



# *Aquaculture America*

## *2012*

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### **RECENT DEVELOPMENTS IN BIOFLOC TECHNOLOGY IN SHRIMP CULTURE AND ITS ECONOMICS**

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Paris Hotel and Casino  
Las Vegas, Nevada USA*

# INTRODUCTION

Biofloc technology has become a popular technology in the farming of Pacific white shrimp, *Litopenaeus vannamei*. The basic technology was developed by Professor Yoram (2000, 2005a&b) in Israel and initially implemented commercially in Belize by Belize aquaculture (McIntosh, 2000a, b & c, 2001). It also has been applied with success in shrimp farming in Indonesia, Malaysia (Nyan Taw 2004, 2005, 2008, 2010 & 2011). The combination of two technologies, partial harvesting and biofloc, has been studied in northern Sumatra, Indonesia (Nyan Taw 2008 et. al). The system has been successfully incorporated in biosecure modular culture system (Nyan Taw, 2011 et. at).

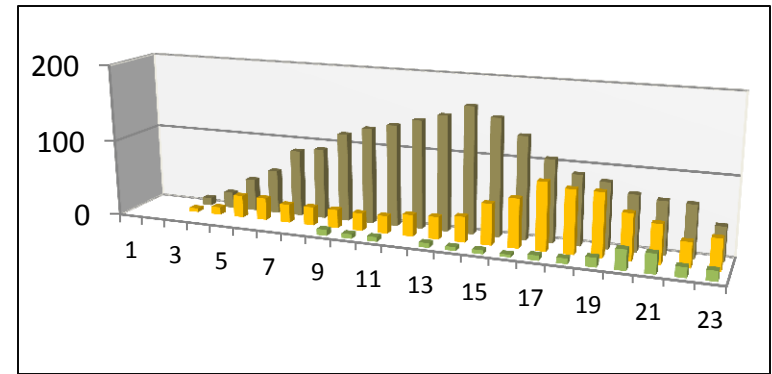
With emerging viral problems and rising costs for energy, biofloc technology appears to be an answer for sustainable production at lower cost. The technology has applied also in super-intensive raceways to produce more than 9 kg shrimp/ m<sup>3</sup>. The raceway applications have supported nursery and growout to shrimp broodstock rearing and selection of family lines. Presently, a number of studies by major universities and private companies are using biofloc as a single cell protein source in aquafeeds.

In any aquaculture business as defined by economics - savings are also considered as profit. Savings such as from feed, time, energy, stability and sustainability can be calculated as profit. It seems biofloc technology has these properties.

# SHRIMP FARMING IN BIOFLOC

## SUMMARY

1. High stocking density - over 130 – 150 PL10/m<sup>2</sup>
2. High aeration – 28 to 32 HP/ha PWAs
3. Paddle wheel position in ponds (control biofloc & sludge by siphoning)
4. Biofloc control at <15 ml/L
5. HDPE / Concrete lined ponds
6. Grain (pellet)
7. Molasses
8. C&N ratio >15
9. Expected production 20–25 MT/ha/crop with 18-20 gms shrimp



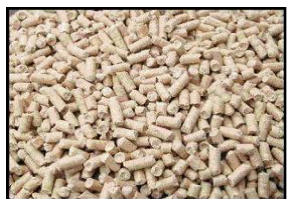
Feed & grain application and biofloc



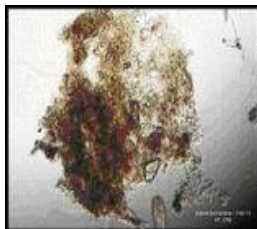
High density



High aeration & PWAs position



Grain pellet



Bioflocs



Biofloc



Dark Vannamei

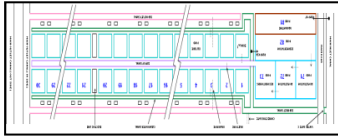


Red Vannamei

# TECHNOLOGY DEVELOPMENT

## Farm Construction & Design

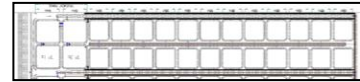
Module



Module base system CPB, Indonesia



Pond base to module base system  
Arca Biru, Blue Archipelago, Malaysia

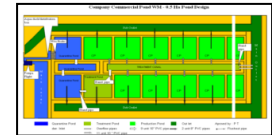


Module

Pond base in rows



Module base system  
Dipasena WM, Indonesia



Module

- Nyan Taw, WAS 2005 Bali Farmer session 2005
- Nyan Taw, Shrimp Farm Indonesia GAA 2005
- Nyan Taw, et. at Reengineering Dipasena GAA 2008
- Nyan Taw, et al Malaysian shrimp farm redesign GAA 2011

