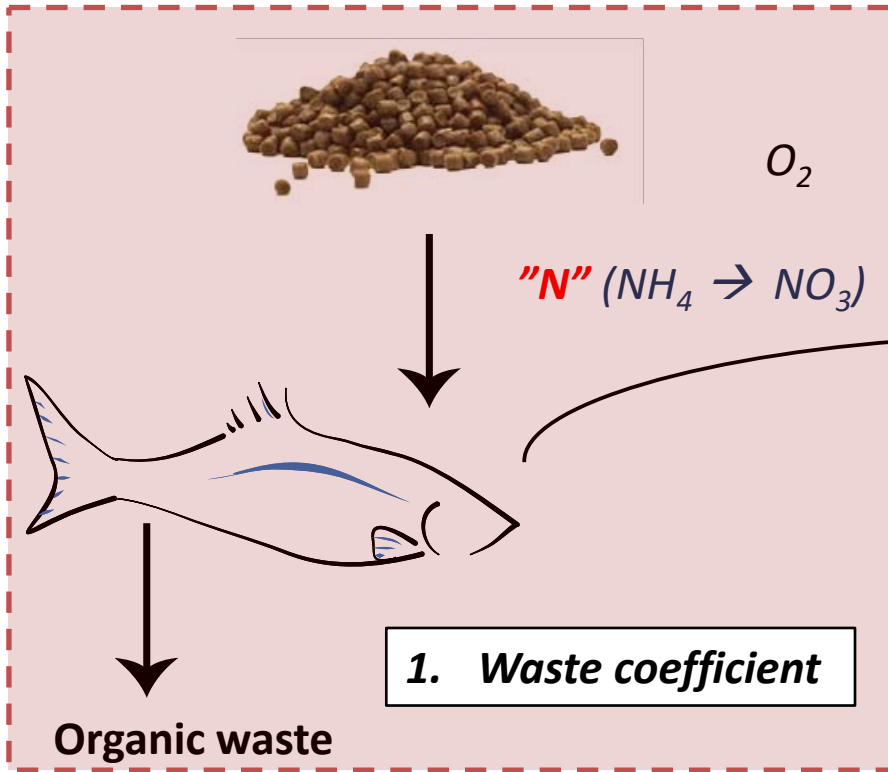
- a) **Develop indicators** for describing the **hydrolysis and fermentation processes** in order to compare dietary treatments.
- b) Characterize organic waste masses and the potential for producing volatile fatty acids.
- c) Estimate and compare the potential for pursuing denitrification using organic waste deriving from either fish fed fish meal based or soybean based diets.



- Feed is indirectly the main source of waste

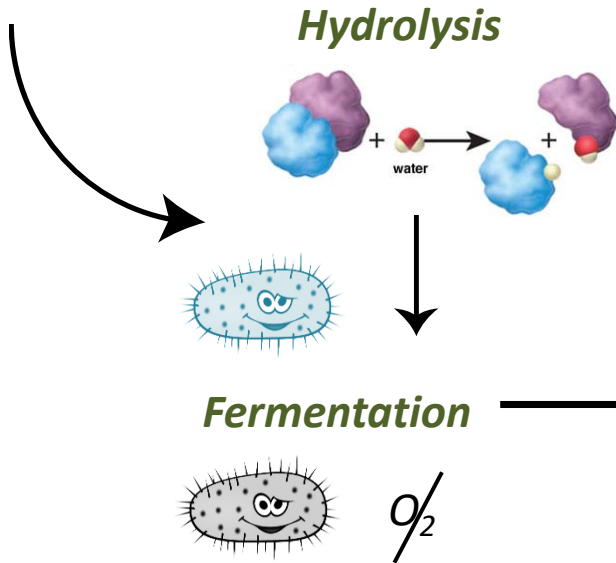
- Dictates masses and composition of waste





**Denitrification reactor**

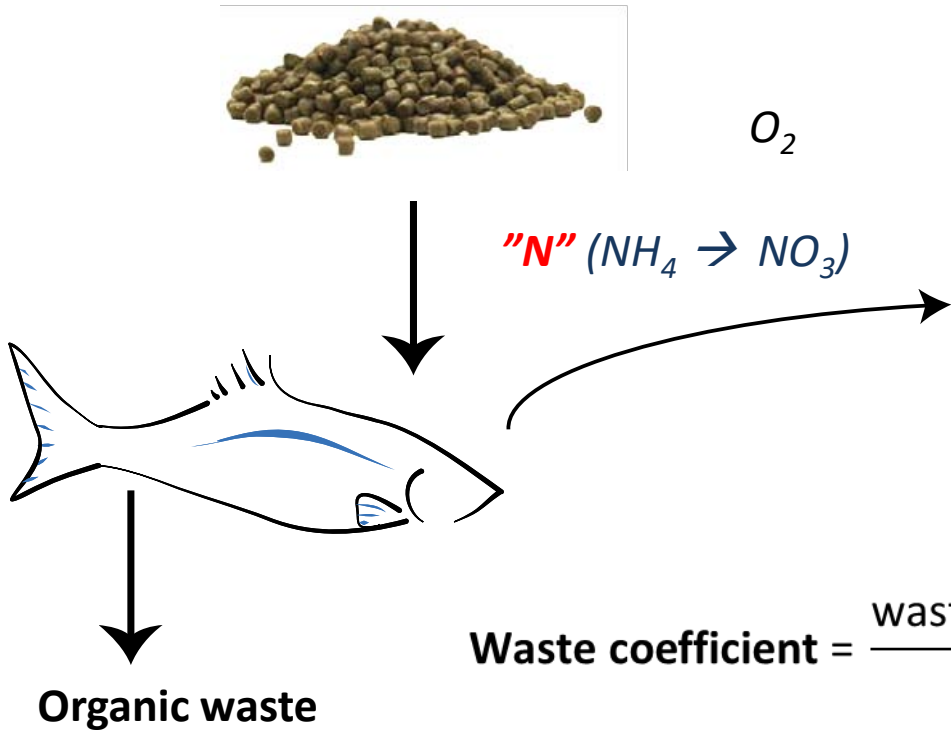
**1. Waste coefficient**



*Readily available carbon sources*

**C** (RACs)

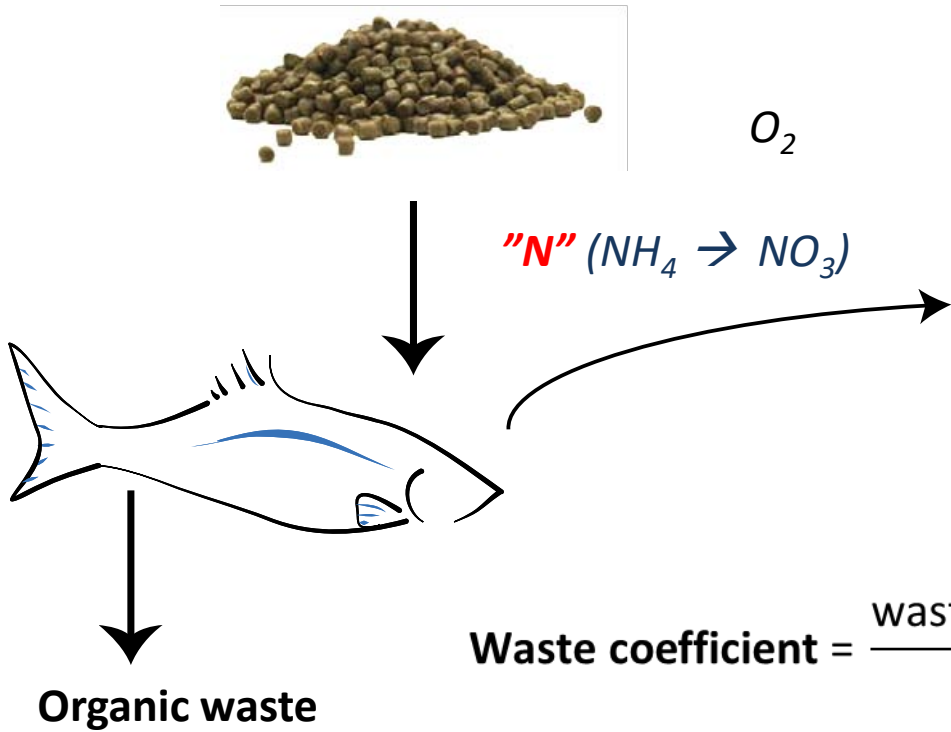
**1. Waste coefficient**



**Waste coefficient** =  $\frac{\text{waste produced as TS;TCOD; Protein; Lipid; TP}}{\text{feed consumed}}$

- How much C, N and P is produced per amount of feed consumed

**1. Waste coefficient**



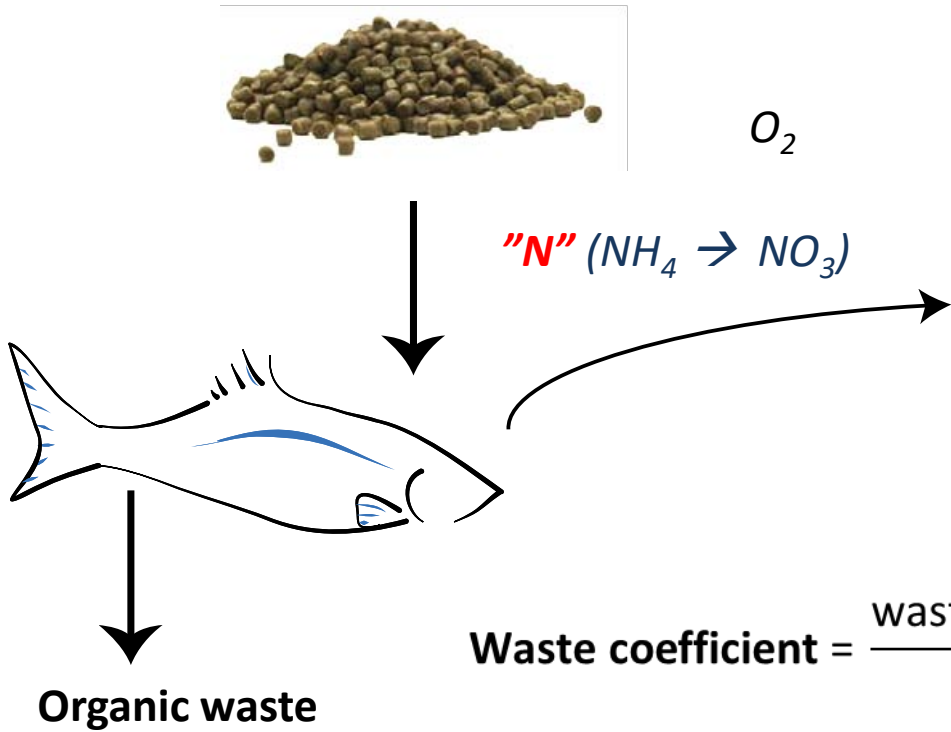
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| Diet                  | P:E_19             |
|-----------------------|--------------------|
| <b>TS (g/g)</b>       | <b>0.17 ± 0.02</b> |
| <b>TVS (g/g)</b>      | 0.10 ± 0.01        |
| <b>TKN (mgN/g)</b>    | <b>7.1 ± 0.8</b>   |
| <b>Protein (mg/g)</b> | 44.6 ± 4.7         |
| <b>Lipid (mg/g)</b>   | 21.8 ± 5.6         |
| <b>NFE (mg/g)</b>     | 73.0 ± 7.7         |
| <b>TP (mg/g)</b>      | 9.6 ± 1.1          |
| <b>Ash (mg/g)</b>     | 66.6 ± 5.3         |

- Gives **C:N** produced



**1. Waste coefficient**

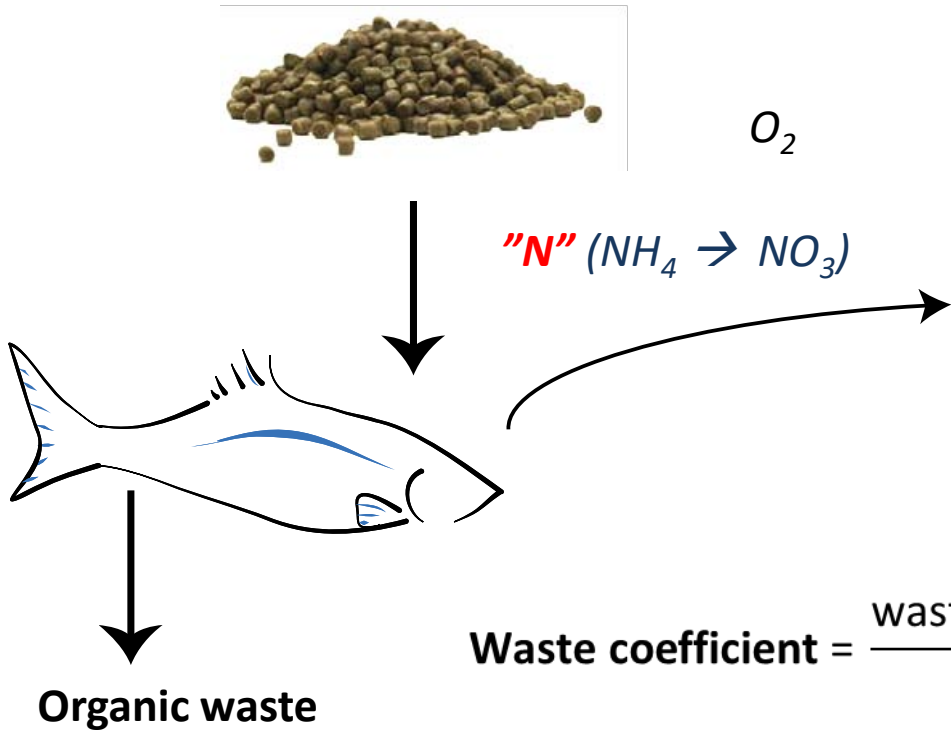


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- Gives **C:N** produced
- How much carbon is produced in the waste

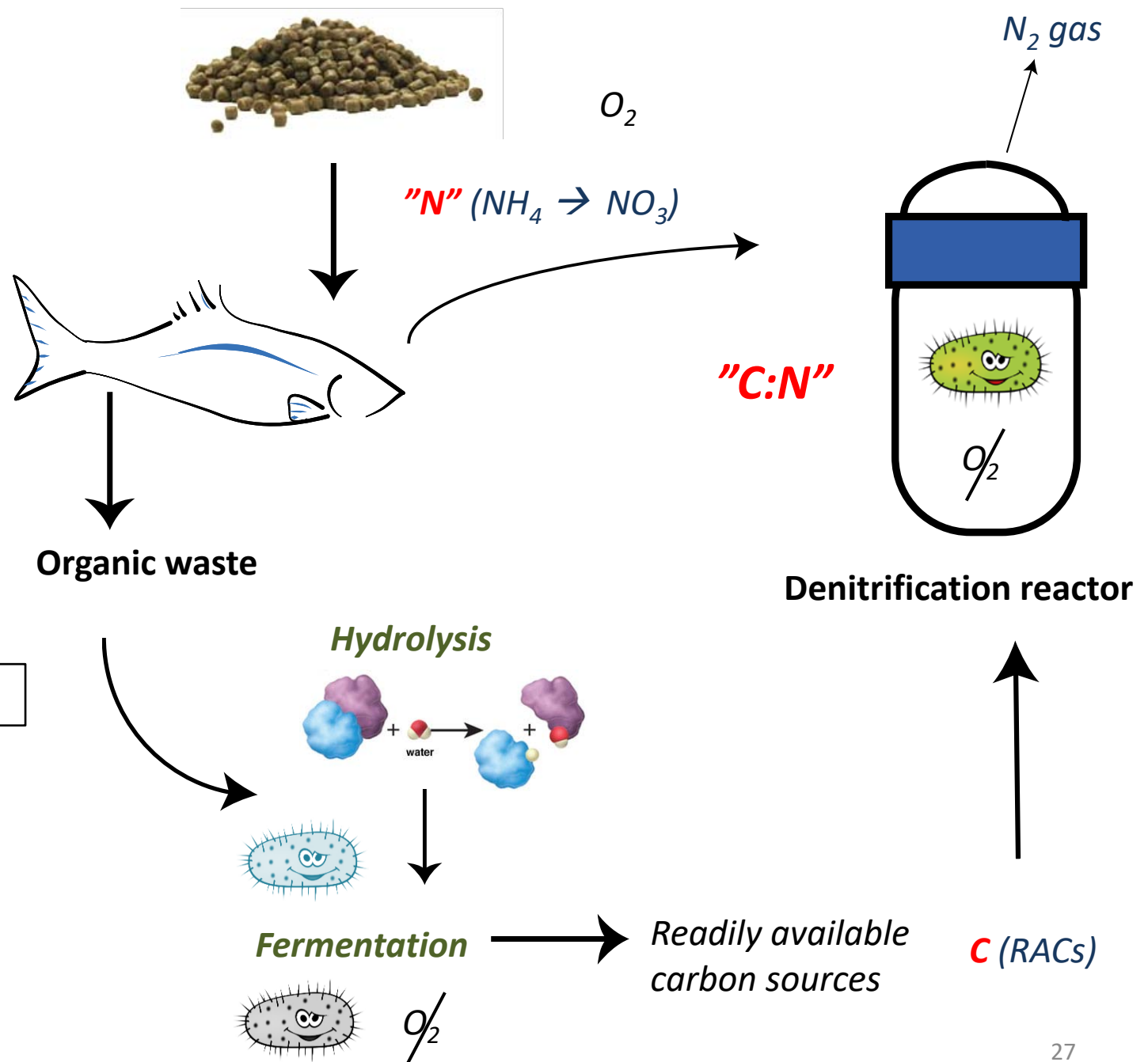
**1. Waste coefficient**



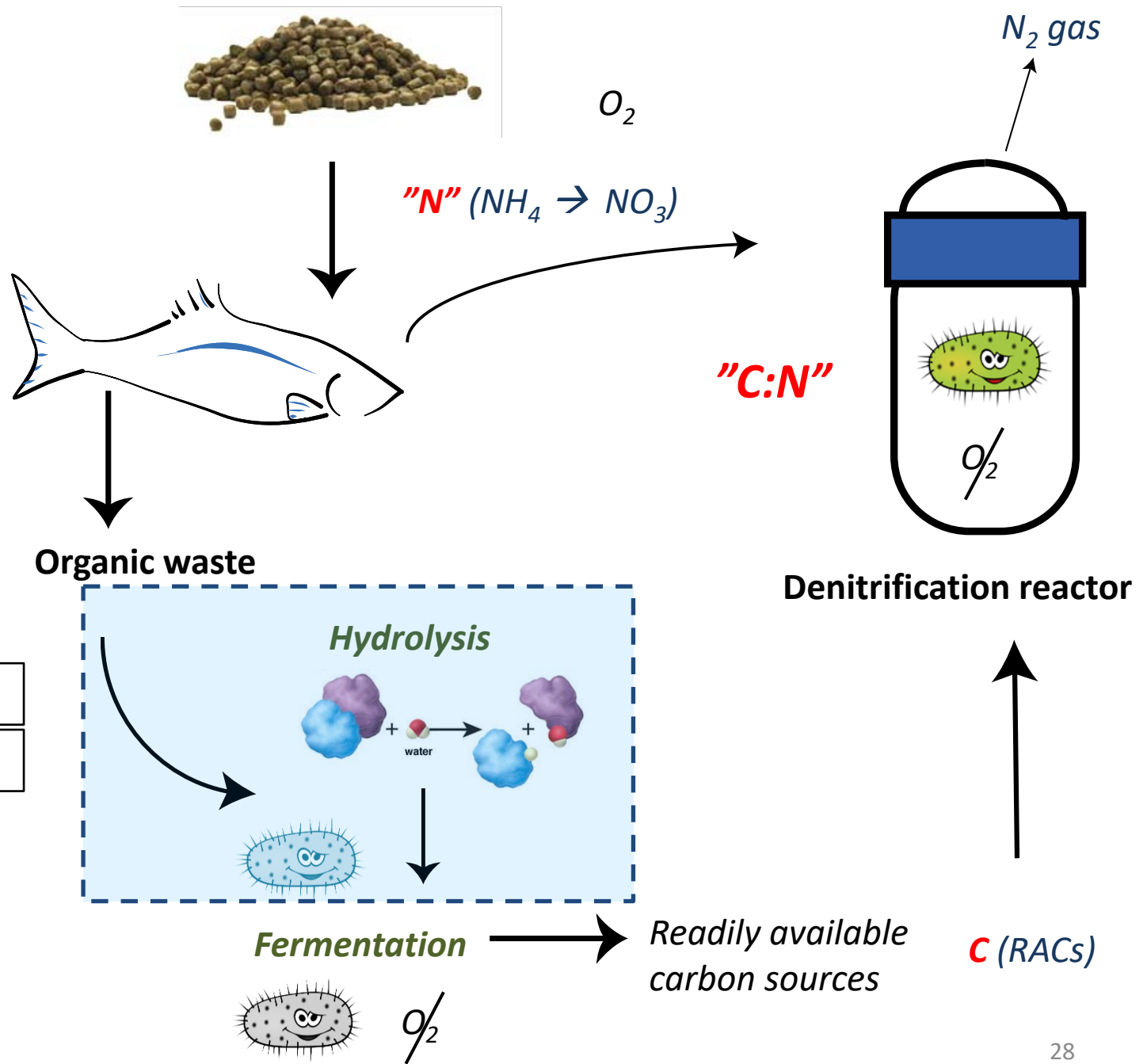
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- Gives **C:N** produced
- How much carbon is produced in the waste
- How much N needs to be removed from the waste



1. Waste coefficient

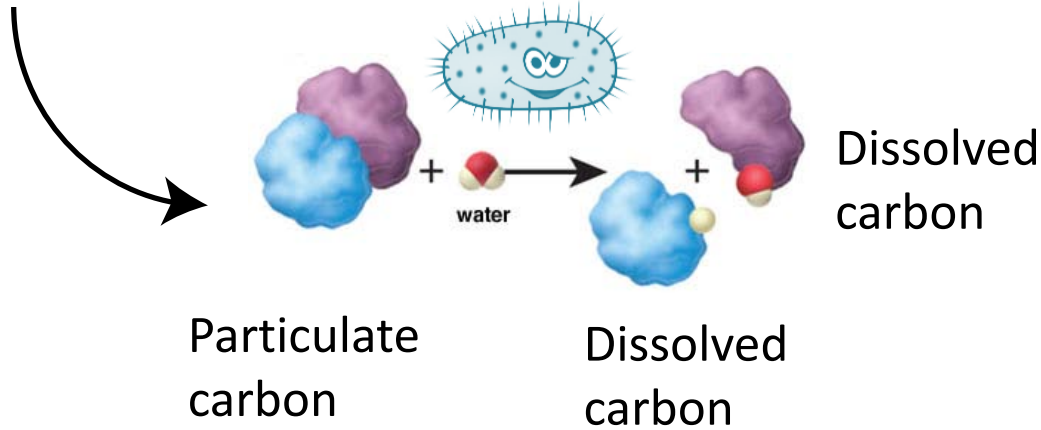


1. Waste coefficient

2. Hydrolysis

Organic waste

## Hydrolysis

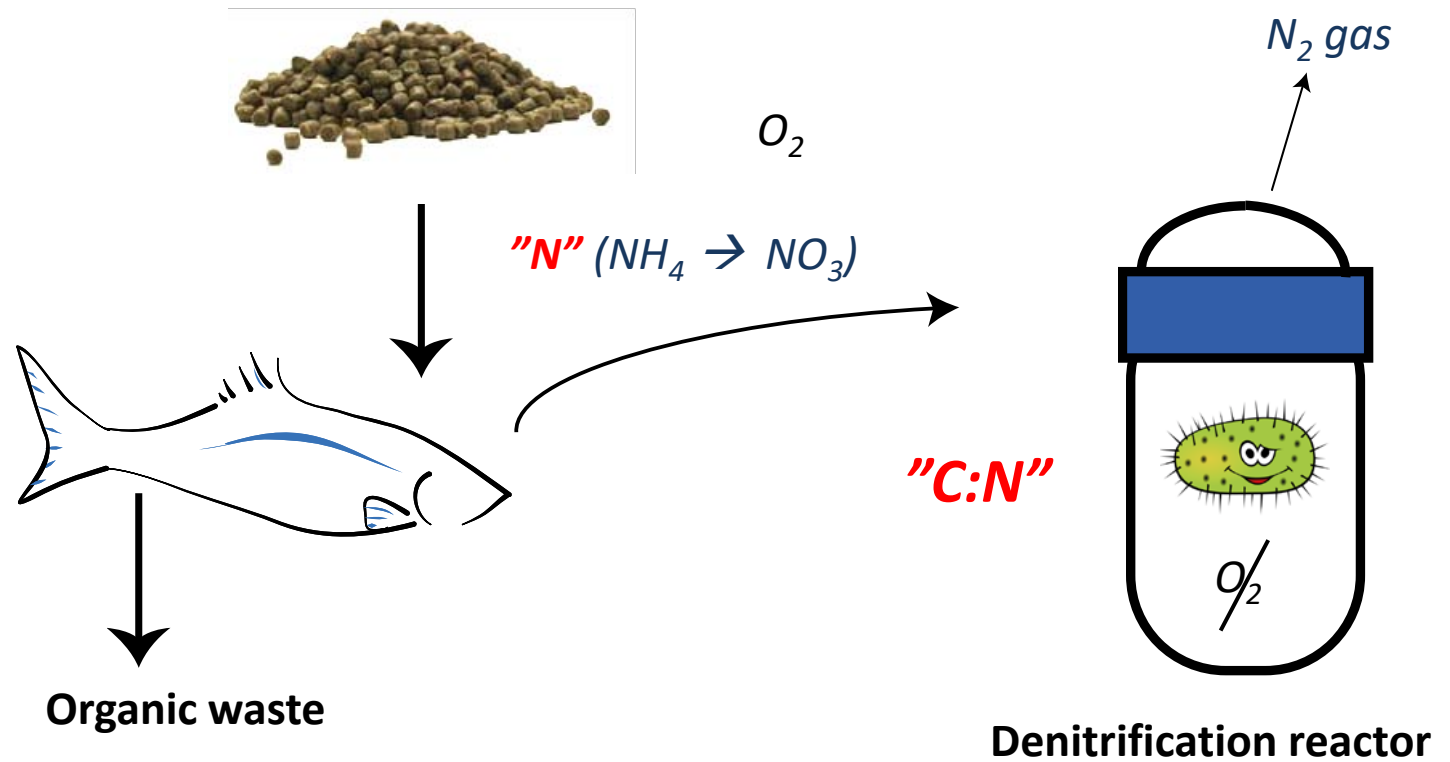


1. Waste coefficient

2. Hydrolysis

$$\text{Degree of solubilization} = \frac{\text{Dissolved Carbon}}{\text{Particulate Carbon}}$$

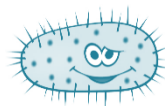
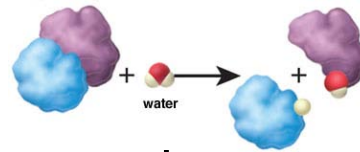
- Expresses the fraction of the particulate carbon that is solubilized (0.2  $\mu\text{m}$ )



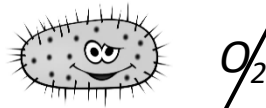
**Organic waste**

**Denitrification reactor**

**Hydrolysis**



**Fermentation**

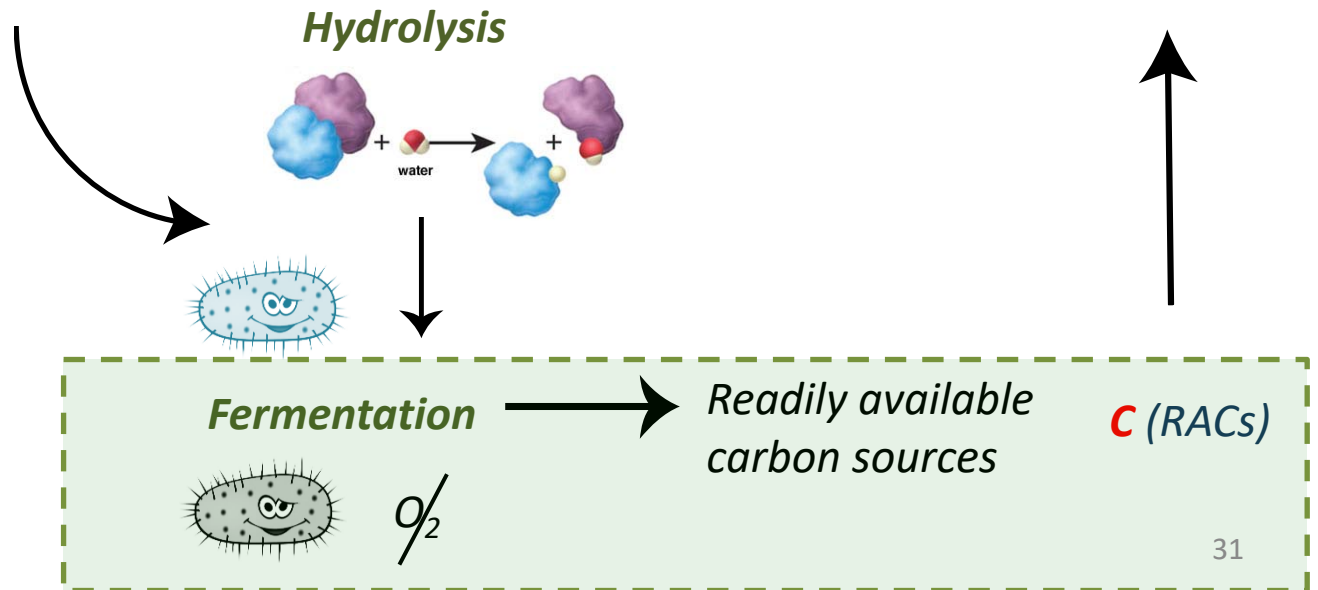
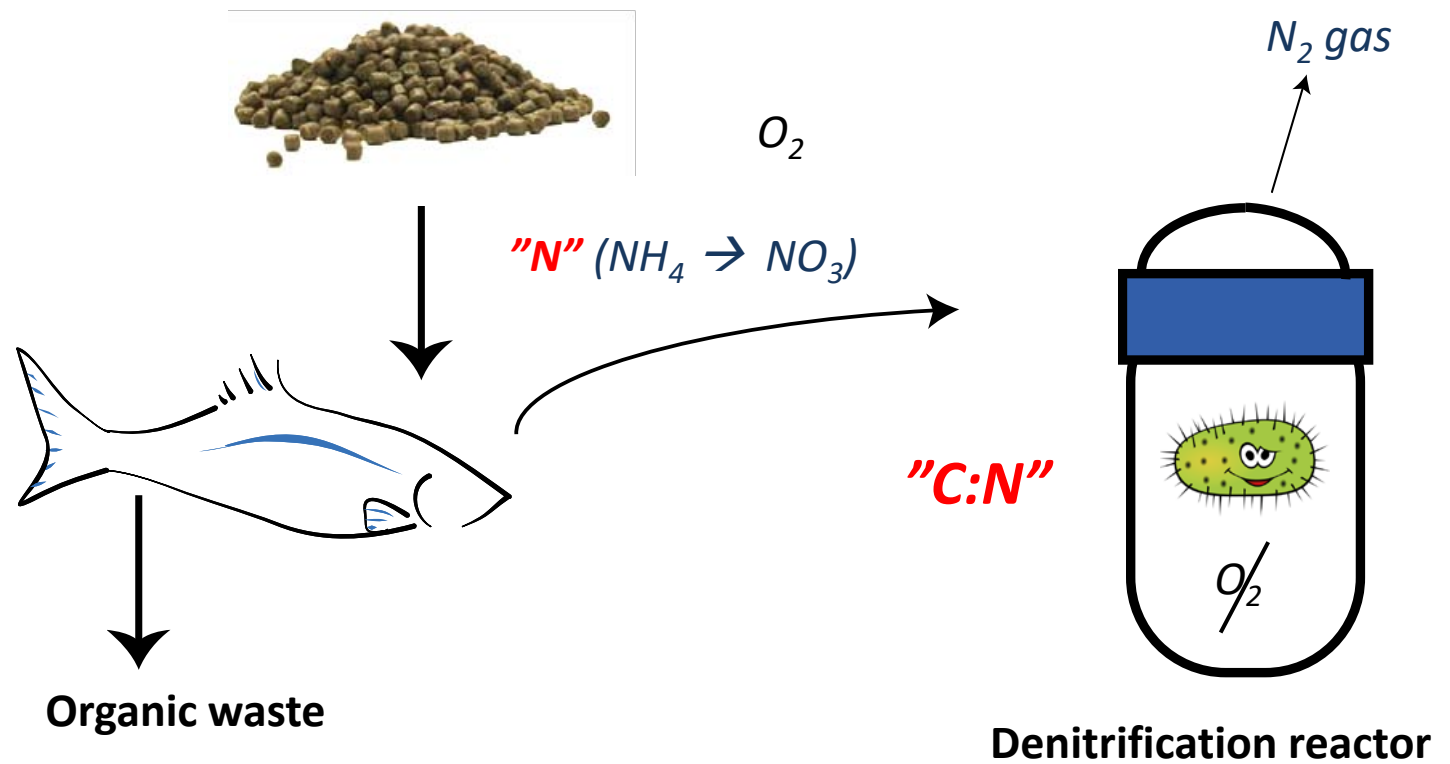


*Readily available carbon sources*

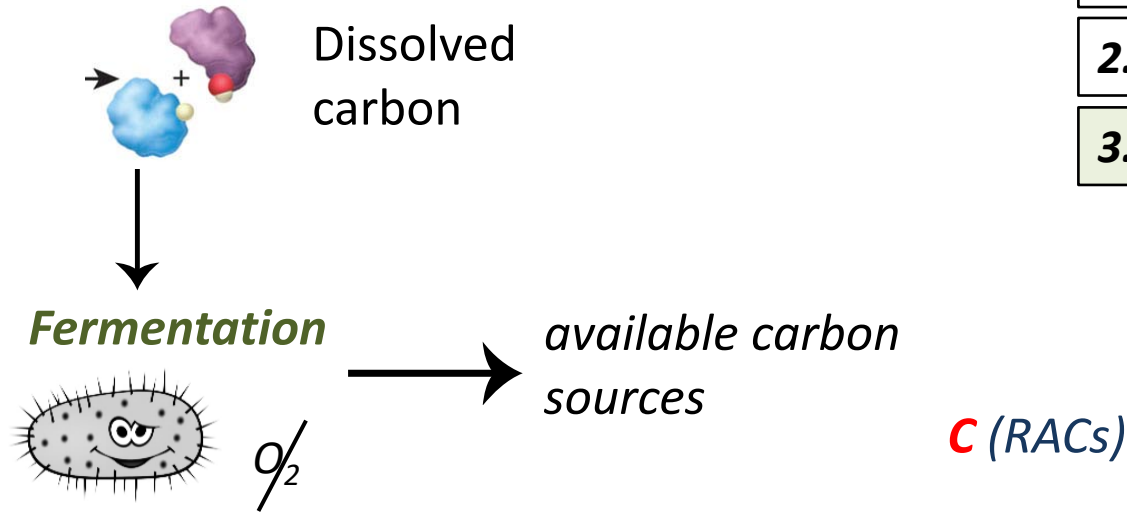
**C (RACs)**

**1. Waste coefficient**

**2. Hydrolysis**



1. Waste coefficient
2. Hydrolysis
3. Fermentation



1. Waste coefficient

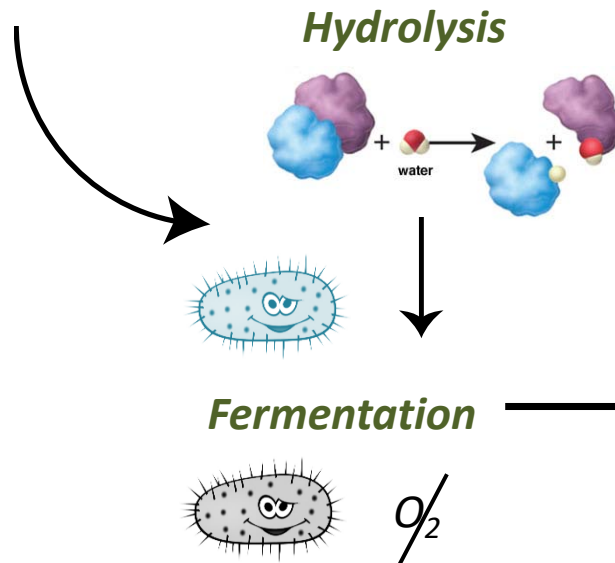
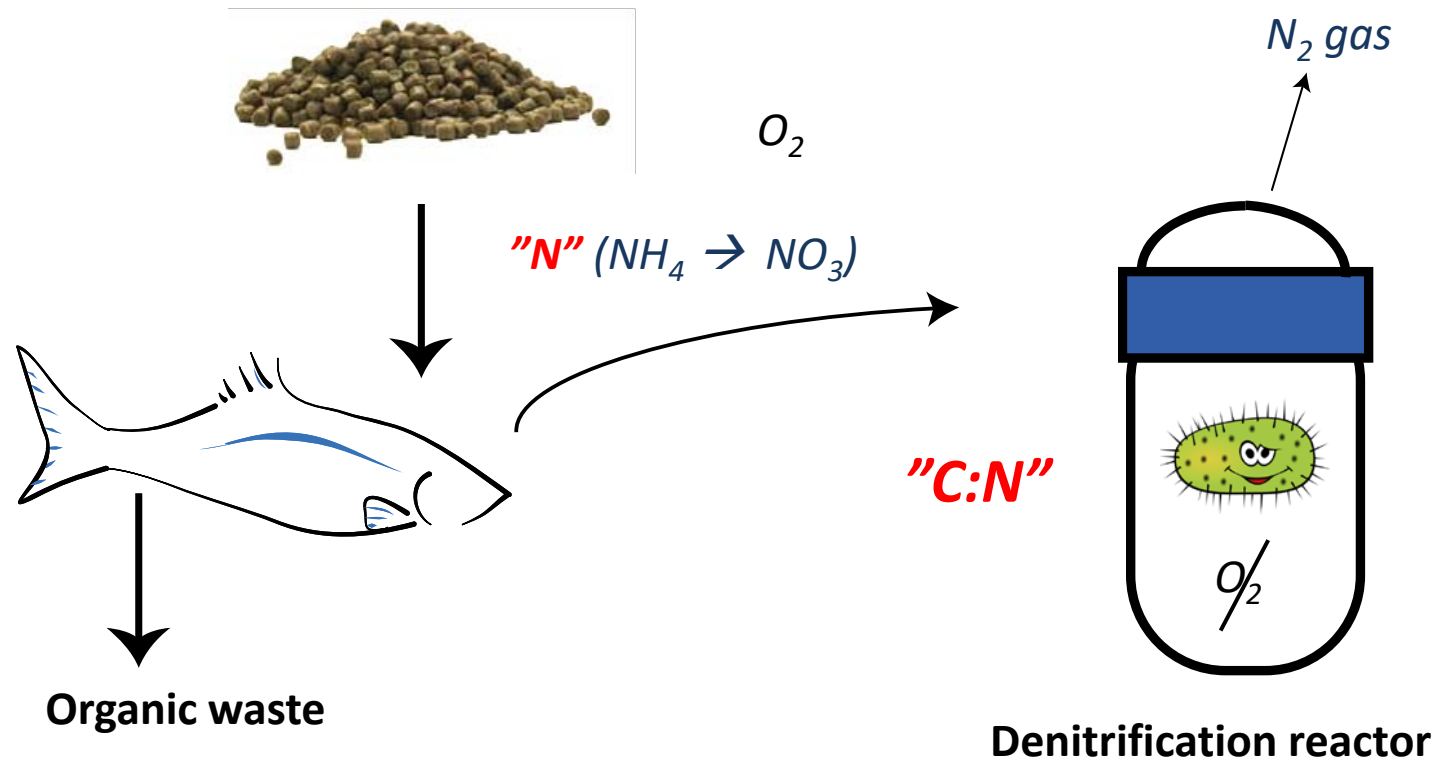
2. Hydrolysis

3. Fermentation

$$\text{Degree of fermentation} = \frac{\text{Available Carbon (RACS)}}{\text{Dissolved Carbon}}$$