# MODULE OPERATION

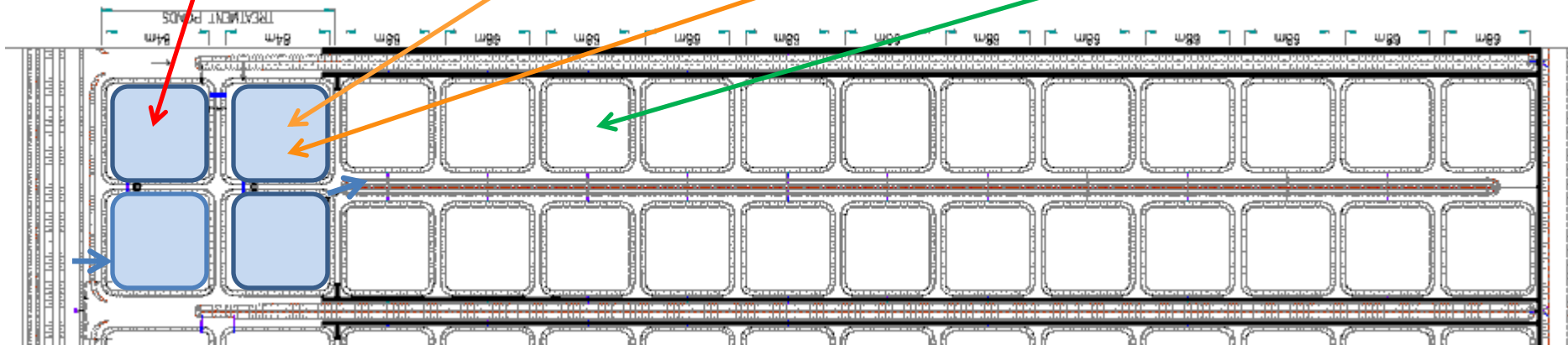
## Water treatment system (Control WSSV)

Physical barrier for viral carriers – use 250 micron screen net

Chemical application – kill viral carriers. Apply crusticides

Kill free water bore virus (aging) - dies in 72 hrs without host

Treated water ready for use for culture (apply same procedure)



 Treatment Reservoirs ponds

 Culture ponds

Clean animals – SPF or SPR or PCR check  
Clean Ponds – clean or oxidized pond bottom  
Clean Water – treated water & nets (250 micron)  
Prevent carriers (fence)  
Strict security to avoid biosecurity breaches

# FIRST BIOFLOC COMMERCIAL TRAIL

## Indonesia

Description	Average Per Code					
Fry Code	(12) A416	(12) A417	(12) A418	(11) A420	(12) A539,A416	Average
<b>Total No ponds</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>5</b>	<b>3</b>	<b>26</b>
<b>STD(pcs/m<sup>2</sup>)</b>	<b>131</b>	<b>131</b>	<b>130</b>	<b>131</b>	<b>131</b>	<b>131</b>
<b>DOC (day)</b>	<b>148</b>	<b>146</b>	<b>150</b>	<b>146</b>	<b>146</b>	<b>147</b>
<b>Biomass(kg)</b>	<b>11,337</b>	<b>10,587</b>	<b>10,650</b>	<b>10,886</b>	<b>11,256</b>	<b>10,883</b>
<b>MBW (g)</b>	<b>16.78</b>	<b>17.66</b>	<b>17.61</b>	<b>17.89</b>	<b>16.38</b>	<b>17.4</b>
<b>CV (%)</b>	<b>24.2</b>	<b>21.2</b>	<b>26.8</b>	<b>21.4</b>	<b>21.3</b>	<b>23.0</b>
<b>FCR (- GP)</b>	<b>1.01</b>	<b>1.09</b>	<b>1.08</b>	<b>1.03</b>	<b>0.98</b>	<b>1.04</b>
<b>FCR (+ GP)</b>	<b>1.69</b>	<b>1.83</b>	<b>1.82</b>	<b>1.70</b>	<b>1.64</b>	<b>1.73</b>
<b>SR (%)</b>	<b>100.0</b>	<b>91.6</b>	<b>92.8</b>	<b>92.8</b>	<b>105.0</b>	<b>95.9</b>
<b>ADG (g/day)</b>	<b>0.11</b>	<b>0.12</b>	<b>0.12</b>	<b>0.12</b>	<b>0.11</b>	<b>0.12</b>
<b>Production (kg/ha/crop)</b>	<b>2,267</b>	<b>2,118</b>	<b>2,130</b>	<b>2,177</b>	<b>2,251</b>	<b>2,176</b>

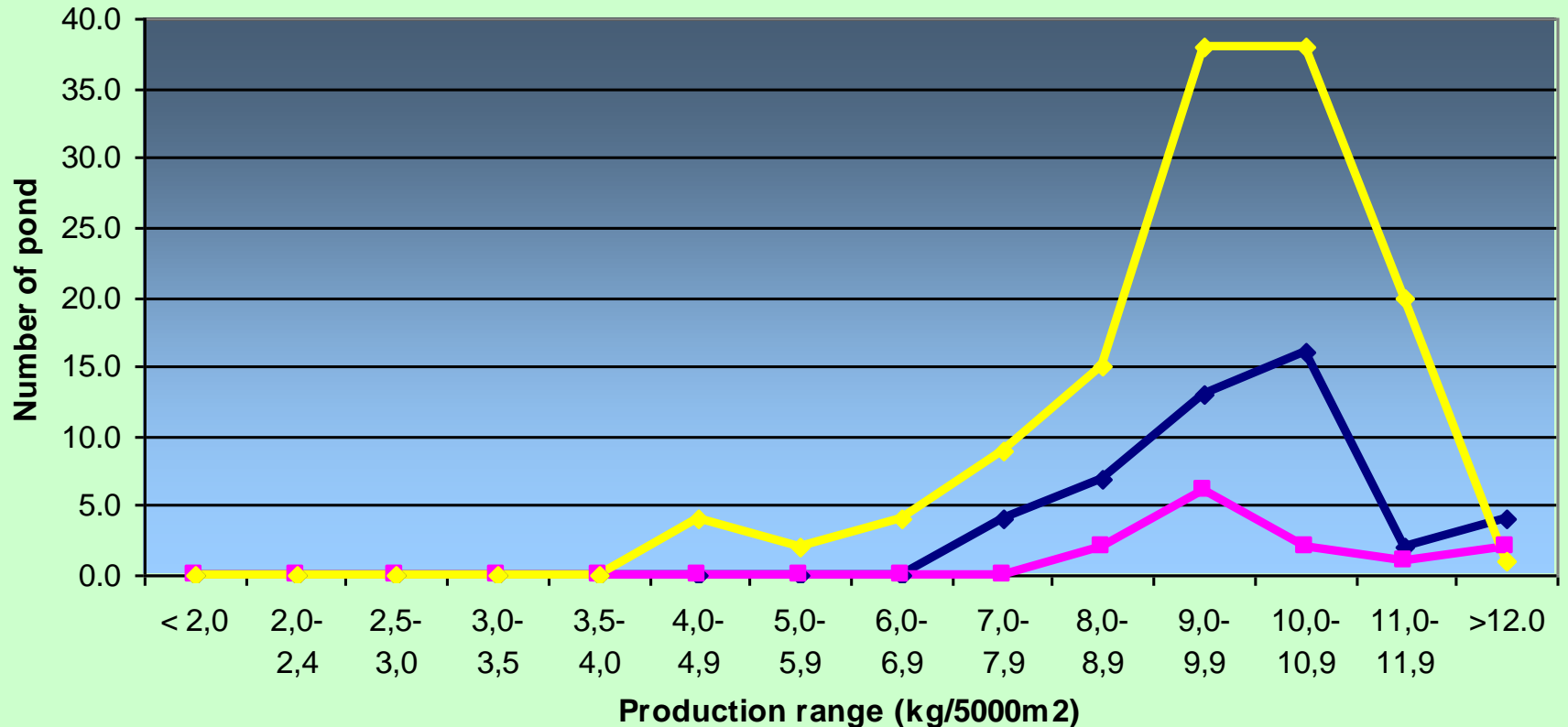
Semi-lined 0.5 ha ponds

Nyan Taw (2005, 2006)

# PRODUCTION PERFORMANCE

## Indonesia

Floc System Production R&D, Trial and Company Commercial Ponds  
Period 2003 - 2005