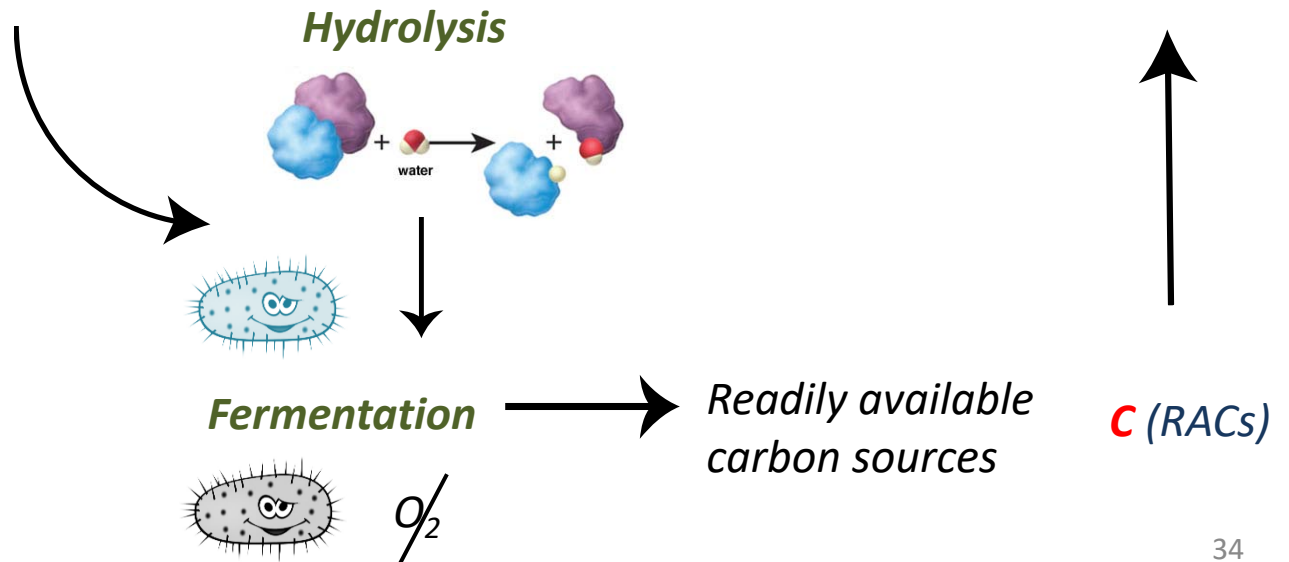
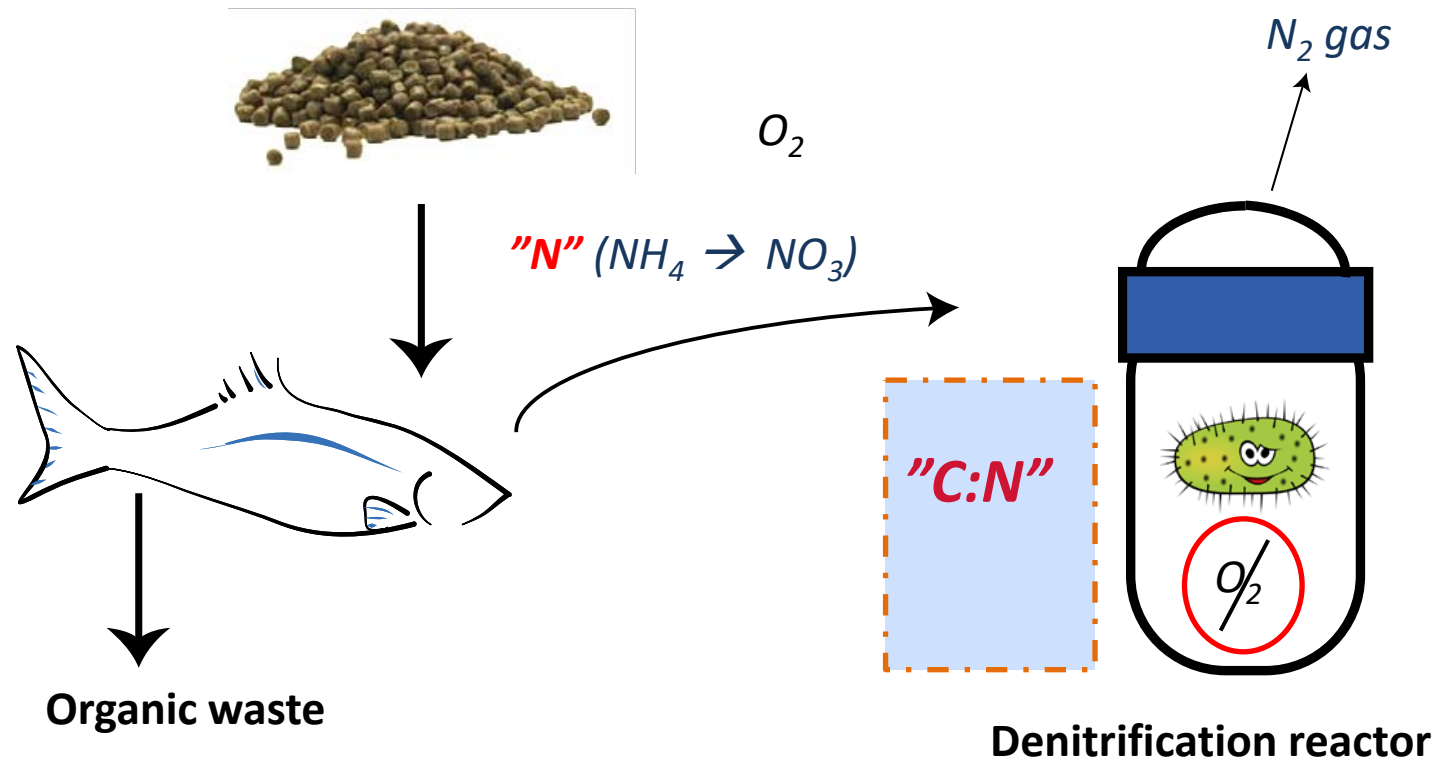
- Expresses the fraction of already dissolved carbon (sCOD) that is fermented into available carbon (RACs) for example volatile fatty acids (VFAs)



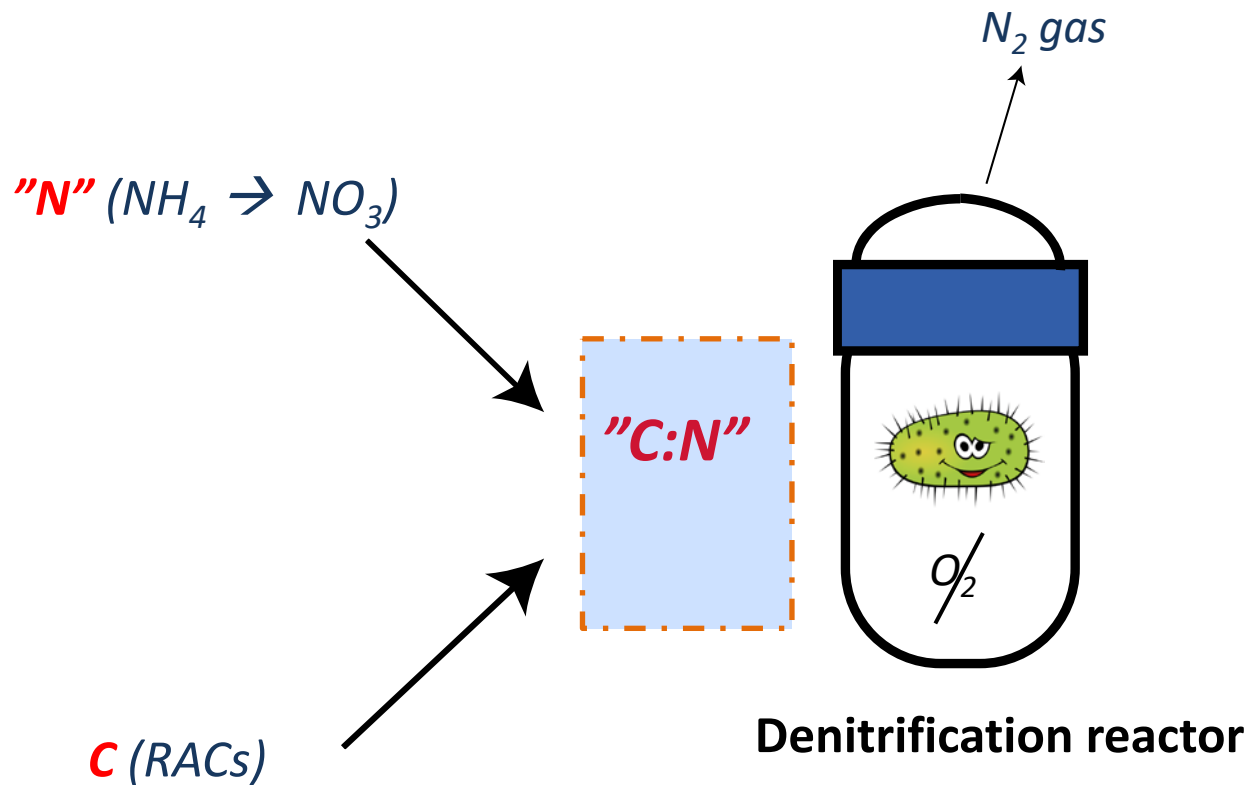


Readily available carbon sources  
**C** (RACs)

1. Waste coefficient
2. Hydrolysis
3. Fermentation



1. Waste coefficient
2. Hydrolysis
3. Fermentation
4. C:N Deni potential



1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential

- Knowing the amount of available carbon recovered from the waste and the N produced in the waste.

- The capacity for denitrification can be estimated.

Characterizing the hydrolysis and fermentation processes of *two dietary protein sources*, **fish meal** and **soybean meal**



**Fish meal**

*(animal protein source)*



**Soybean meal (SBM)**

*(vegetable protein source)*






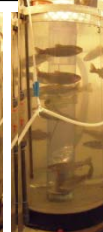









# Trial 1: 5 isoenergetic diets with different protein levels

15-17-19-21-23



## Experimental Setup

- Rainbow trout (mean weight  $56.2 \pm 6$  g), fed 1.7% biomass.
- 15 Nutrient Mass Balance Systems (NMBS) at  $12.3 \pm 0.3$  °C (flow through system).

| 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8   | 9  | 10   | 11   | 12   | 13   | 14   | 15   |
|--|--|--|--|--|--|--|---|--|--|--|--|--|--|--|
| P:E<br>15  | P:E<br>17  | P:E<br>19  | P:E<br>21  | P:E<br>17  | P:E<br>21  | P:E<br>23  | P:E<br>17   | P:E<br>19  | P:E<br>15  | P:E<br>21  | P:E<br>23  | P:E<br>19  | P:E<br>23  | P:E<br>15  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

# Trial 1: 5 isoenergetic diets with different protein levels

## 15-17-19-21-23



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|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| P:E<br>15 | P:E<br>17 | P:E<br>19 | P:E<br>21 | P:E<br>17 | P:E<br>21 | P:E<br>23 | P:E<br>17 | P:E<br>19 | P:E<br>15 | P:E<br>21 | P:E<br>23 | P:E<br>19 | P:E<br>23 | P:E<br>15 |



4 day SFS pool collection (0°C)

B1 P:E15  
Hydrolysis/Fermentation (7 days)

4 day SFS pool collection (0°C)

B2 P:E15  
Hydrolysis/Fermentation (7 days)



4 day SFS pool collection (0°C)

B3 P:E15  
Hydrolysis/Fermentation (7 days)



## Results Waste coefficient



### Part I a): Characterizing the hydrolysis and fermentation processes



1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential

From the waste coefficient we can see that.

| Diet                        | P:E_15                   | P:E_17                   | P:E_19                   | P:E_21                   | PE:_23                   |
|-----------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| TCOD (kg/kg)                | 0.18 <sup>a</sup> ± 0.01 | 0.13 <sup>b</sup> ± 0.02 | 0.12 <sup>b</sup> ± 0.02 | 0.11 <sup>b</sup> ± 0.01 | 0.13 <sup>b</sup> ± 0.00 |
| Protein (g/kg) <sup>2</sup> | 29.6 <sup>a</sup> ± 1.8  | 30.6 <sup>ab</sup> ± 1.8 | 33.0 <sup>ab</sup> ± 3.5 | 34.0 <sup>ab</sup> ± 1.5 | 35.4 <sup>b</sup> ± 1.6  |
| Lipid (g/kg)                | 24.0 <sup>a</sup> ± 2.7  | 15.8 <sup>a</sup> ± 3.6  | 16.1 <sup>a</sup> ± 4.1  | 16.0 <sup>a</sup> ± 4.1  | 18.5 <sup>a</sup> ± 1.89 |
| NFE (g/kg) <sup>3</sup>     | 82.6 <sup>a</sup> ± 1.1  | 63.1 <sup>b</sup> ± 4.8  | 54.0 <sup>bc</sup> ± 5.7 | 48.1 <sup>c</sup> ± 1.9  | 55.7 <sup>bc</sup> ± 2.8 |

NFE: Nitrogen free extract (carbohydrates)

## Results Waste coefficient



### Part I a): Characterizing the hydrolysis and fermentation processes



1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential

- Lower protein in diet showed higher organic matter production (more carbon).

| Diet                        | P:E_15                   | P:E_17                   | P:E_19                   | P:E_21                   | PE:_23                   |
|-----------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| TCOD (kg/kg)                | 0.18 <sup>a</sup> ± 0.01 | 0.13 <sup>b</sup> ± 0.02 | 0.12 <sup>b</sup> ± 0.02 | 0.11 <sup>b</sup> ± 0.01 | 0.13 <sup>b</sup> ± 0.00 |
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NFE: Nitrogen free extract (carbohydrates)



## Results Waste coefficient



### Part I a): Characterizing the hydrolysis and fermentation processes



#### 1. Waste coefficient

#### 2. Hydrolysis

#### 3. Fermentation

#### 4. C:N Deni potential

- Lower protein in diet showed higher organic matter production (more carbon).
- Presumably from higher amount of carbohydrates.

| Diet                        | P:E_15                         | P:E_17                   | P:E_19                   | P:E_21                   | PE:_23                   |
|-----------------------------|--------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| TCOD (kg/kg)                | <b>0.18<sup>a</sup> ± 0.01</b> | 0.13 <sup>b</sup> ± 0.02 | 0.12 <sup>b</sup> ± 0.02 | 0.11 <sup>b</sup> ± 0.01 | 0.13 <sup>b</sup> ± 0.00 |
| Protein (g/kg) <sup>2</sup> | 29.6 <sup>a</sup> ± 1.8        | 30.6 <sup>ab</sup> ± 1.8 | 33.0 <sup>ab</sup> ± 3.5 | 34.0 <sup>ab</sup> ± 1.5 | 35.4 <sup>b</sup> ± 1.6  |
| Lipid (g/kg)                | 24.0 <sup>a</sup> ± 2.7        | 15.8 <sup>a</sup> ± 3.6  | 16.1 <sup>a</sup> ± 4.1  | 16.0 <sup>a</sup> ± 4.1  | 18.5 <sup>a</sup> ± 1.89 |
| NFE (g/kg) <sup>3</sup>     | <b>82.6<sup>a</sup> ± 1.1</b>  | 63.1 <sup>b</sup> ± 4.8  | 54.0 <sup>bc</sup> ± 5.7 | 48.1 <sup>c</sup> ± 1.9  | 55.7 <sup>bc</sup> ± 2.8 |

NFE: Nitrogen free extract (carbohydrates)

## Results Waste coefficient

### Part I a): Characterizing the hydrolysis and fermentation processes



1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential

- Increasing protein in diet increased N found in the waste.
- So theres more N to be treated.

| Diet                        | P:E_15                   | P:E_17                   | P:E_19                   | P:E_21                   | PE:_23                   |
|-----------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| TCOD (kg/kg)                | 0.18 <sup>a</sup> ± 0.01 | 0.13 <sup>b</sup> ± 0.02 | 0.12 <sup>b</sup> ± 0.02 | 0.11 <sup>b</sup> ± 0.01 | 0.13 <sup>b</sup> ± 0.00 |
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## Results Hydrolysis

Part I a): Characterizing the hydrolysis and fermentation processes

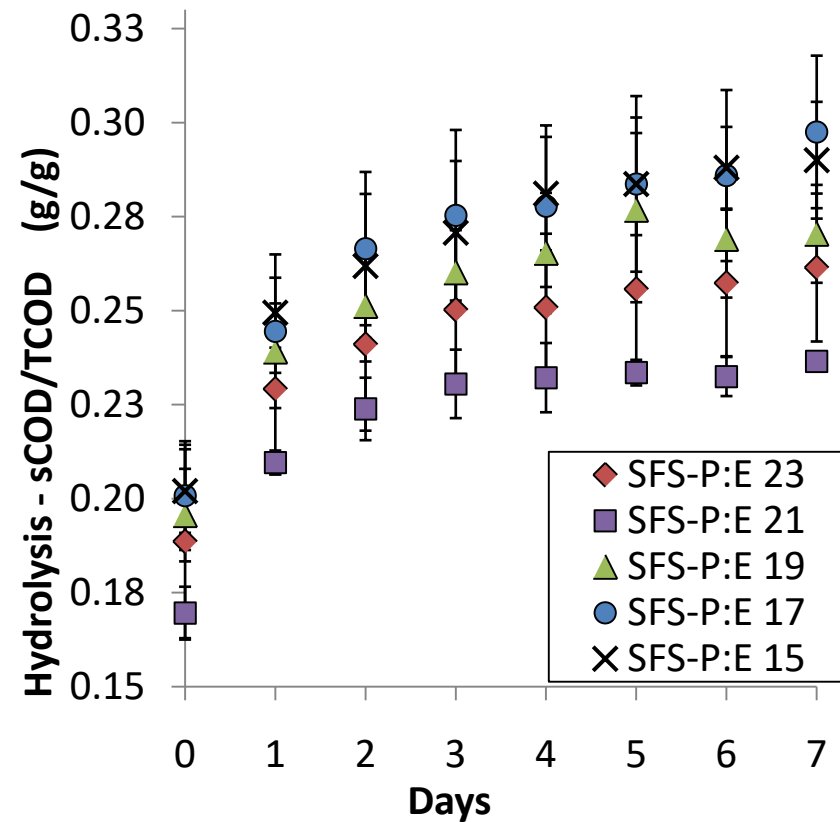
*What about the hydrolysis process?*

1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential



## Results Hydrolysis

Part I a): Characterizing the hydrolysis and fermentation processes

*What about the hydrolysis process?*

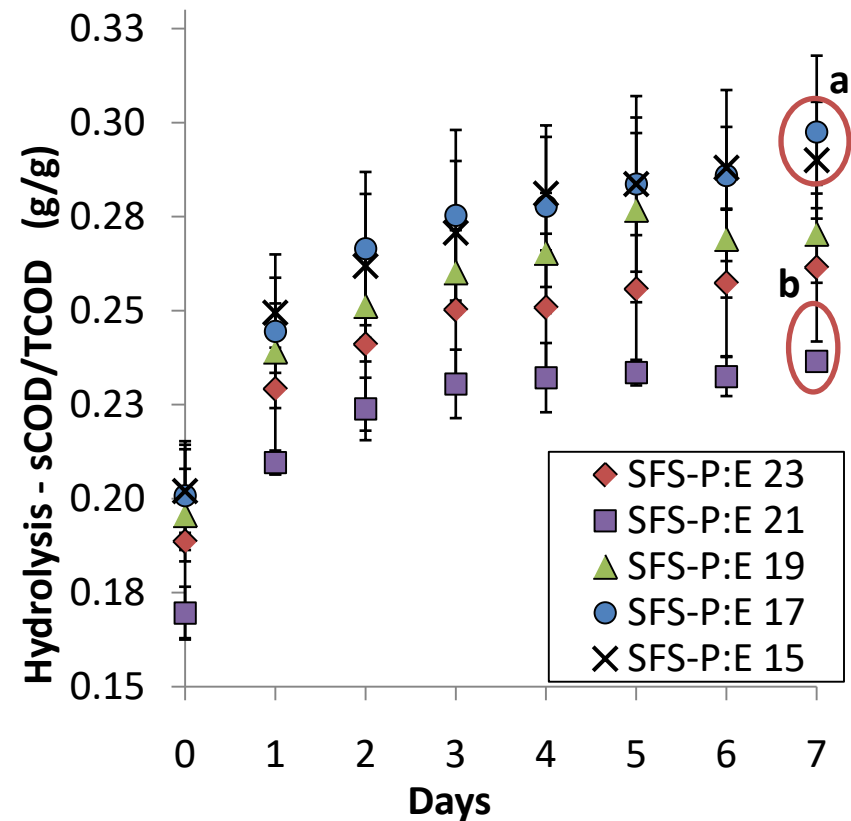
- Lower protein content in diet the higher hydrolysis (sCOD/TCOD)

1. Waste coefficient

2. Hydrolysis

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## Results Hydrolysis

### Part I a): Characterizing the hydrolysis and fermentation processes

#### *What about the hydrolysis process?*

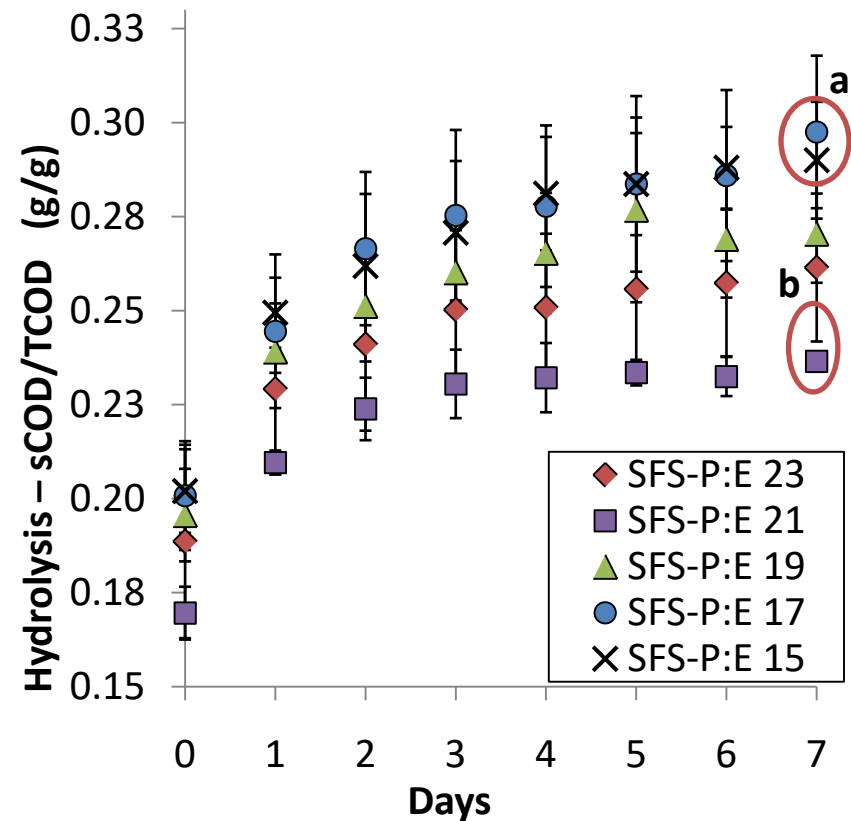
- Lower protein content in diet the higher hydrolysis (sCOD/TCOD)
- **Only 23-30% solubilization (sCOD/TCOD)**
- This means the only 23-30% of the recovered organic matter is solubilized
- Similar values as described before  
(Conroy and Couturier, 2010)  
(Suhr et al., 2012)

1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential



## Results Fermentation

Part I a): Characterizing the hydrolysis and fermentation processes

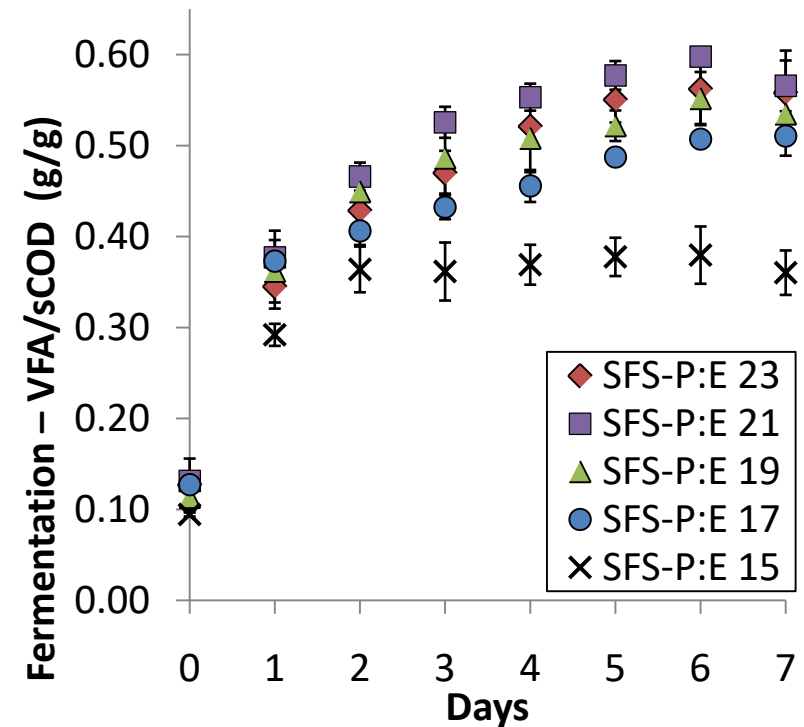
*What about the fermentation process?*

1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential



## Results Fermentation

Part I a): Characterizing the hydrolysis and fermentation processes

*What about the fermentation process?*

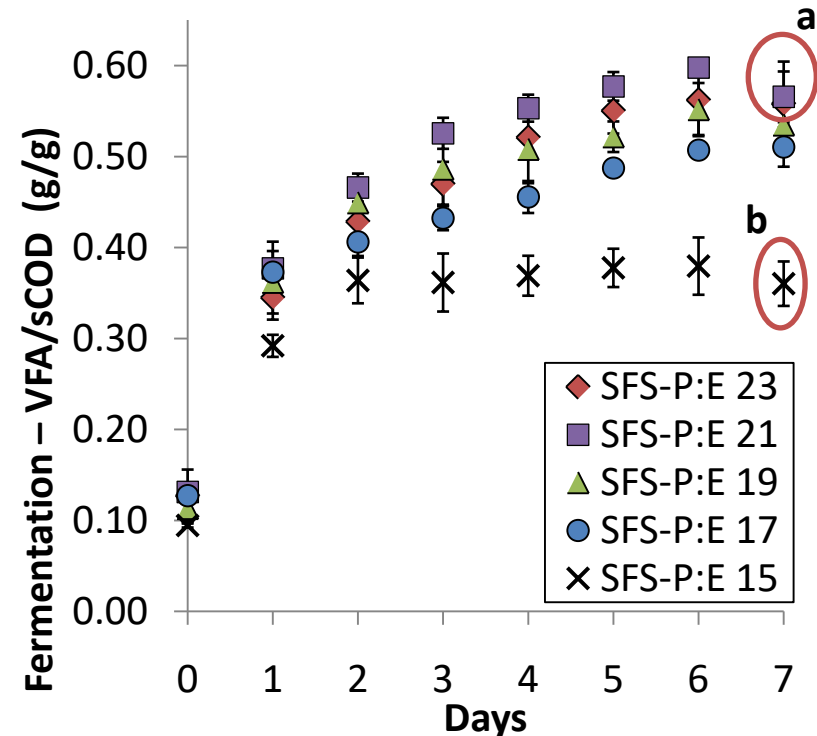
- Lower protein content in diet the lower fermentation of soluble carbon (VFA/sCOD)

1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential



## Results Fermentation

### Part I a): Characterizing the hydrolysis and fermentation processes

#### *What about the fermentation process?*

- Lower protein content in diet the lower fermentation of soluble carbon (VFA/sCOD)
- **Lower fermentation capacity than literature (60%).**

68 – 75% RAS (Suhr et al., 2013).

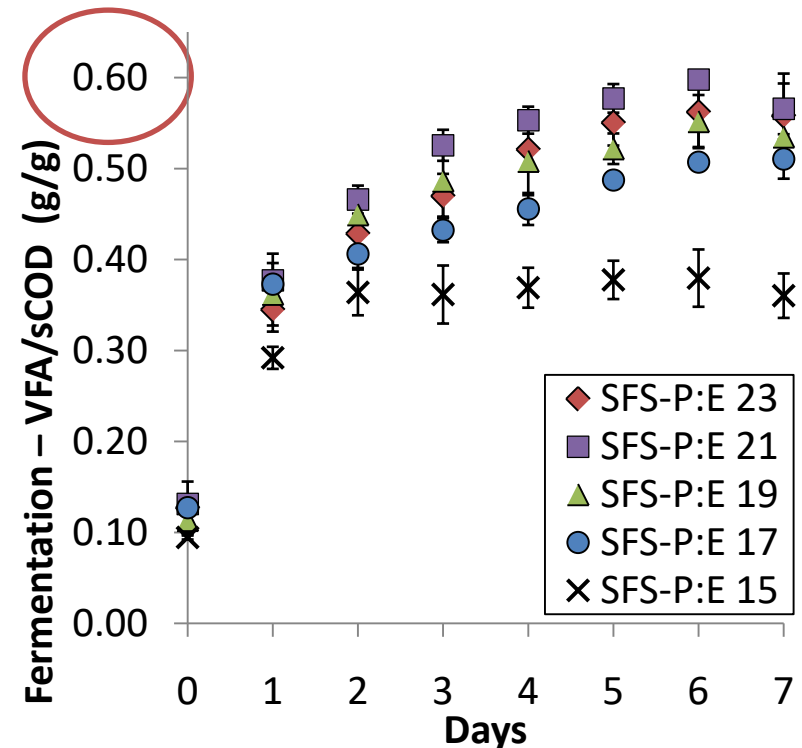
83 - 99% WWTP (Henze et al., 2000).

1. Waste coefficient

2. Hydrolysis

3. Fermentation

4. C:N Deni potential

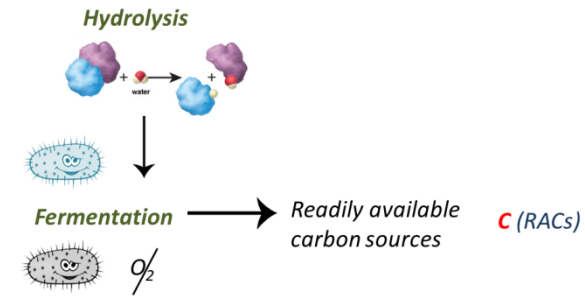




## Results Hydrolysis and Fermentation

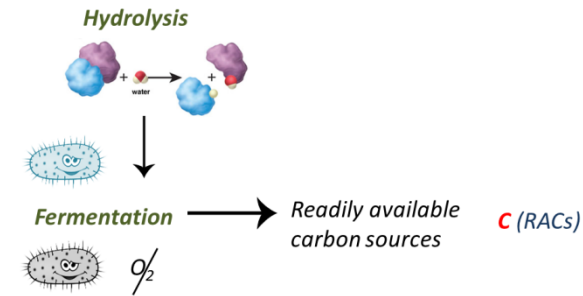
### Part I a): Characterizing the hydrolysis and fermentation processes

*More questions than answers...*



## Results Hydrolysis and Fermentation

### Part I a): Characterizing the hydrolysis and fermentation processes

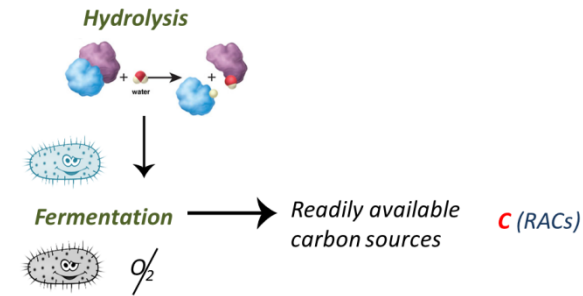


### *More questions than answers...*

- Why if lower protein diets produced more soluble carbon the fermentation capacity was lower?

## Results Hydrolysis and Fermentation

### Part I a): Characterizing the hydrolysis and fermentation processes



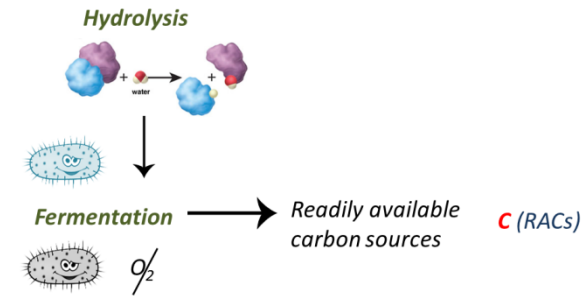
### *More questions than answers...*

- Why if lower protein diets produced more soluble carbon the fermentation capacity was lower?
- Is the method measuring all the carbon sources produced?

Chance of alcohols → NFE in lower protein diets

## Results Hydrolysis and Fermentation

### Part I a): Characterizing the hydrolysis and fermentation processes



### *More questions than answers...*

- Why if lower protein diets produced more soluble carbon the fermentation capacity was lower?
- Is the method measuring all the carbon sources produced?

Chance of alcohols → NFE in lower protein diets

- What to do?
  - Look into individual carbon sources (RACs)

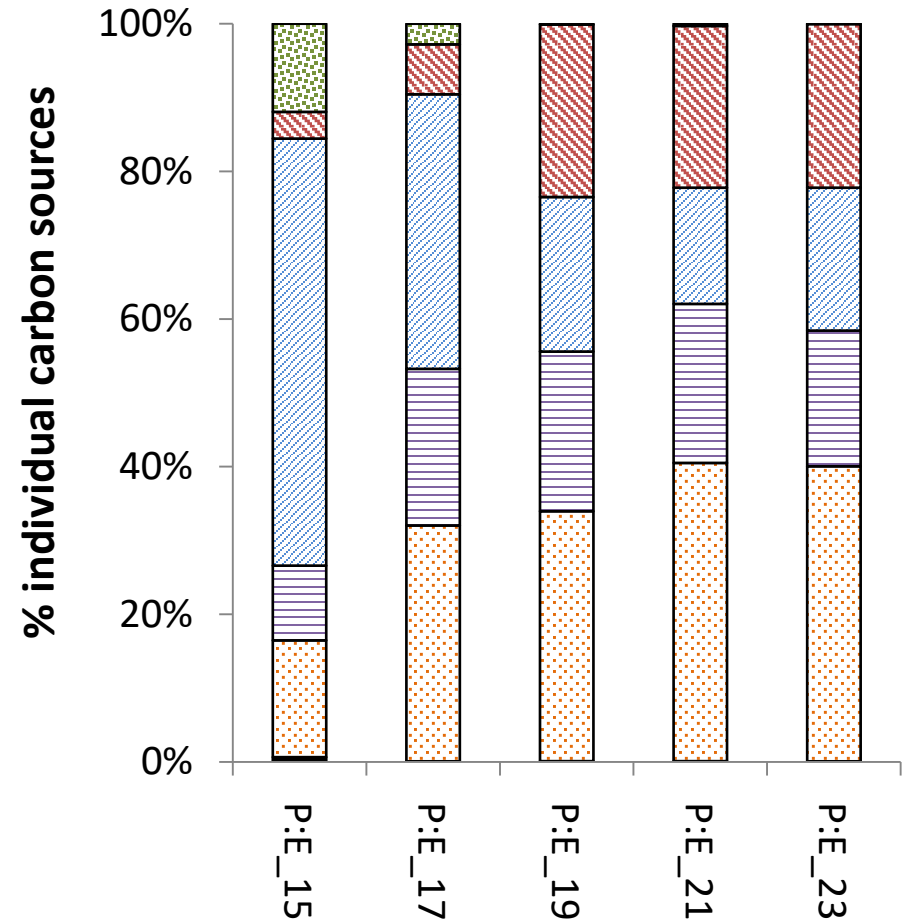
# Part I: Characterizing the hydrolysis and fermentation processes of two dietary protein sources, fish meal and soybean meal

## Objectives

- a) Develop indicators for describing the hydrolysis and fermentation processes in order to compare dietary treatments.
- b) Characterize organic waste masses and the potential for producing volatile fatty acids.**
- c) Estimate and compare the potential for pursuing denitrification using organic waste deriving from either fish fed fish meal based or soybean based diets.

## Carbon sources in Fish meal diets

- Different carbon sources were identified (Ethanol).



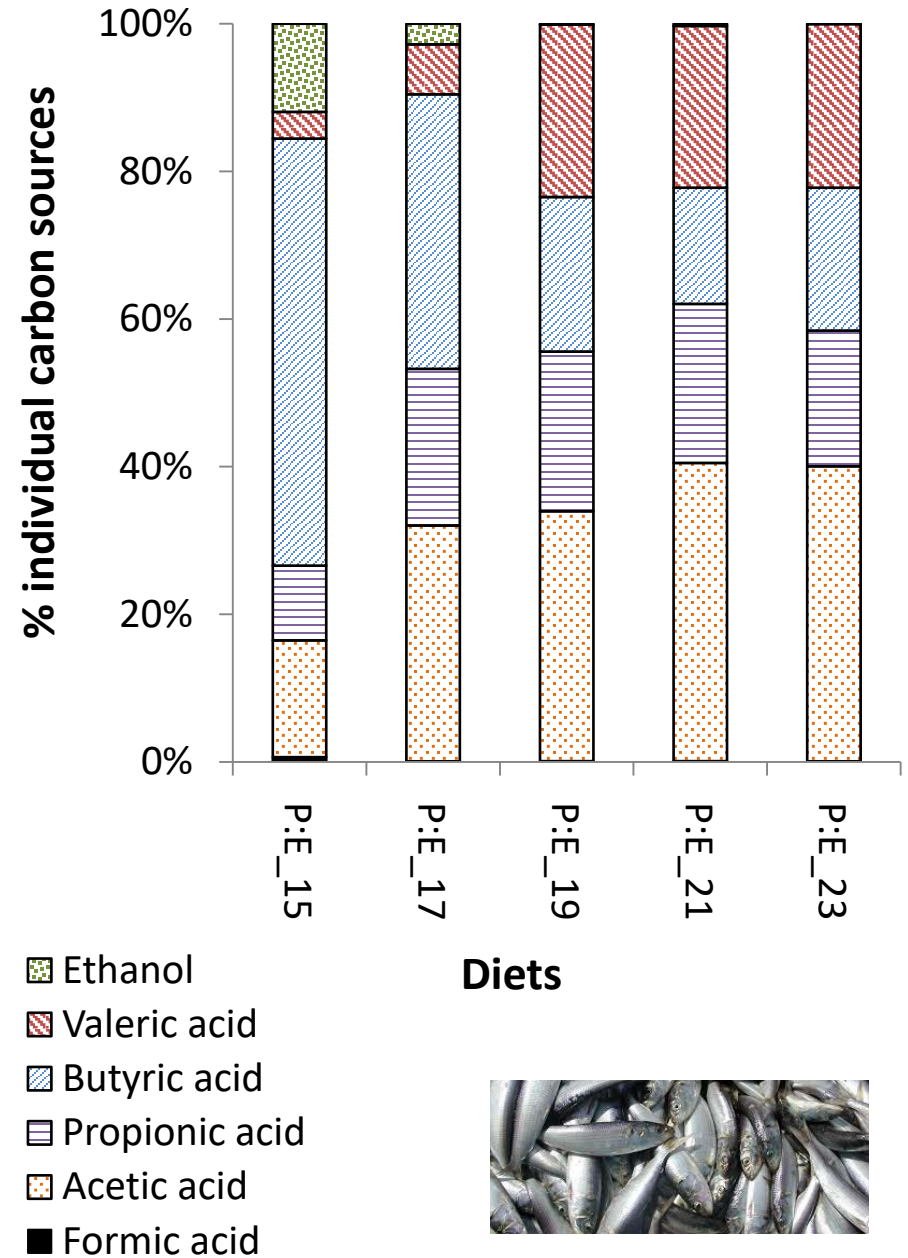
- Ethanol
- ▨ Valeric acid
- ▨ Butyric acid
- ▨ Propionic acid
- ▨ Acetic acid
- Formic acid

**Diets**



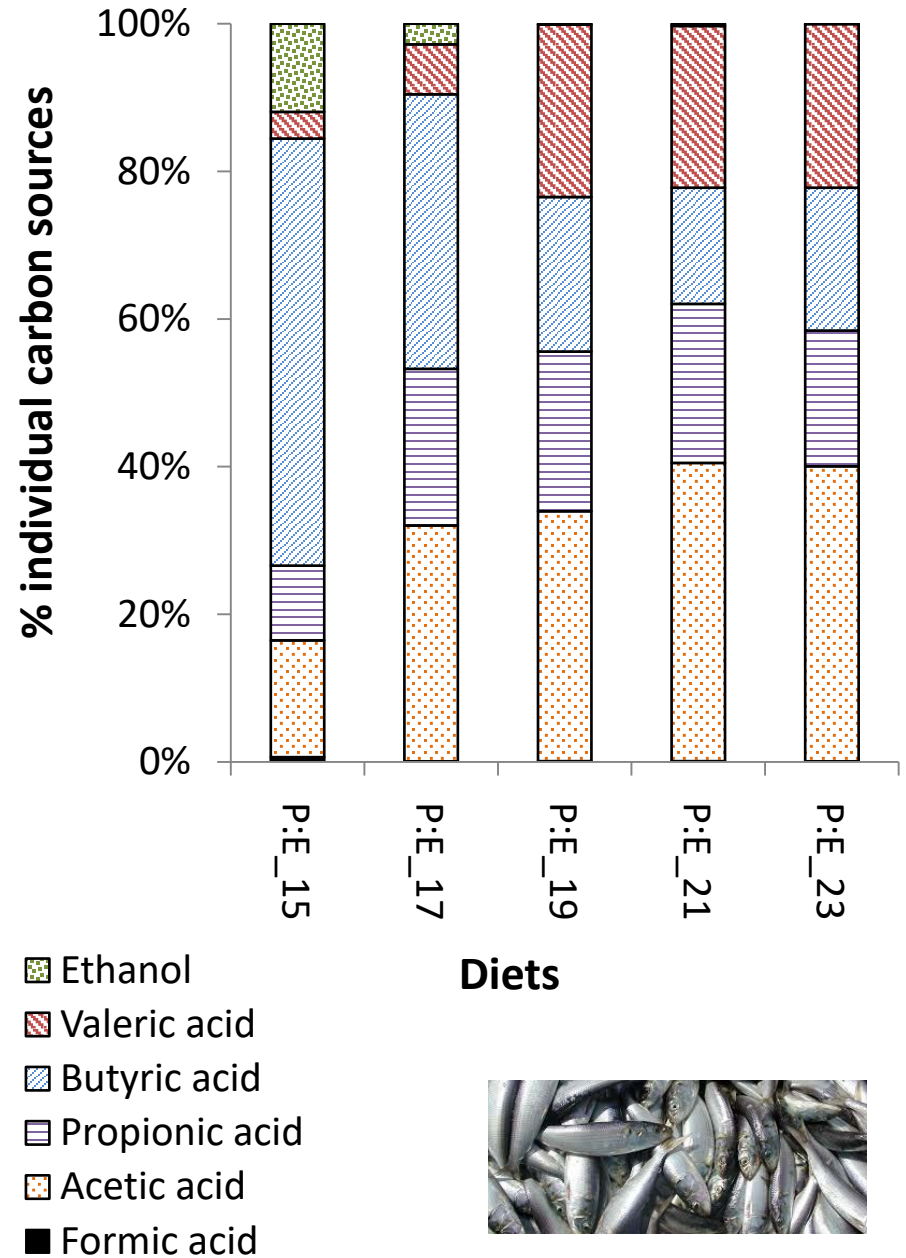
## Carbon sources in Fish meal diets

- Different carbon sources were identified (Ethanol).
- Lower Protein diets produced more ethanol and butyric acid (carbohydrates).