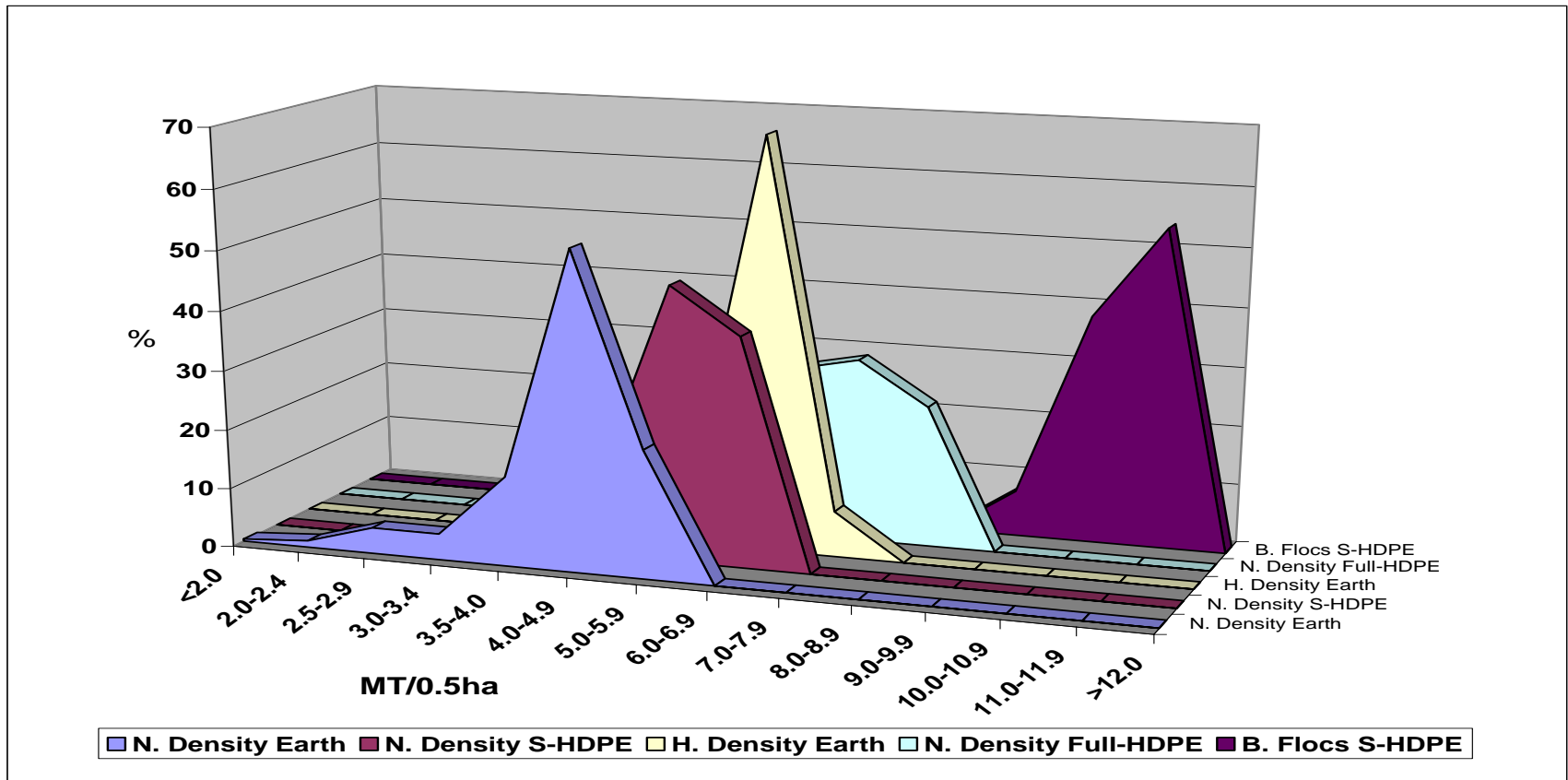


- ◆ R&D. Density 100-200 pcs/m2, MBW 16.41g, Biomass 9.905 kg, SR 81.7 % FCR 1.29 (number of ponds = 46)
- TRIAL. Density 140 pcs/m2 , MBW 16.56 g, Biomass 10.082 kg, SR 87.0 % FCR 1.42 (number of ponds = 13)
- CCP. Density 130 pcs/m2 (standard), MBW 16.99 g, Biomass 9.557 kg, SR 85.5 % FCR 1.21 (number of ponds = 131)