## Carbon sources in Fish meal diets

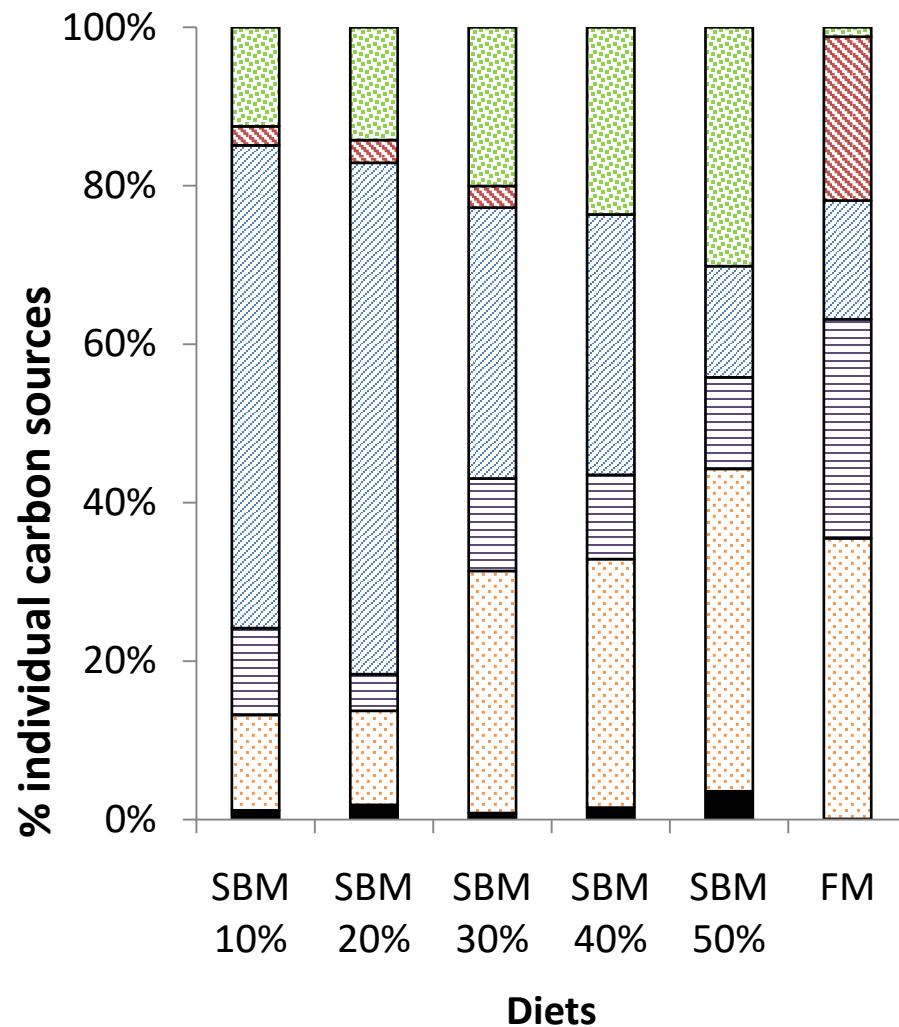
- Different carbon sources were identified (Ethanol).
- Lower Protein diets produced more ethanol and butyric acid (carbohydrates).
- Higher Protein diets produced more Valeric and Acetic acid (protein).





## Carbon sources in Soybean meal (SBM) diets

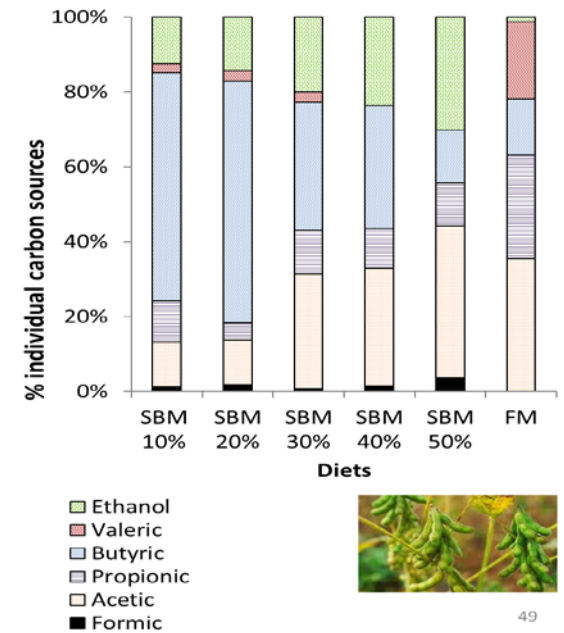
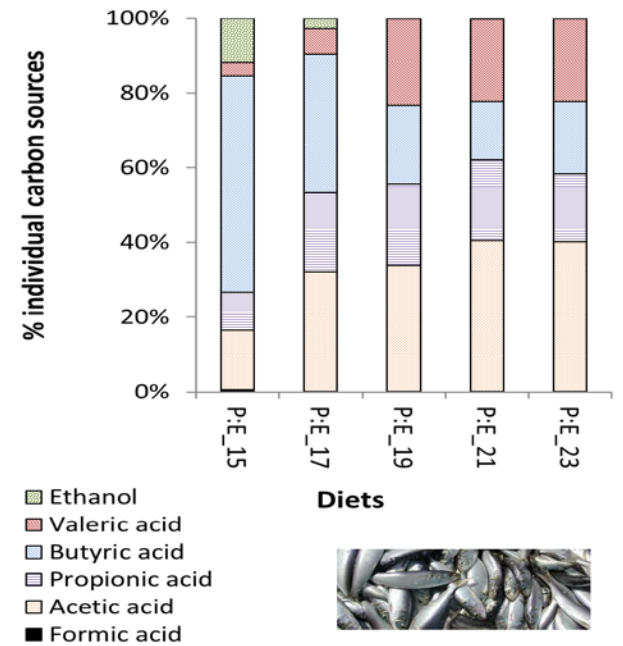
- Increasing SBM diets produced more ethanol (carbohydrates)
- Lower SBM diets produced more Butyric acid (aminoacids)



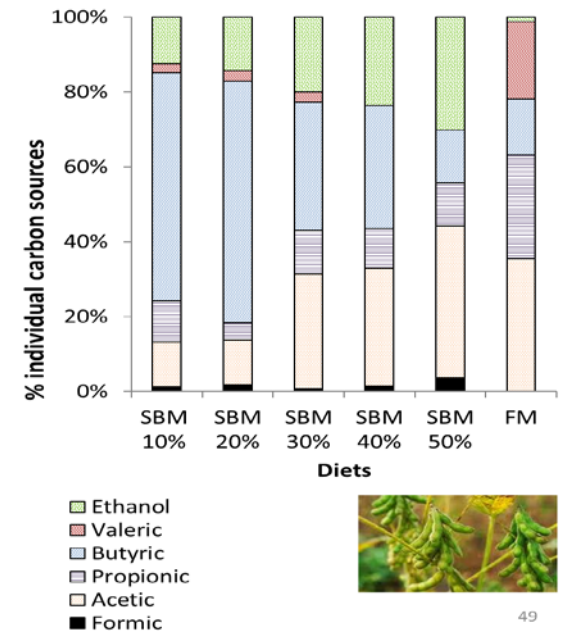
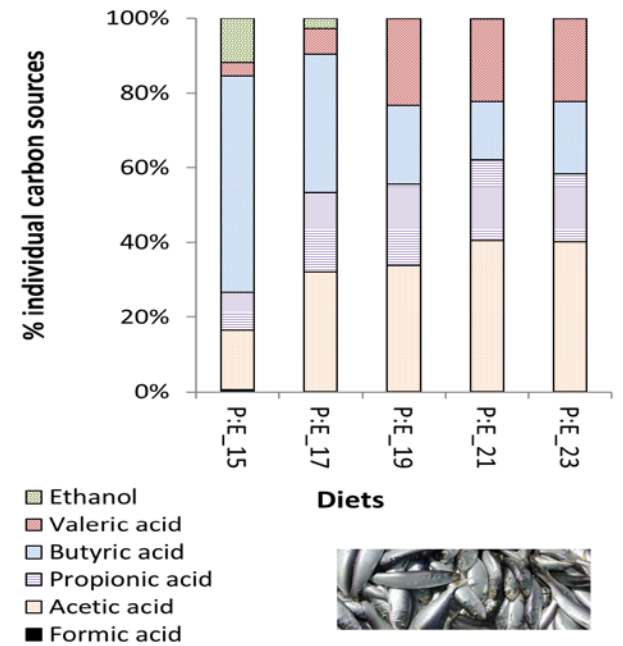
- Ethanol
- Valeric
- Butyric
- Propionic
- Acetic
- Formic



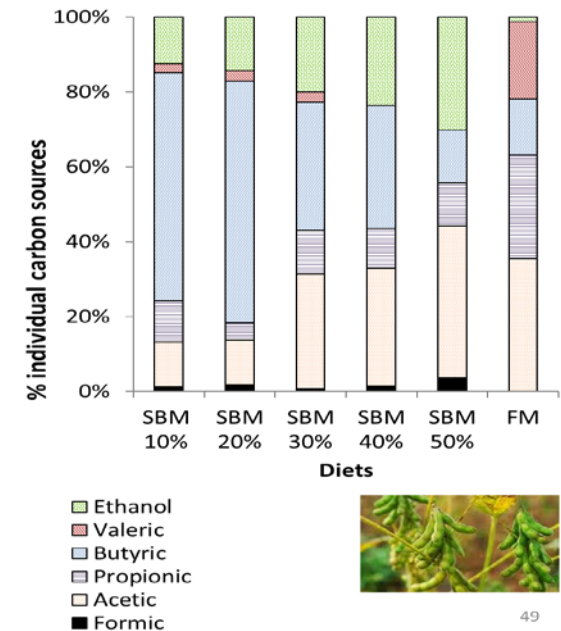
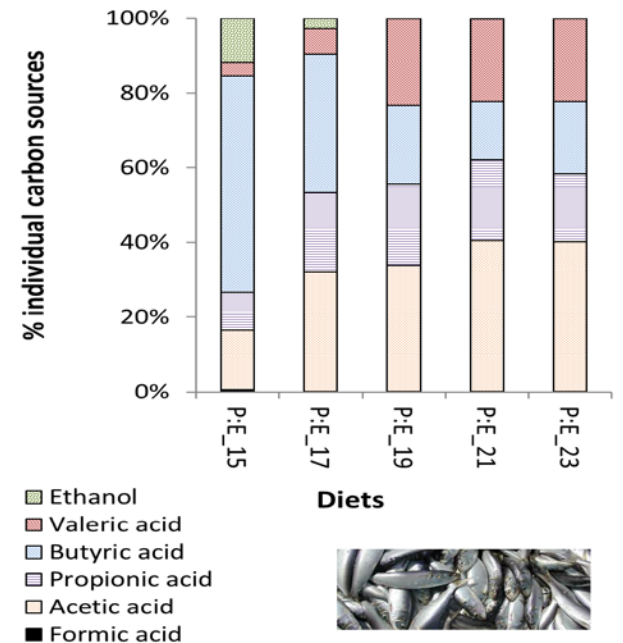
- Dietary composition affects the quantity and type of carbon source produced.



- Dietary composition affects the quantity and type of carbon source produced.
- Capacity to predict or eventually modify carbon type production through diet composition.



- Dietary composition affects the quantity and type of carbon source produced.
- Capacity to predict or eventually modify carbon type production through diet composition.
- Carbon sources have different:
  - C:N values.
  - Speed of process (denitrification rate).
  - Biomass production (bacteria).



|           | C:N  | Denitrification rate (speed)<br>(mgNO <sub>3</sub> -N/mg VSS*d) |
|-----------|------|---|
| Acetic    | 2.05 | 0.6   |
| Butyric   | 1.79 | 0.5   |
| Propionic | 1.4  | 0.4   |
| Ethanol   | 1.53 | 0.3   |
| Valeric   | 1.91 | 0.5   |
| Mixed VFA | 2.37 | 0.8   |

(Yatong, 1996)

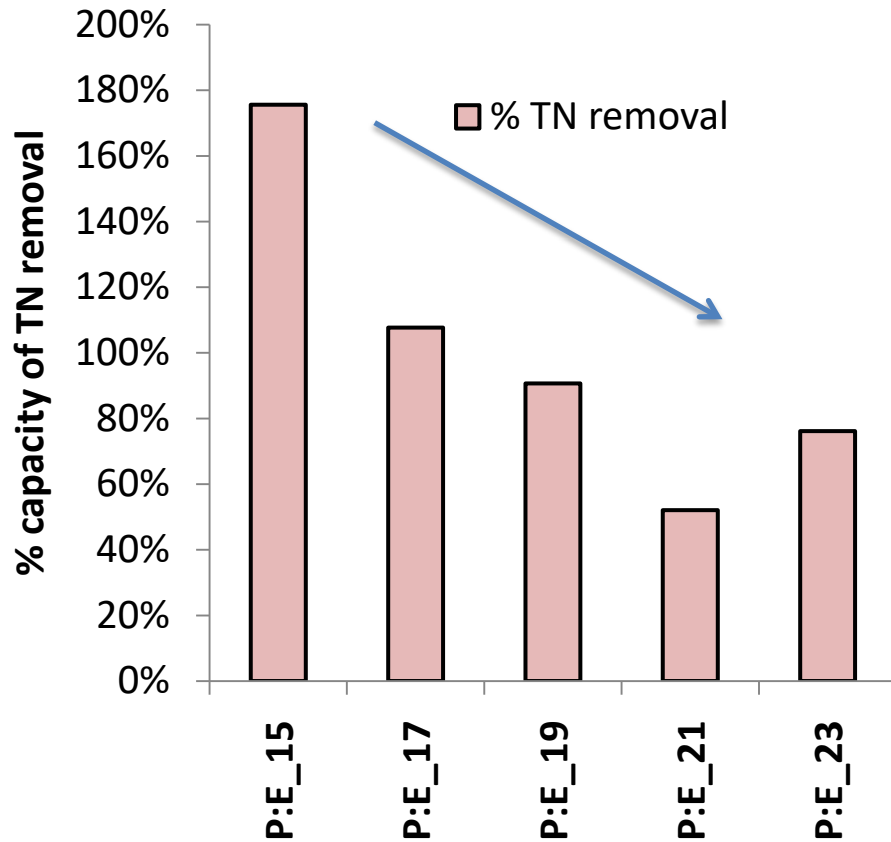
# Part I: Characterizing the hydrolysis and fermentation processes of two dietary protein sources, fish meal and soybean meal

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- a) Develop indicators for describing the hydrolysis and fermentation processes in order to compare dietary treatments.
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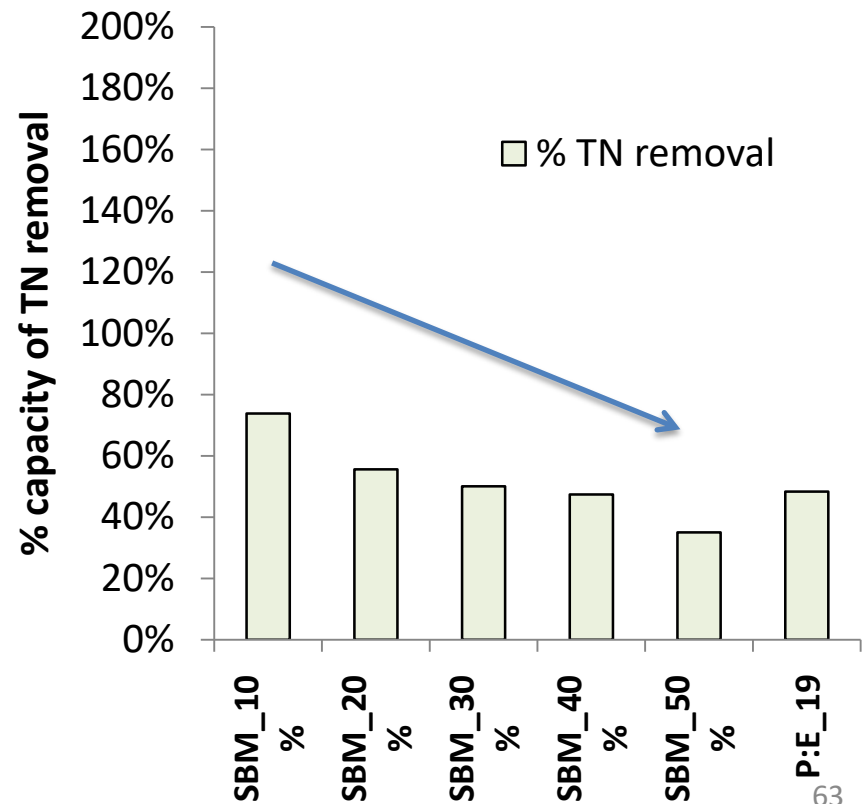
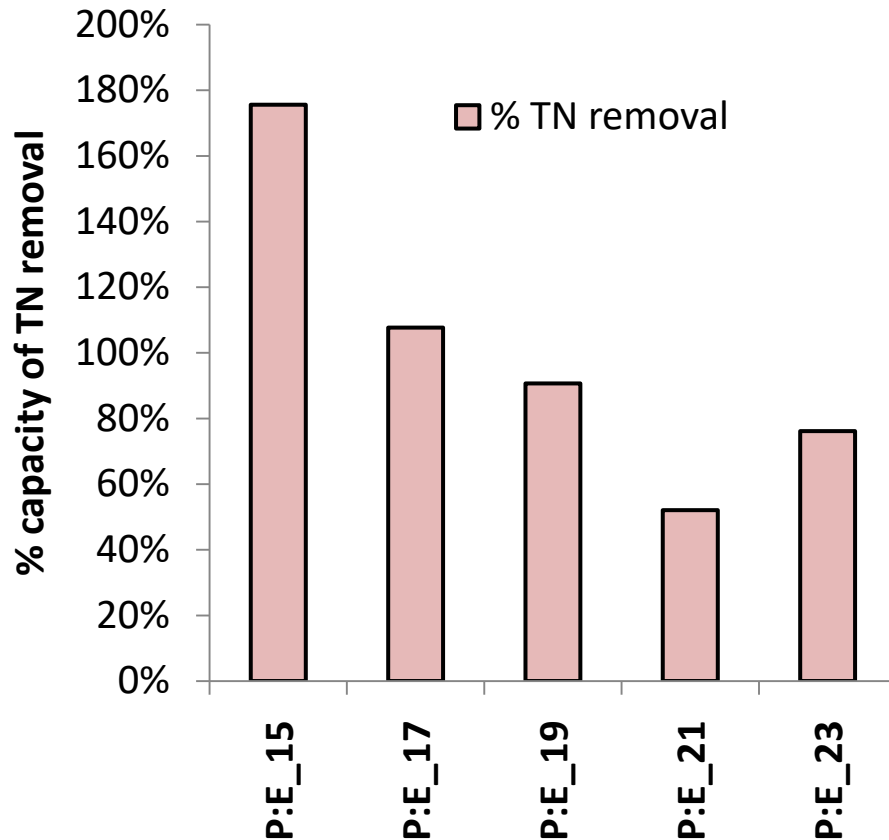
# Comparison in the potential for pursuing denitrification between fish fed fish meal based or soybean based diets (C:N according to Yatong, 1996)

- Fish meal: denitrification capacity was reduced as protein increased (N in waste)



## Comparison in the potential for pursuing denitrification between fish fed fish meal based or soybean based diets (C:N according to Yatong, 1996)

- Fish meal: denitrification capacity was reduced as protein increased (N in waste)
- Soybean: denitrification capacity was reduced as SBM inclusion increased (fermentation)



## *Overview of the hydrolysis fermentation process*

$$C = \frac{\text{Carbons produced}}{\text{feed consumed}}$$



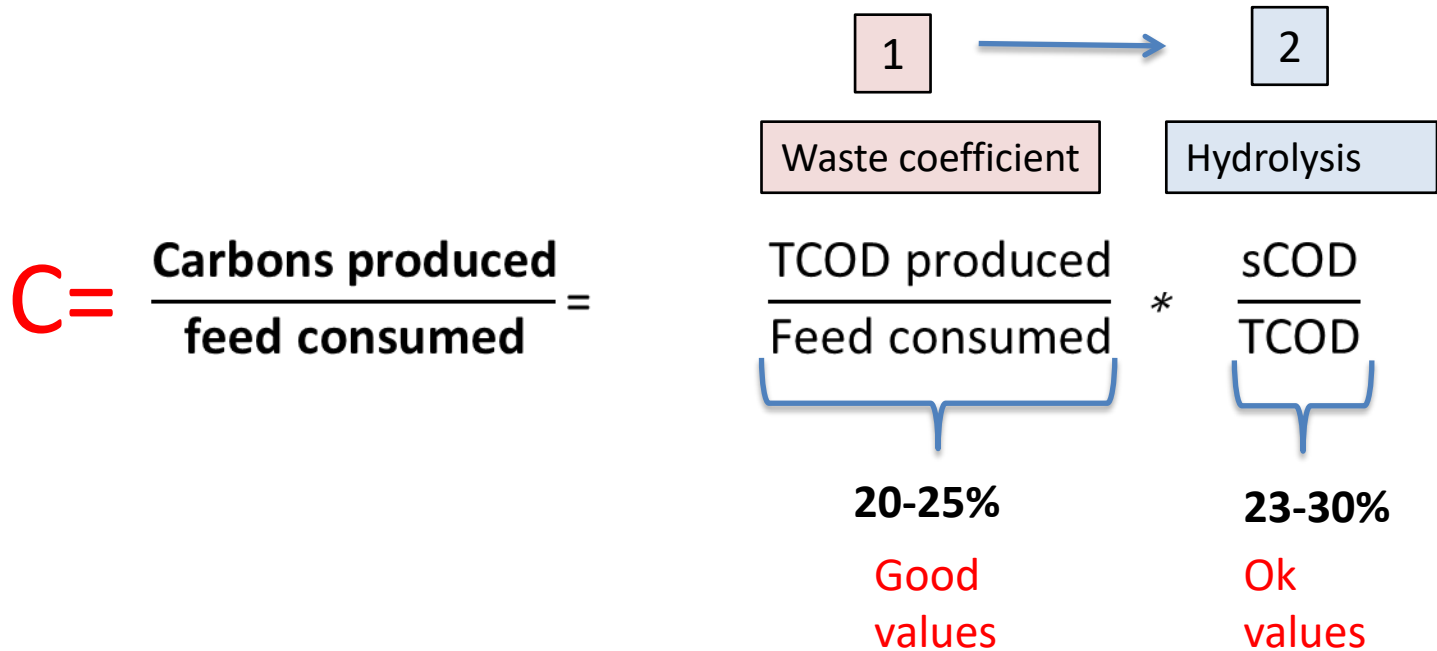
# Overview of the hydrolysis fermentation process

$$C = \frac{\text{Carbons produced}}{\text{feed consumed}} = \frac{\overset{\boxed{1}}{\text{Waste coefficient}} \cdot \text{TCOD produced}}{\text{Feed consumed}}$$

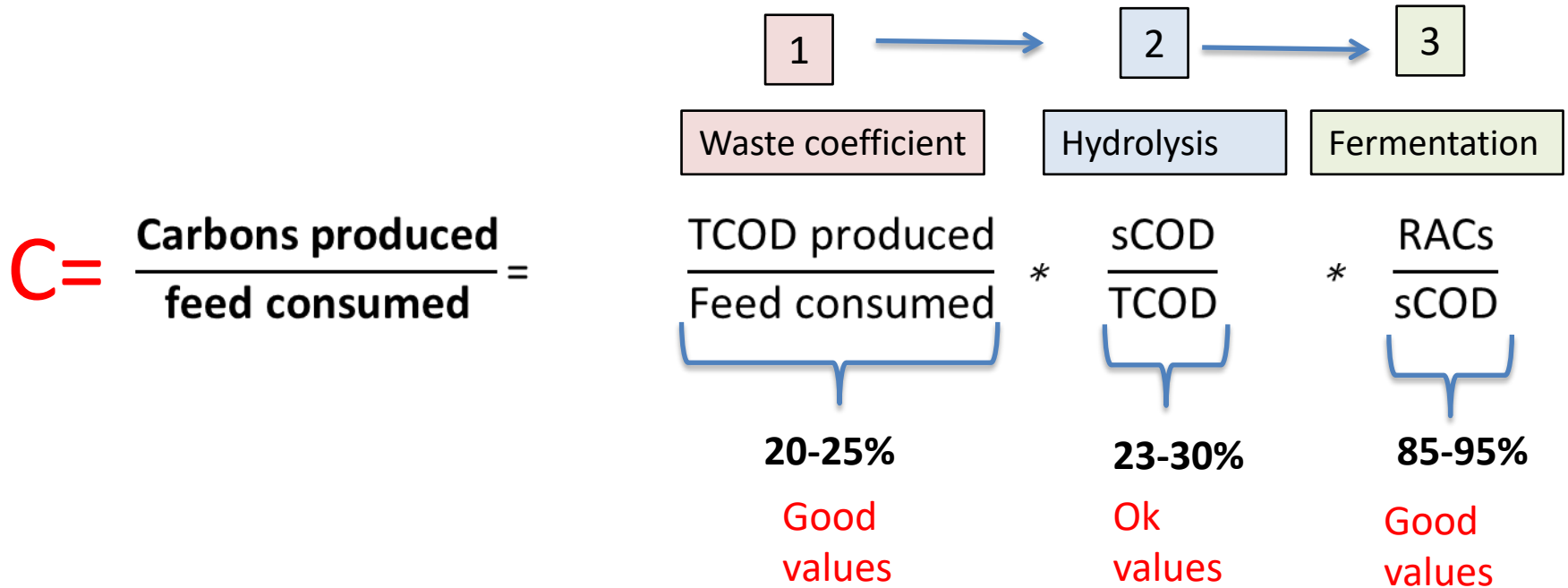
20-25%

Good values

# Overview of the hydrolysis fermentation process

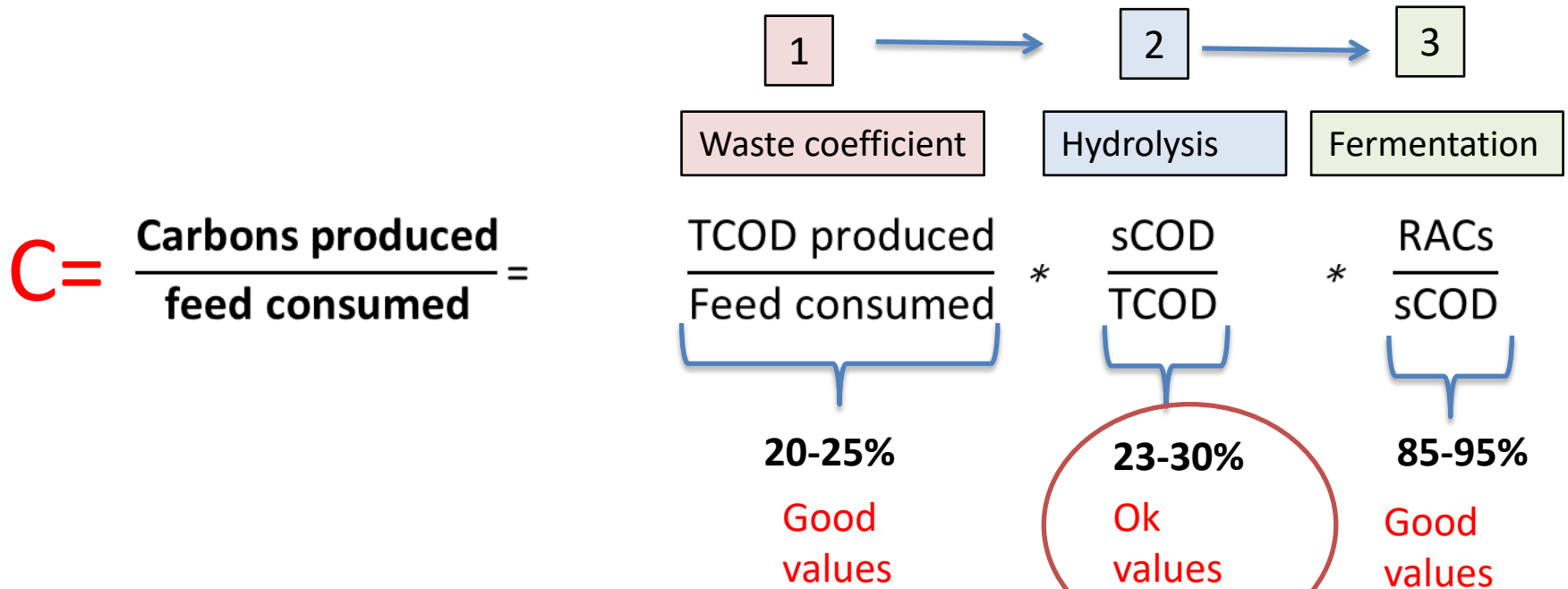


# Overview of the hydrolysis fermentation process



- Not much to do in waste coefficient and fermentation

# Overview of the hydrolysis fermentation process



- Not much to do in waste coefficient and fermentation
- Improvements should focus on Hydrolysis
  - **Limiting the process!!**

# Summary Part I

- The methodology for describing the hydrolysis and fermentation processes allows a good comparison between dietary treatments.
- Feed composition affects the type of carbon types (RACs) produced.  
**SBM**: Ethanol and Butyric acid while **FM**: Acetic acid and Valeric acid
- In fish meal diets increasing the amount of protein reduces the capacity for denitrification due to more N produced in the waste.
- In soybean meal diets the higher the inclusion of vegetable protein the lower the capacity for denitrification due to a lower fermentation capacity of the waste.



## Part II: Optimization of the hydrolysis and fermentation processes

### Objective:

- Increase the solubilization of carbon (sCOD/TCOD).

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### Objective:

- Increase the solubilization of carbon (sCOD/TCOD).

### *Different treatments were evaluated*

- pH
- Temperature
- Enzyme addition (protease)
- Anaerobic sequence batch reactor  
(water was replaced under anaerobic and aerobic conditions)

## Part II: Optimization of the hydrolysis and fermentation processes

### Objective:

- Increase the solubilization of carbon (sCOD/TCOD).

### *Different treatments were evaluated*

(Only the most relevant results will be shown)

- pH
- Temperature
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## Part II: Optimization of the hydrolysis and fermentation processes (pH)

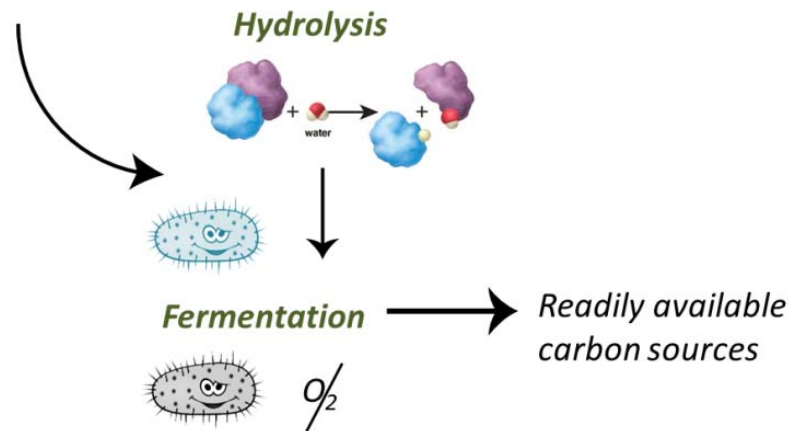
### Objective:

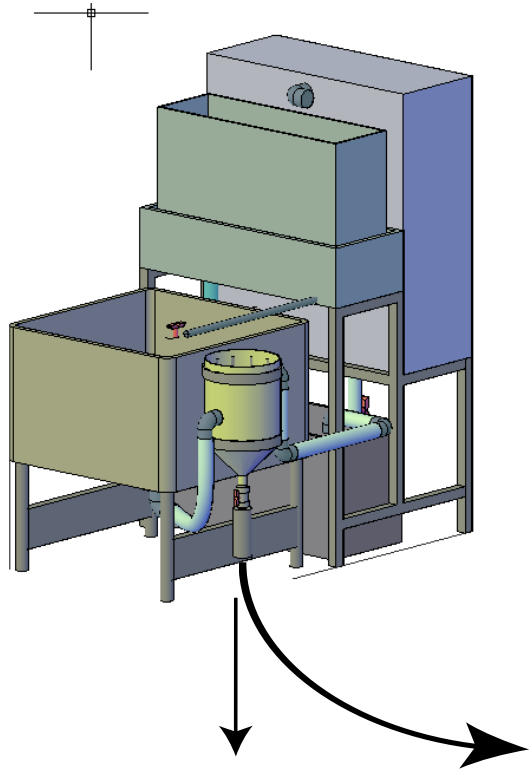
- Increase the solubilization of carbon (sCOD/TCOD).
- Fish intestine bacteria is sensitive to pH  
(30% reduction in proteolytic activity at pH 6) (Hidalgo, 1998)
- In an activated sludge system at pH 10 a higher VFA production was found and methanogenic bacteria was inhibited (compete for C sources) (Chen et al., 2007)
- Higher solubilization of carbon under alkaline conditions (pH 11) (Wu et al., 2009)

## Part II: Optimization of the hydrolysis and fermentation processes (pH)

*Two questions aroused:*

- *How does pH affects fish waste hydrolysis/fermentation process?*
- *Can be the process enhanced with more robust bacteria?*





pH 7.0

Control

Inoculum  
(20% v/v)



pH 9.0

Control

Inoculum  
(20% v/v)



pH 5.0

Control

Inoculum  
(20% v/v)



Inoculum (20% v/v)



- 48 hours before
- 12 hr O<sub>2</sub>
- 12 hr ~~O<sub>2</sub>~~

## Part II: Optimization of the hydrolysis and fermentation processes (pH)

The solubilization of particulate organic matter could no be increased!!  
(sCOD/TCOD)

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The solubilization of particulate organic matter could no be increased!!  
(sCOD/TCOD)

### Fermentation

**pH: 9**

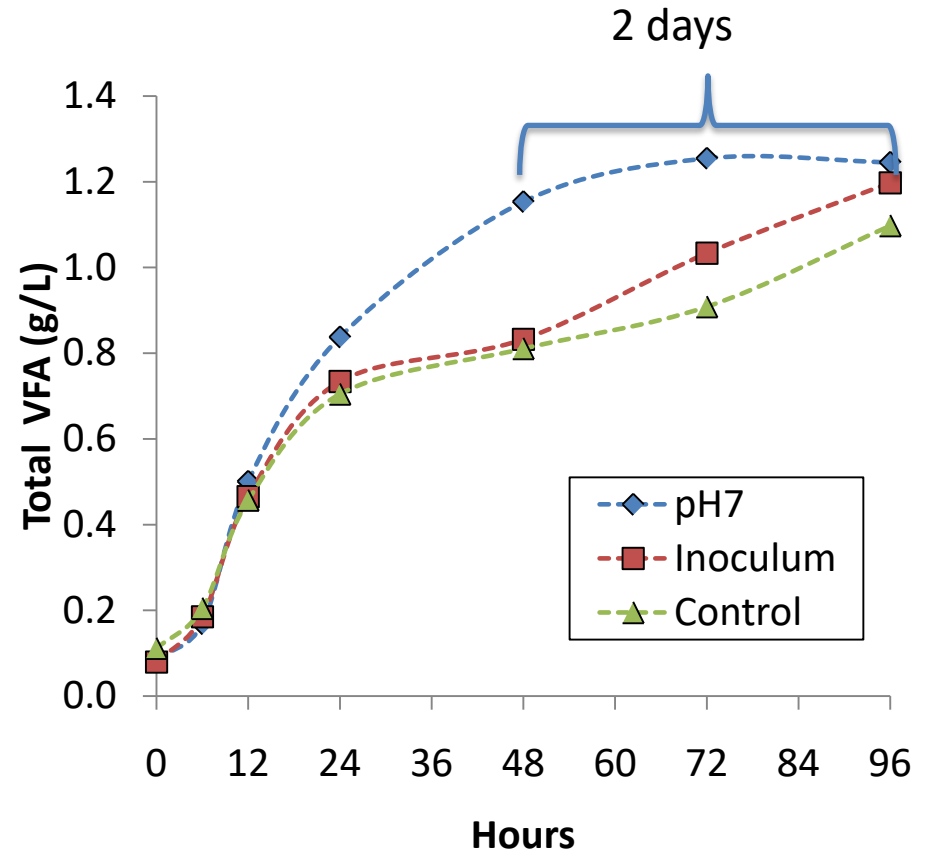
- After 48 hr consumption.

**pH: 7**

- Reduced the speed process 2 days  
(reduce size of reactor)

**pH: 5**

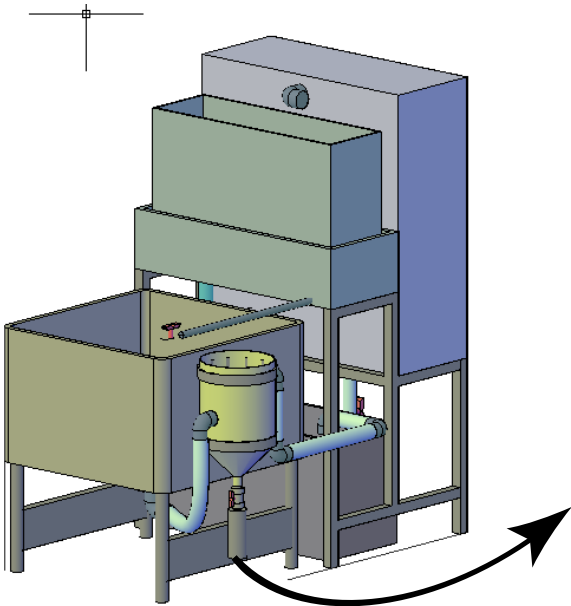
- VFA production practically inhibited.