# PRODUCTION EFFICIENCY

**Efficiency:** Increased from 9.0 MT to 21.8 MT/ ha pond.

**Carrying capacity:** Increased from 430 kgs to 680 kgs/HP (PWA)

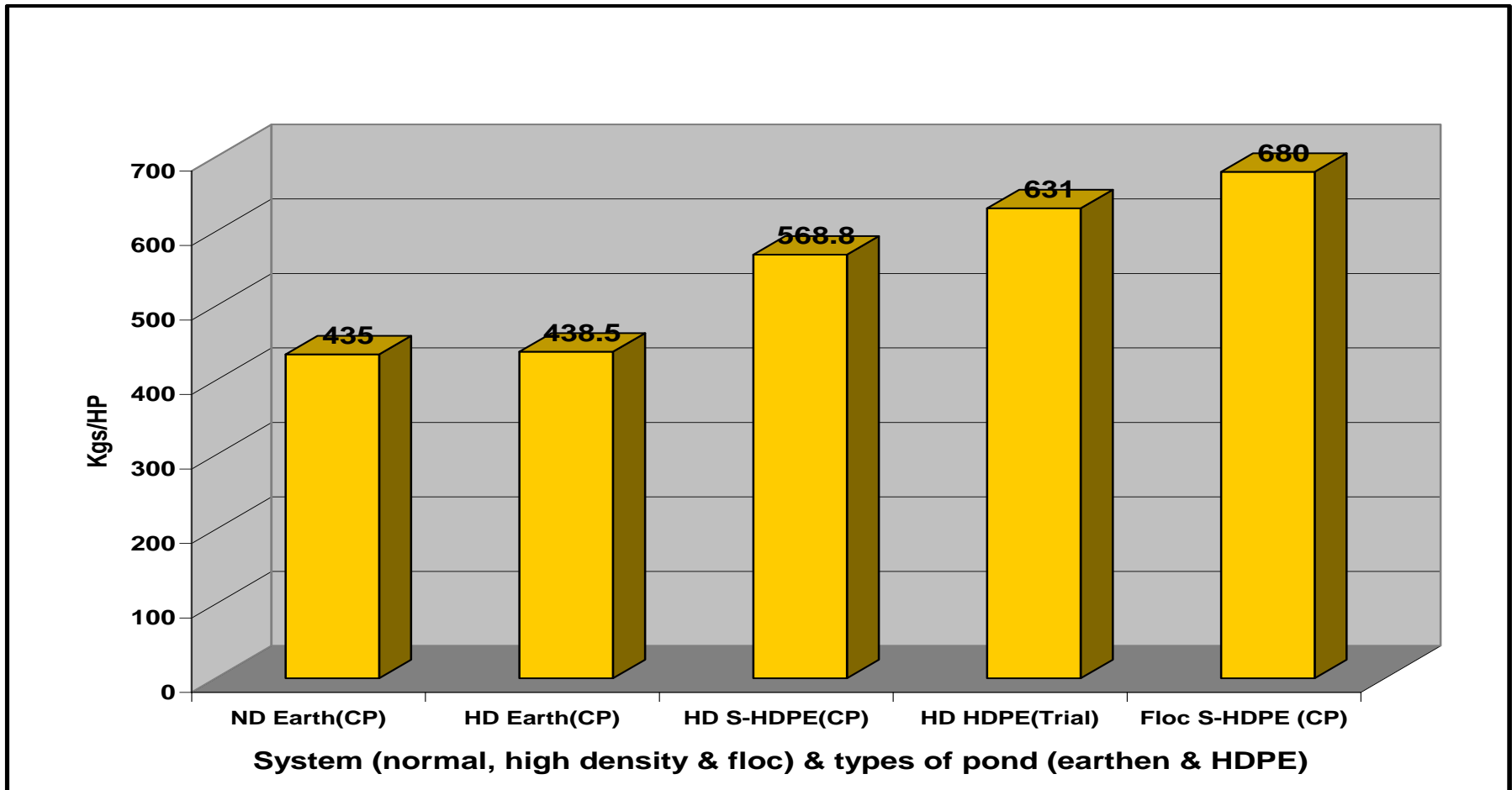




# CARRYING CAPACITY

## Pond type & system (*L. vannamei*)

*Increased from 430 to 680 shrimp kgs/HP (PWA)*



# BIOFLOC & PARTIAL HARVEST

## Indonesia

Biofloc control



Biofloc in water

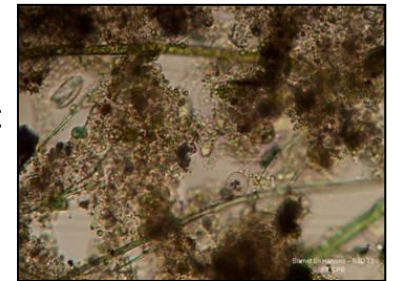


Nyan Taw, et al, GAA Sep/Oct 2008

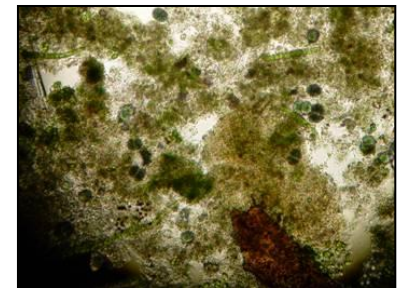
Partial harvesting



Brown biofloc



Green biofloc



Nyan Taw. et al WAS 2009 Mexico

# BIOFLOC & PARTIAL HARVEST PERFORMANCE, Indonesia

Partial Harvest Performance with Bio Floc Technology (February - July 2008)

Pond/size	System	Energy Input		Density ( M2 )	Partial	Harvest				Production		FCR		SR ( % )	Energy Efficiency -kg/HP	
		( Pond )	( Ha )			DoC	Biomass (Kg)	Size No/kg	MBW (gr)	Kg/Pd	Kg/Ha	GP	Feed		Std Capacity	Efficiency
1 5896 m2	Phyto	16 (PW)	27 (PW)	100	1	118	434	47	21.28	11,461	<b>19,439</b>	0	<b>1.60</b>	75.72	560*	<b>720</b>
					Final	127	11,027	43	23.26							
2 5896 m2	Bio Floc	18 (PW)	31 (PW)	145	1	108	2,092	59	16.95	13,508	<b>22,910</b>	0.59	<b>1.20</b>	84.07	680*	<b>739</b>
					2	121	1,016	55	18.18							
					Final	131	10,400	52	19.23							
3 5940 m2	Bio Floc	18 (PW)	30 (PW)	146	1	109	2,108	56	17.86	14,386	<b>24,219</b>	0.56	<b>1.14</b>	80.95	680*	<b>807</b>
					2	122	999	50	20.00							
					Final	130	11,279	47	21.28							
4 4704 m2	Bio Floc	16 (PW)	34 (PW)	257	1	85	1,962	93	10.75	17,963	<b>38,229</b>	0.58	<b>1.12</b>	86.54	680*	<b>1,124</b>
					2	99	1,896	75	13.33							
					3	113	1,871	62	16.13							
					4	127	2,587	56	17.86							
					5	134	2,475	53	18.87							
					Final	155	7,192	47	21.28							
5 2,500 m2	Bio Floc	9 (PW) 3 (BL)	36 (PW) 12 (BL)	280	1	84	924	86	11.63	12,371	<b>49,484</b>	0.48	<b>1.11</b>	102.35	680*	<b>1,031</b>
					2	99	1,455	74	13.51							
					3	113	1,324	61	16.39							
					4	127	1,448	57	17.54							
					5	134	1,043	54	18.52							
					Final	155	6,177	50	20.00							
6 2500 m2	Bio Floc	7 (PW) 3 (BL)	28 (PW) 12 (BL)	145	1	110	1,166	51	19.61	6,545	<b>26,180</b>	0.50	<b>1.10</b>	86.35	680*	<b>655</b>
					2	124	367	49	20.41							
					Final	127	5,012	47	21.28							
7 2500 m2	Bio Floc	9 (PW) 3 (BL)	36 (PW) 12 (BL)	145	1	110	892	61	16.39	6,615	<b>26,460</b>	0.50	<b>1.10</b>	100.8	680*	<b>551</b>
					2	124	323	57	17.54							
					Final	130	5,400	54	18.52							
										<b>82,849</b>	<b>29,560</b>	0.53	<b>1.13</b>	88.1		