## Part II: Optimization of the hydrolysis and fermentation processes (Temperature)

- Temperature is a well know parameter affecting bacterial activity  
(Henze et al., 2008)
- Strong effect of temperature on hydrolysis rate (increased)  
(Yuan et al., 2011)

# Part II: Optimization of the hydrolysis and fermentation processes (Temperature)



20°C



20°C



20°C



40°C



40°C



40°C



## **Part II: Optimization of the hydrolysis and fermentation processes (Temperature)**

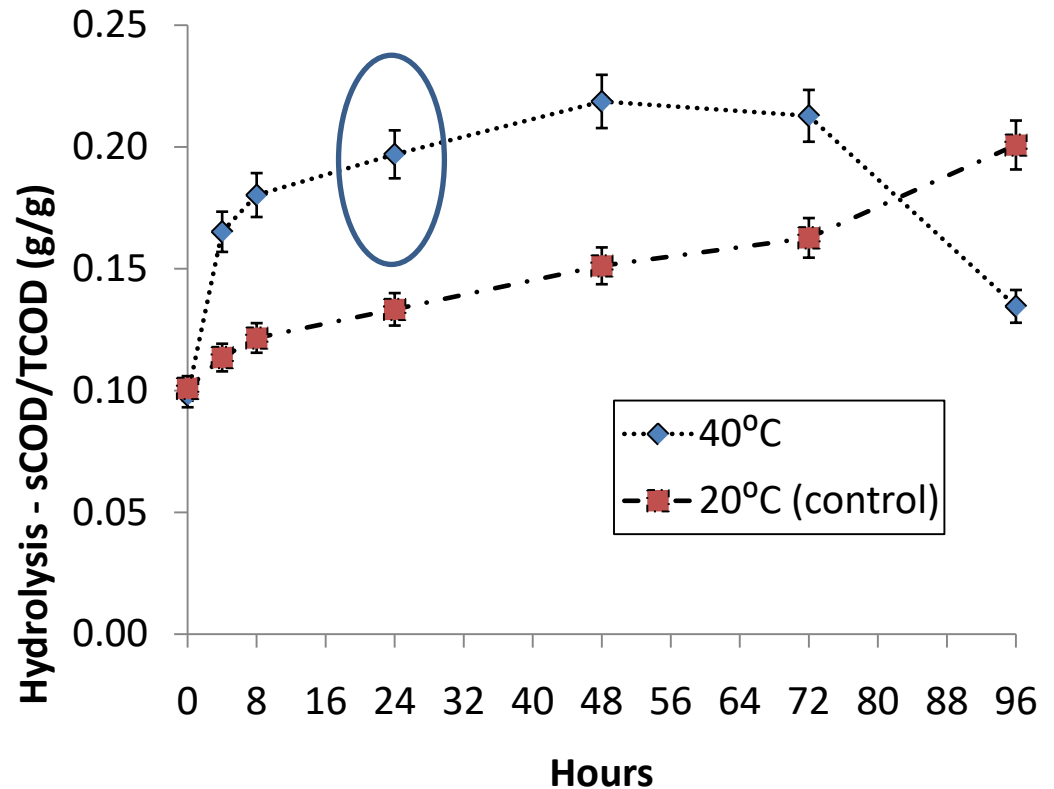
**The solubilization of particulate organic matter could no be increased!!  
(sCOD/TCOD)**



## Part II: Optimization of the hydrolysis and fermentation processes (Temperature)

The solubilization of particulate organic matter could no be increased!!  
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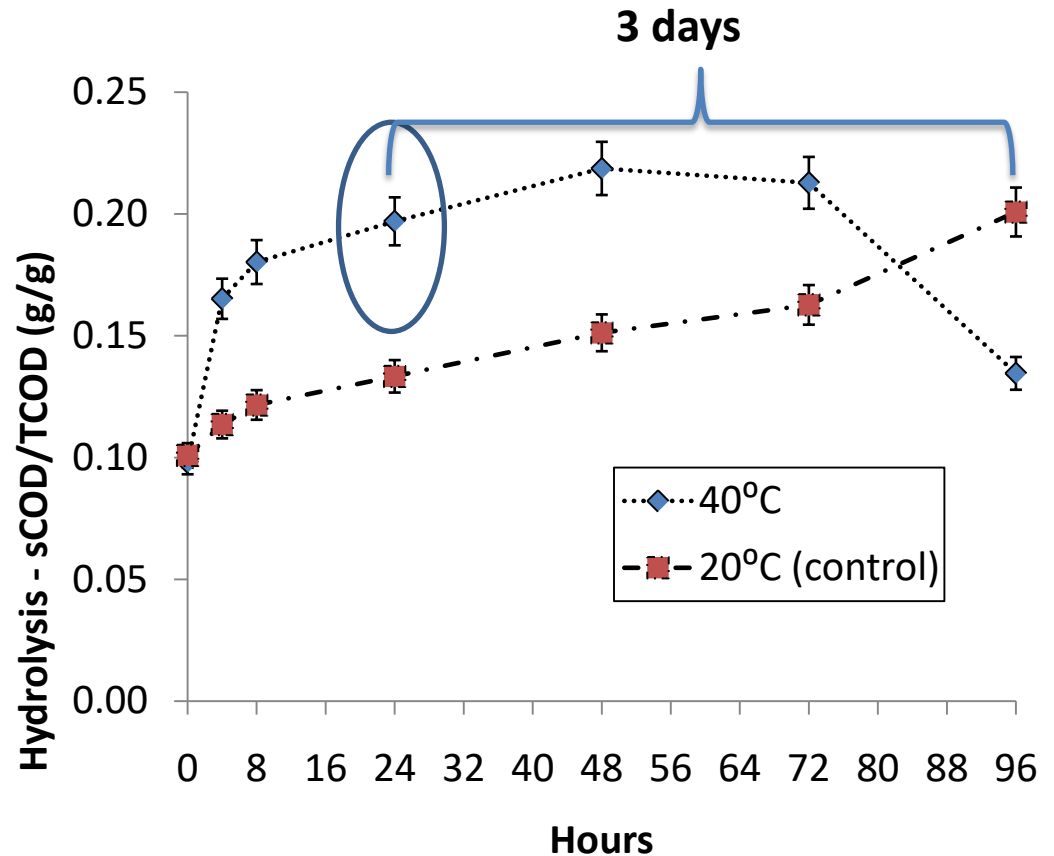
- Strong influence on hydrolysis rate
- 40°C showed 35% more sCOD at 24 hr



## Part II: Optimization of the hydrolysis and fermentation processes (Temperature)

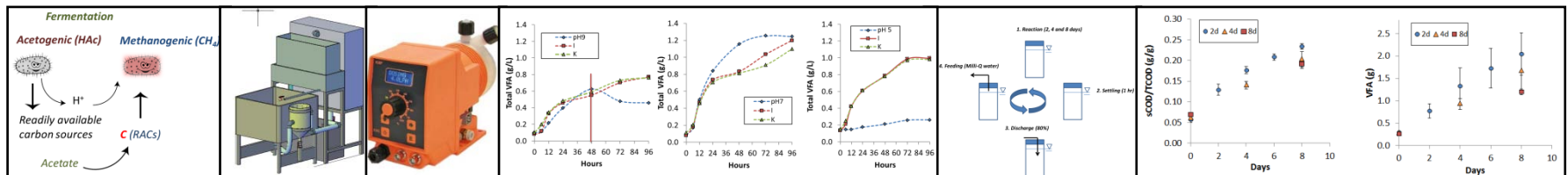
The solubilization of particulate organic matter could no be increased!!  
(sCOD/TCOD)

- Strong influence on hydrolysis rate
- 40°C showed 35% more sCOD at 24 hr
- Reduction of the process in 3 days (reduce size reactor)



# Summary Part II

- **None** of the different methods applied for optimizing the degree of solubilization were able to solubilize **more than 30% of the total COD**.
- Temperature at 40°C (mesophilic conditions) or a constant pH of 7 speed up the VFA production process (optimizing the required volume of the reactor).



## Part III: Applicability of internal carbon sources for denitrification on a Danish brood stock farm (a mass balance approach).

### Objective

Evaluate the applicability of a side stream fermenter (SSF) for producing internal carbon sources for denitrification on a Danish trout farm.

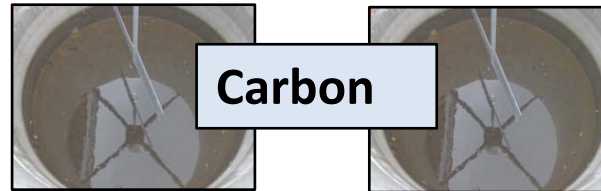
- Hatchery and 10 earthen pond raceways
- Low intensity brood stock farm (21 m<sup>3</sup> make up water/Kg feed)
- 100 Kg feed/day



## System design

**Part III:** *Applicability of internal carbon sources for denitrification on a Danish brood stock farm (real life).*

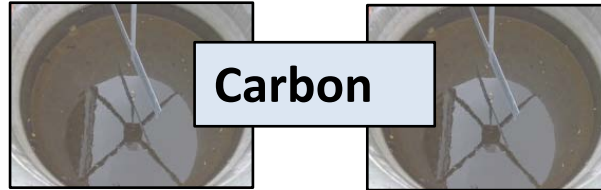
- 2 Fermenters (11.9 m<sup>3</sup>)
- Working in parallel to deliver a constant supply "C"



## System design

### **Part III: Applicability of internal carbon sources for denitrification on a Danish brood stock farm (real life).**

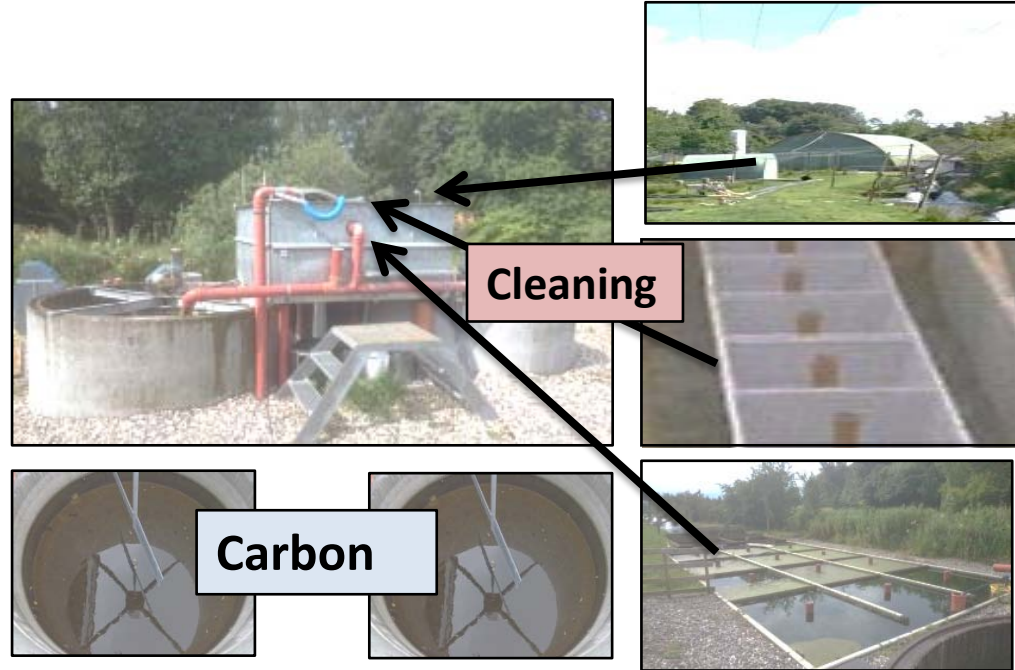
- 2 Fermenters (11.9 m<sup>3</sup>)
- Working in parallel to deliver a constant supply "C"
- Were fed "C" source from backwash of drum filter



## System design

### **Part III: Applicability of internal carbon sources for denitrification on a Danish brood stock farm (real life).**

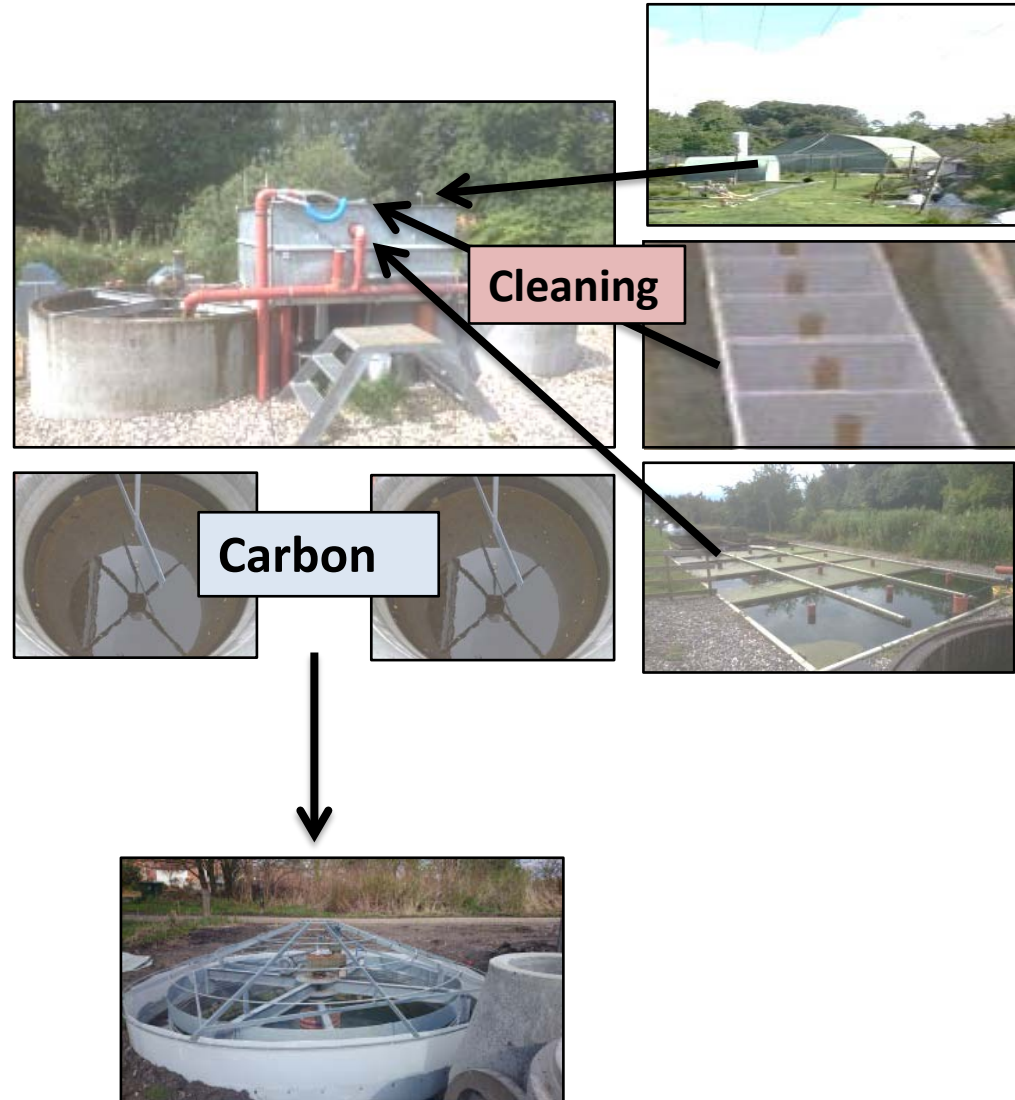
- 2 Fermenters (11.9 m<sup>3</sup>)
- Working in parallel to deliver a constant supply "C"
- Were fed "C" source from backwash of drum filter
- Drum filter was fed from weekly cleaning routine



## System design

### **Part III: Applicability of internal carbon sources for denitrification on a Danish brood stock farm (real life).**

- 2 Fermenters (11.9 m<sup>3</sup>)
- Working in parallel to deliver a constant supply "C"
- Were fed "C" source from backwash of drum filter
- Drum filter was fed from weekly cleaning routine
- Fermenter fed denitrification reactor "C" sources

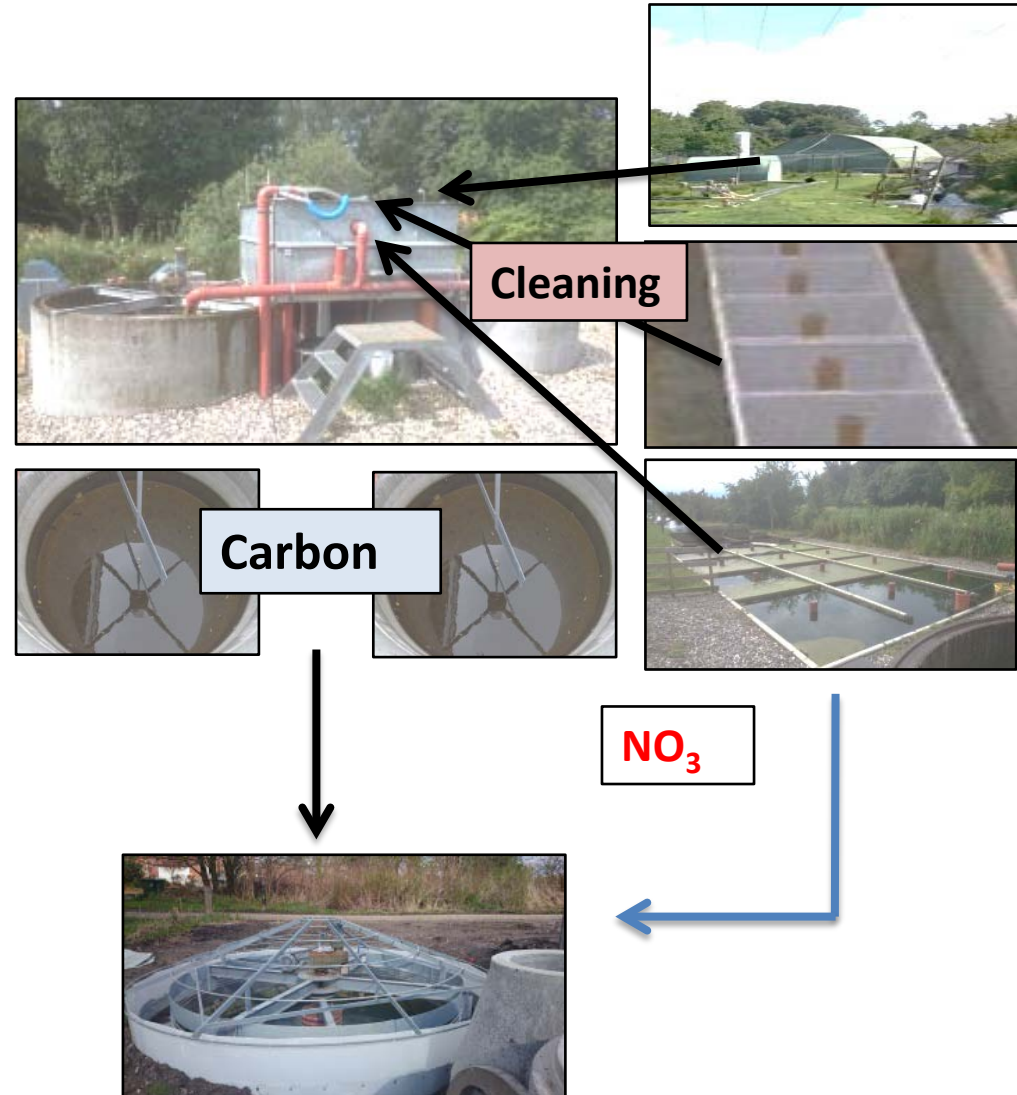




## System design

### **Part III: Applicability of internal carbon sources for denitrification on a Danish brood stock farm (real life).**

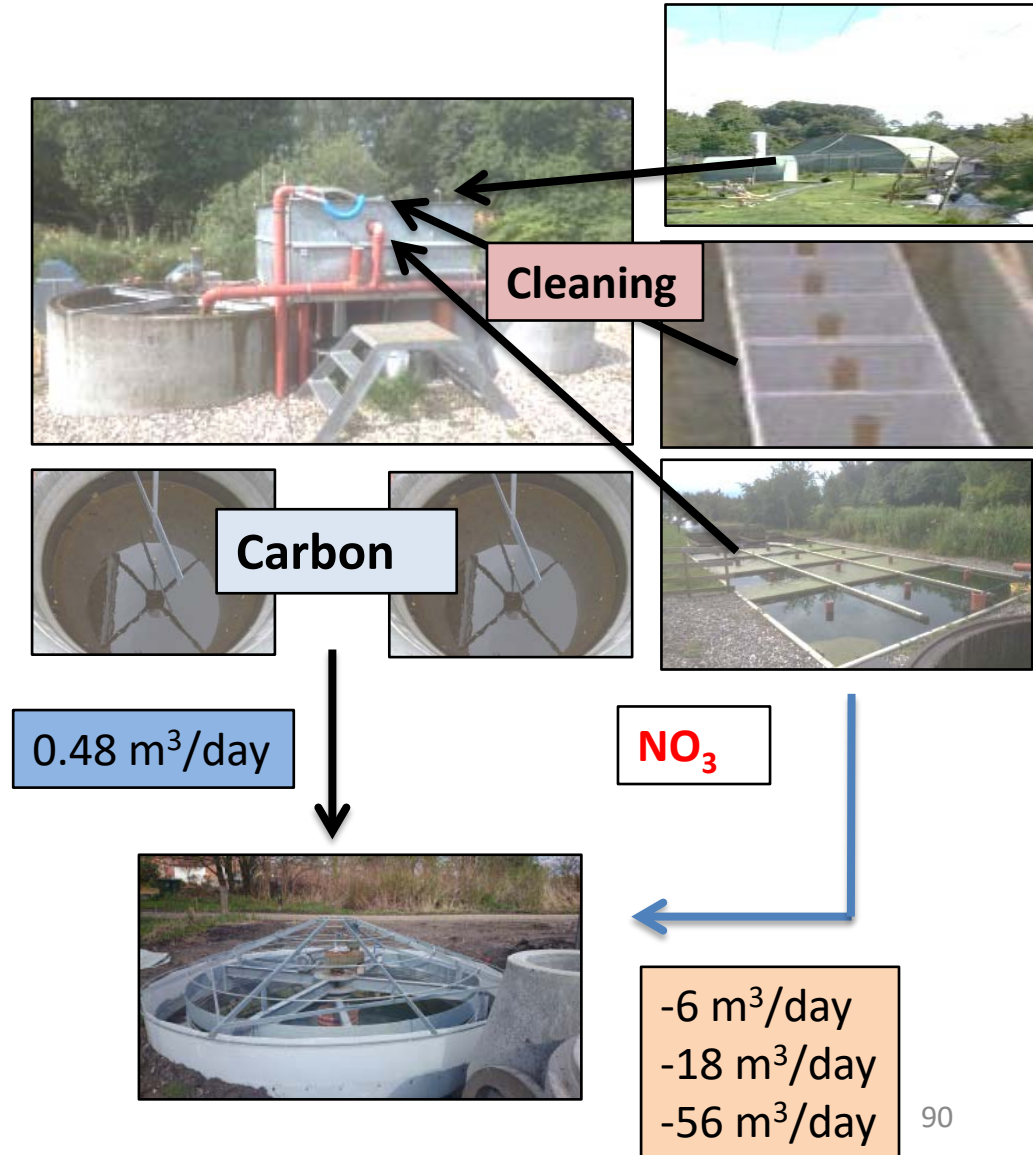
- 2 Fermenters (11.9 m<sup>3</sup>)
- Working in parallel to deliver a constant supply "C"
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- NO<sub>3</sub> "N" was fed from the biofilter effluent