# BIOSEURE MODULES

## Arca Biru, Blue Archipelago



HDPE lined ponds with center drain, secured outlet gates & Main supply canal



Sub inlet



250 & 1000 micron screen net



Biosecurity – crab fence & bird scare lines



Pond out let gate



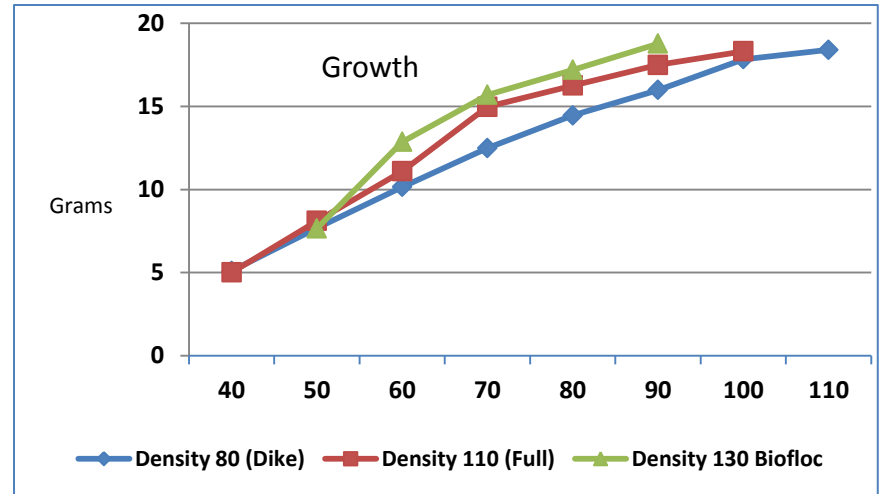
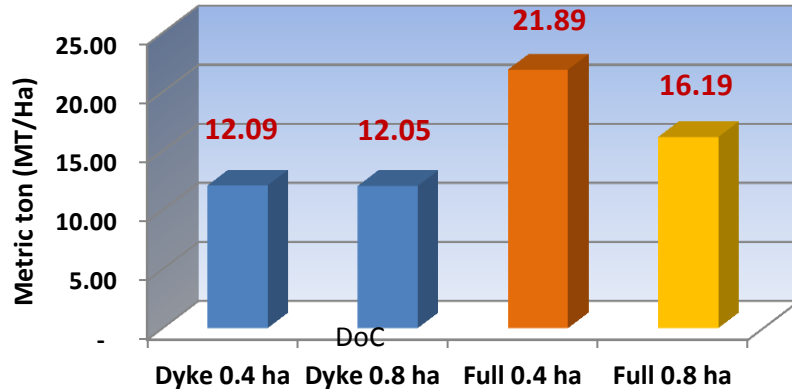
HDPE Lined secondary supply canal

Nyan Taw, Biosecurity....GAA Nov/Dec 2010

Nyan Taw, et.al. Malaysian ....GAA March/April 2011

# PERFORMANCE - Blue Archipelago, Malaysia

Arca Biru Performance  
(HDPE Full and Dyke Lined Pond)

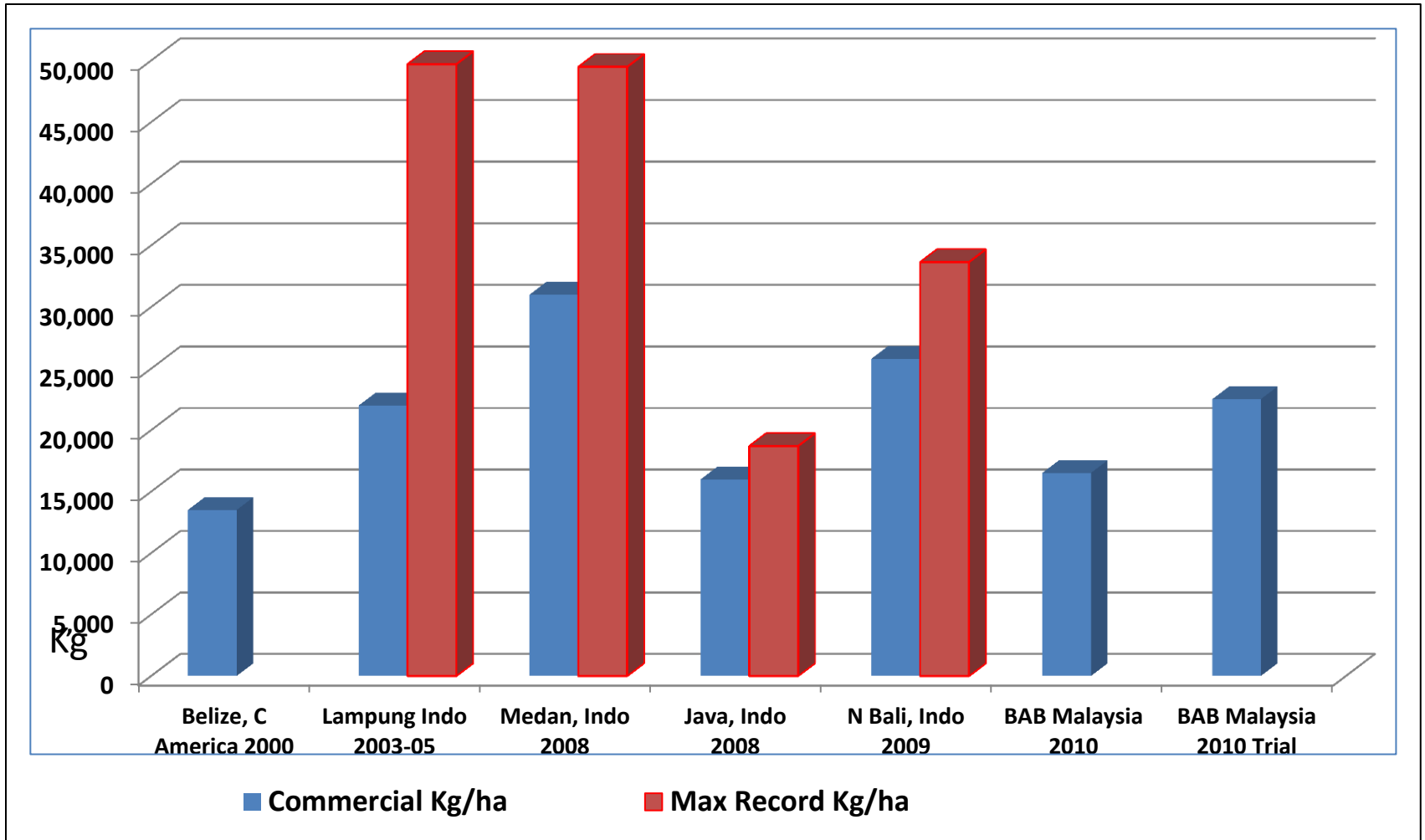


PRODUCTION PERFORMANCE OF ARCA BIRU FARM			
Production Parameter	System/size/type		
	Biofloc 0.4 ha HDPE	Semi-Biofloc 0.8 ha HDPE	Conven 0.8 ha HDPE Dyke
No of Ponds	2	19	119
PWA Energy (Hp)	14	24	20
Stocking Density	130	110	83
DOC (days)	90	101	111
SR (%)	89.16	81.35	83.19
MBW (gr)	18.78	18.31	17.80
FCR (x)	1.39	1.58	1.77
ADG (gr/day)	0.21	0.18	0.16
Avg Harvest tonnage (kg)	9,006	12,950	9,616
Production (Kg/Ha)	22,514	16,188	12,019
<b>Prod per power input (Kg/Hp)</b>	<b>643</b>	<b>540</b>	<b>481</b>

Nyan Taw, et.al. GAA March/April 2011

# BIOFLOC IN SHRIMP FARMING

## Production Performance



# PERFORMANCE

## Nursery/ GO, CPB Indonesia

Description	Stock Density ( pcs/m <sup>2</sup> )			
	550	130	200*	130*
<b>Tank (72 m<sup>2</sup>)</b>	<b>2</b>	<b>2</b>	<b>3</b>	<b>3</b>
<b>Initial MBW (g)</b>	<b>4.9</b>	<b>1.7</b>	<b>0.16</b>	<b>0.16</b>
<b>Period (day)</b>	<b>57</b>	<b>90</b>	<b>125</b>	<b>125</b>
<b>Harvest Biomass (kg)</b>	<b>374.0</b>	<b>151.0</b>	<b>183</b>	<b>137</b>
<b>Final MBW (g)</b>	<b>13.8</b>	<b>18.4</b>	<b>14.3</b>	<b>14.3</b>
<b>FCR (exclude GP)</b>	<b>1.2</b>	<b>1.0</b>	<b>1.8*</b>	<b>1.6*</b>
<b>Survival rate (%)</b>	<b>66</b>	<b>88</b>	<b>89</b>	<b>102</b>
<b>ADG (g/day)</b>	<b>0.16</b>	<b>0.19</b>	<b>0.11</b>	<b>0.11</b>
<b>Productivity (kg/m<sup>2</sup>)</b>	<b>5.2</b>	<b>2.1</b>	<b>2.5</b>	<b>1.9</b>
<b>Productivity (kg/Ha)</b>	<b>51,893</b>	<b>21,001</b>	<b>25,432</b>	<b>18,993</b>

\* trial to develop floc without GP



**Shrimp harvested**



**Raceway**

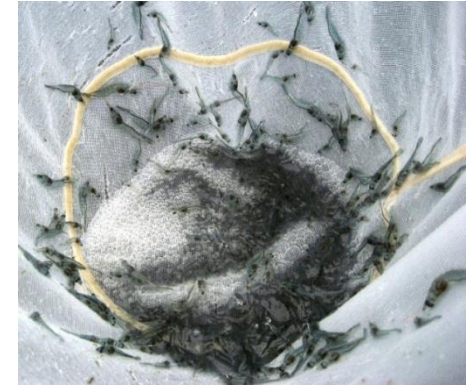
**Culture performance in HDPE lined nursery tanks (Floc system)**

Nyan Taw, 2004

# APPLICATION OF BIOFLOC TECHNOLOGY

## Indoor facility, Indonesia

1. Shrimp feed trials using transferred biofloc
2. Small scale experiments at request
3. Freshwater tolerance experiments
4. Nursery stage experiments