## System design

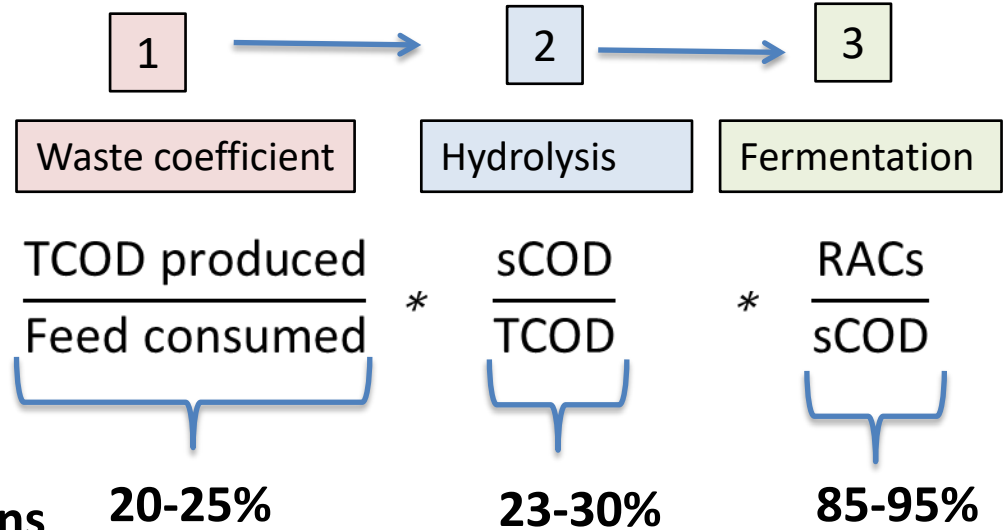
### **Part III: Applicability of internal carbon sources for denitrification on a Danish brood stock farm (real life).**

- 2 Fermenters (11.9 m<sup>3</sup>)
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## Results/Discussion SSF

**Part III:** Applicability of internal carbon sources for denitrification on a Danish brood stock farm (a mass balance approach).



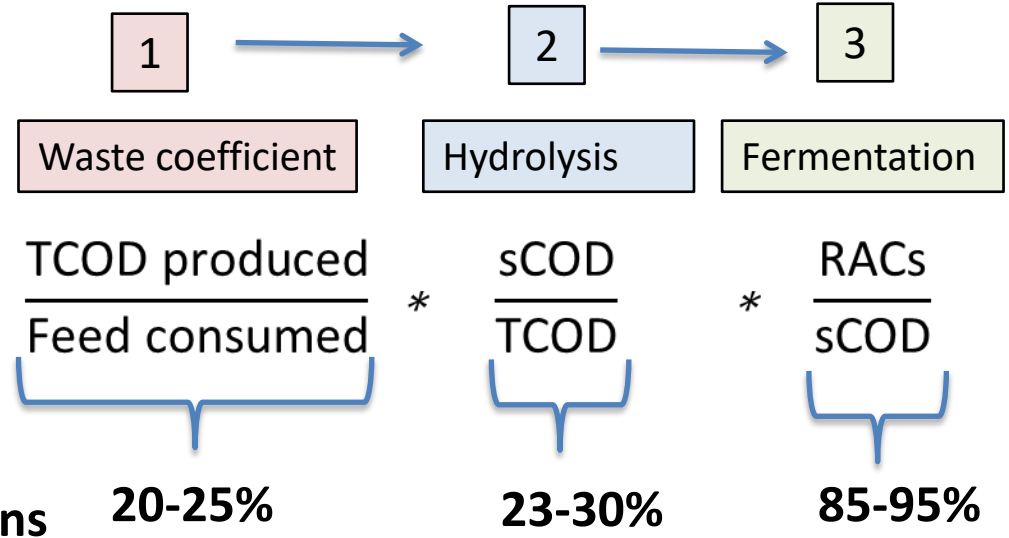
**C** =  $\frac{\text{Carbons produced}}{\text{feed consumed}}$  =

Part I: Ideal conditions



## Results/Discussion SSF

**Part III:** Applicability of internal carbon sources for denitrification on a Danish brood stock farm (a mass balance approach).



**C** =  $\frac{\text{Carbons produced}}{\text{feed consumed}} =$

**Part I: Ideal conditions**

20-25%

23-30%

85-95%

**Low intensity farm**

4%

2.3%

34%



## Results/Discussion SSF

**Part III:** Applicability of internal carbon sources for denitrification on a Danish brood stock farm (a mass balance approach).

$$C = \frac{\text{Carbons produced}}{\text{feed consumed}} = \frac{\text{TCOD produced}}{\text{Feed consumed}}$$

1  
Waste coefficient

TCOD produced  
Feed consumed



**Part I: Ideal conditions**      **20-25%**



**Low intensity farm**      **4%**

1

Waste coefficient

$$\frac{\text{TCOD produced}}{\text{Feed consumed}}$$



Part I:  
Ideal  
conditions

20-25%

Low  
intensity  
farm

4%



- Long retention time the organic matter spends in the system before collected.

(High O<sub>2</sub> and settling of organic matter)



## Results/Discussion SSF

**Part III:** Applicability of internal carbon sources for denitrification on a Danish brood stock farm (a mass balance approach).

$$C = \frac{\text{Carbons produced}}{\text{feed consumed}} =$$

$$\begin{array}{ccc} \boxed{1} & \longrightarrow & \boxed{2} \\ \text{Waste coefficient} & & \text{Hydrolysis} \\ \underbrace{\frac{\text{TCOD produced}}{\text{Feed consumed}}}_{20-25\%} & * & \underbrace{\frac{\text{sCOD}}{\text{TCOD}}}_{23-30\%} \end{array}$$

**Part I: Ideal conditions**

**20-25%**

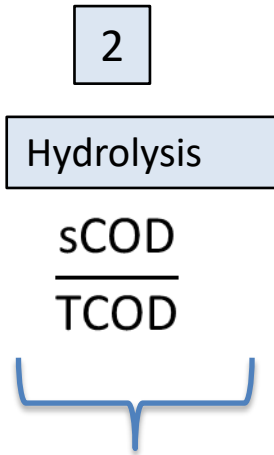
**23-30%**

**Low intensity farm**

**4%**

**2.3%**





**Part I: Ideal conditions**

**15-30%** - Shows the low quality of the organic matter obtained.

- Same values as Ucisik and Henze (2008) for hydrolysis of bacteria biomass discharged from activated sludge system.

**Low intensity farm**

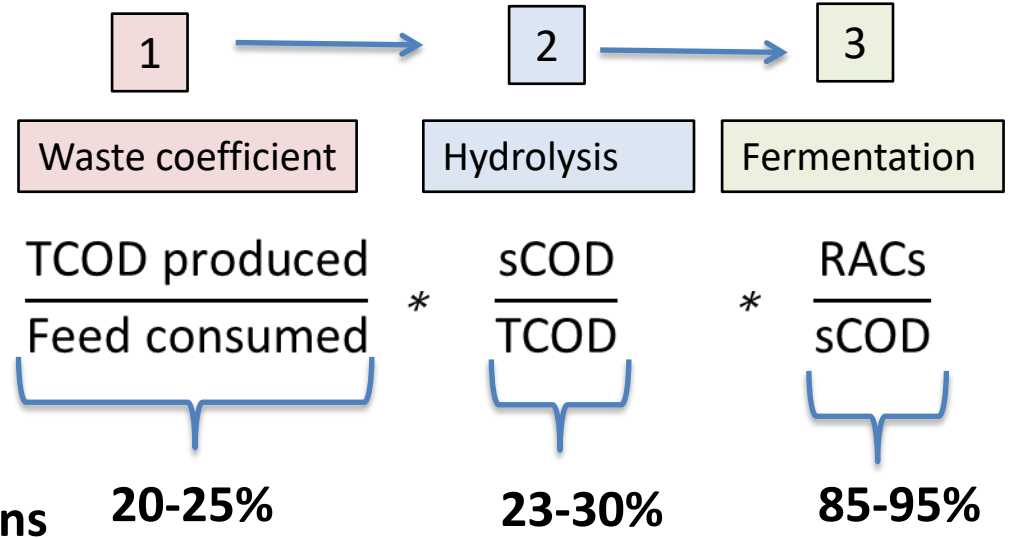
**2.3%**

(71% organic matter collected came from biofilter backwash).



## Results/Discussion SSF

**Part III:** Applicability of internal carbon sources for denitrification on a Danish brood stock farm (a mass balance approach).



**C** =  $\frac{\text{Carbons produced}}{\text{feed consumed}} =$

**Part I: Ideal conditions**

20-25%

23-30%

85-95%

**Low intensity farm**

4%

2.3%

34%



3

Fermentation

RACs

sCOD



**Part I: Ideal conditions**

**85-95%**

**Low intensity farm**

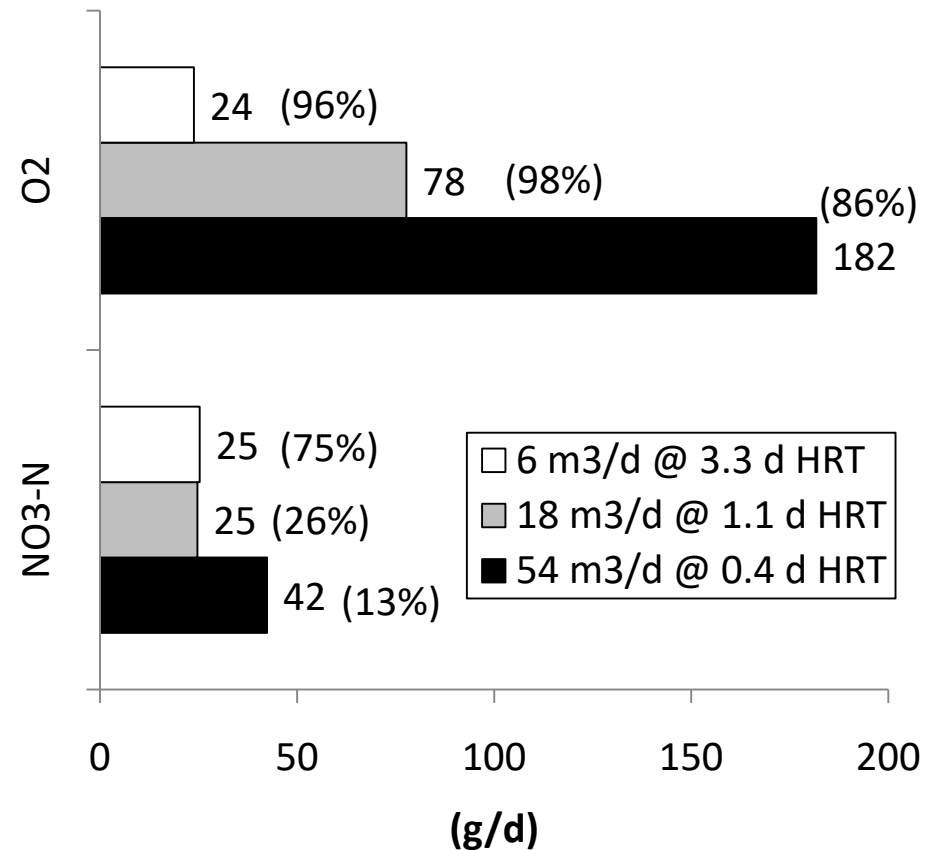
**34%**

- From VFAs mainly Acetate was found (97.4%)
- Complete anaerobic digestion?
  - Competition for carbon with methanogens and sulfate reducing bacteria
- The Hydraulic retention time in the Fermenter was too long (7 days)

## Results Denitrification reactor

**Part III: Applicability of internal carbon sources for denitrification on a Danish brood stock farm (a mass balance approach).**

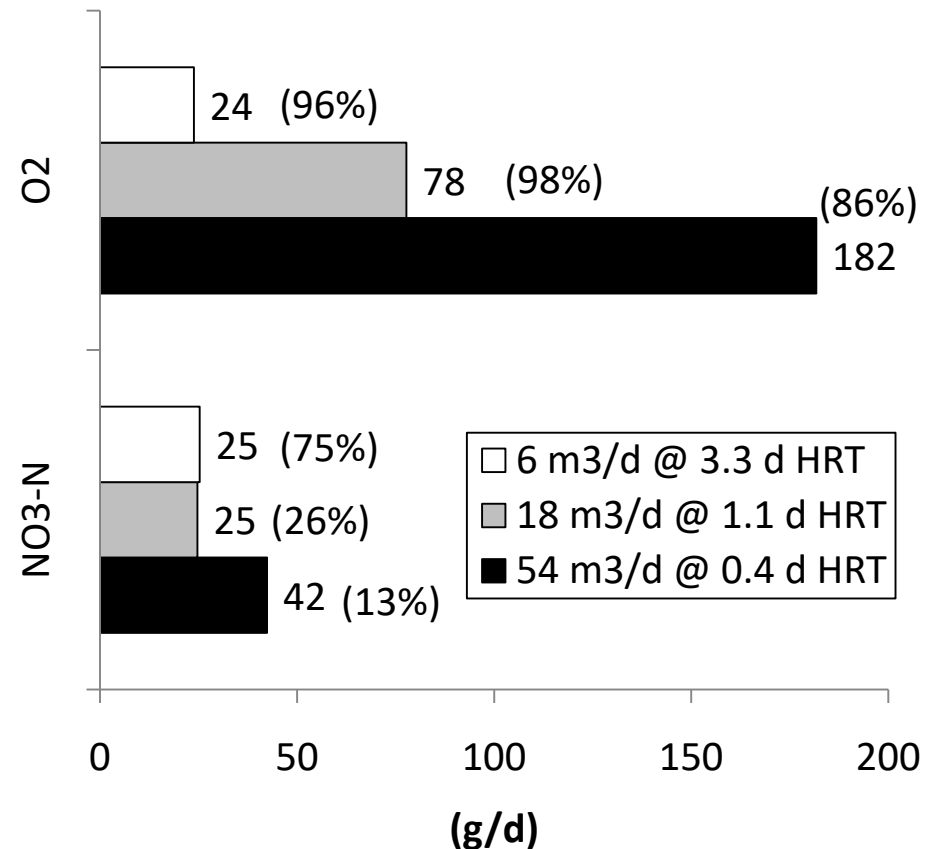
- Preference of oxygen over Nitrate ( $\text{NO}_3$ )
- Major mass removal of  $\text{NO}_3$  and  $\text{O}_2$  in the highest flow
- Poor mixing conditions in the reactor represented in flow 2 ( $18 \text{ m}^3/\text{d}$ )



## Results Denitrification reactor

**Part III: Applicability of internal carbon sources for denitrification on a Danish brood stock farm (a mass balance approach).**

- Preference of oxygen over Nitrate ( $\text{NO}_3$ )
- Major mass removal of  $\text{NO}_3$  and  $\text{O}_2$  in the highest flow
- Poor mixing conditions in the reactor represented in flow 2 ( $18 \text{ m}^3/\text{d}$ )
- Estimated that **1 m<sup>3</sup>** of enhanced sludge is capable of removing **93.2 g  $\text{NO}_3\text{-N}$  plus 379 g  $\text{O}_2$**  (Anoxic conditions)



# Summary Part III

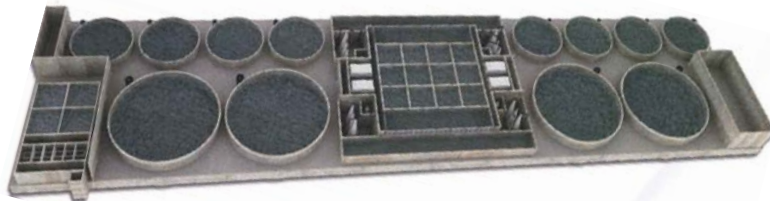
## Evaluation of a Fermenter in a low intensity fish farm

- The Fermenter managed to enhance the organic waste discharged (production of VFAs).
- Due to system configuration (earthen raceways) and low intensity RAS a big amount of organic waste (resource) is lost through the system before performing the hydrolysis/fermentation process.
- The farm requires 27 m<sup>3</sup>/d of sludge to achieve environmental regulations.
- Under these conditions the carbon budgets are far beyond what is required to accomplish the environmental regulations.
- Not the best place to apply the technology.



## Future evaluations?

- There is interest in the industry for trying this technology.
- Following years evaluate in more intensive RAS systems (concrete tanks).
- Higher quantity and quality of organic matter will be obtained and the mass of oxygen to reduce before denitrification is lower.



# Part IV

## Conclusions and future perspectives

- The **method developed** for describing hydrolysis/fermentation process **allowed an accurate analysis** on the **effect dietary composition** has on **organic waste** as a **residual resource** for on-farm denitrification.
- The **production and type of carbon sources** obtained from hydrolysis/fermentation processes are **affected by dietary composition**.
  - Predict the carbon types produced
  - Eventually modify diets to enhance the process
  - **Next step**: See how carbon types affects denitrification process (C:N, denitrification rates and biomass production)









# Part IV

## Conclusions and future perspectives

- The use of a **Fermenter enhanced the production of VFAs** decoupling hydraulic retention time from the denitrification reactor.
- In **low intensity systems** the use of internal carbon sources **limits the performance for on-farm denitrification**.
  - **Next Step:** Trials will be done in more intensive systems where more and better carbon sources can be recovered



# Part IV

## Conclusions and future perspectives

- **Fish organic waste** can be considered as a **residual resource** for producing **high valuable products** as VFAs as well as Ethanol (biofuel), while producing food to a **constantly growing human population**.

**168-424 €/Ton fish produced/d → 5,000 – 12,000 €/month**

- **Further work is required to fully understand the process** and give the industry an alternative to improve the environmental sustainability of the sector.



Thank you for your attention.

Carlos Octavio Letelier Gordo

February 2017