# SUPER-INTENSIVE (RAS)

Ocean Institute, Hawaii  
Moss (2006)

Stocking Density	300 /m <sup>3</sup>
FCR	1.49
Size	24.7 g
Production	7.5 kg/m <sup>3</sup>



Texas A & M University  
Samocha (2009)

Stocking Density	450 /m <sup>3</sup>
FCR	1.52
Size	22.36 g
Production	9.37 kg/m <sup>3</sup>

# *P. monodon* CULTURED IN BIOFLOC



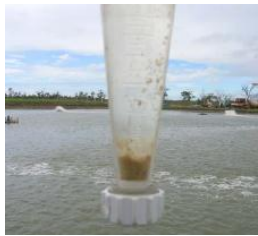
From:

David M. Smith, et al, 2008

Development of protocols for the culture of black tiger shrimp, *Penaeus monodon*, in “zero” water exchange production ponds

Can *P. monodon* be cultured in biofloc systems?

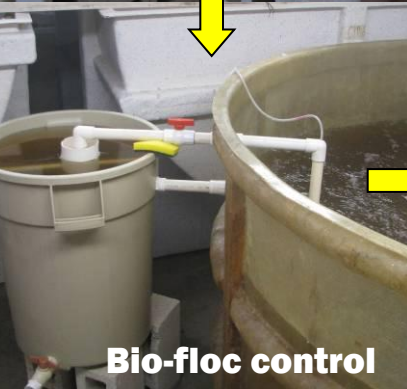
- Typical production in ponds with a stable floc and stocked with about 45 PL/m<sup>2</sup> was 10 to 12 t per hectare
- Target harvest weight 35 g
- FCRs when shrimp were 30 g was 1.3:1 (excluding molasses added to pond)



# BIOFLOC STUDIES IN MEXICO & BRAZIL.



**Bio-Floc experimental device**  
(twenty-four 40l plastic tanks)



**Bio-floc control**



**Indoor**  
(Six 12,000l indoor bio-floc lined tanks)



**Outdoor**  
(six-teen 20,000l outdoor bio-floc lined tanks)



**UMDI, Sisal  
UNAM-México**



Kind courtesy of Dr. Mauricio Emerenciano

# ECONOMICS

## Shrimp farmers' view - Saving is profit also

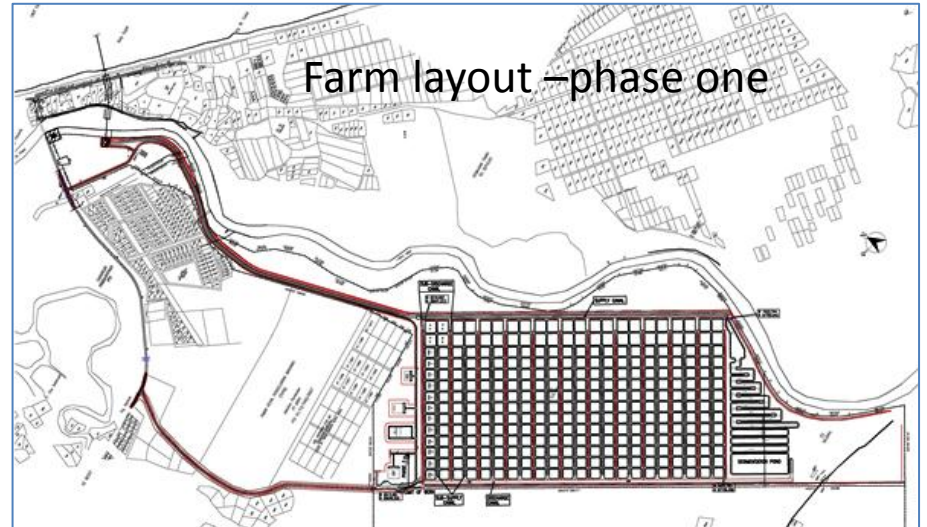
	BIOFLOC	AUTOTROPHIC	REMARKS
Production (MT)	22 MT/ Ha	21 MT/ha	Increase in production = more profit
Growth (gms/day)	0.16 to 2.1	0.13 to 0.16	Larger shrimp size = better price
FCR	1.1 to 1.3	1.5 to 1.7	Lower FCR = lesser feed cost. FCR 0.1 = 4% of feed cost (approximately).
DoC (Days of Culture)	90 -100 days	110-120 days	Less DoC = increase production cycles (eg from 2 to 2.5 cycles/ year. More revenue.
Energy Efficiency (HP)	680 – 1,100 Kg/HP	400 - 600 Kg/HP	More efficiency = less energy cost
Shrimp color (red)	Salmon scale > 28	Salmon scale < 24	Strong red = Better price
Stability	CV < 25 %	CV > 25 %	Lower CV = More productivity
Sustainability	Flush out < 1.5%	Flush out > 10 %	More sustainability = Higher production
Water exchange	Zero water exchange	Minimum or flow through	Energy saving in water pumping
Gross profit	> 35 %	< 30 %	The more the profit the better
Production Cost	< 15-20 % than Autotrophic	Standard Autotrophic	Less production cost = more profit
Feed Mill - production	Less sale but more sustainable sale	Normal sale	Feed mill should include grain pellet for biofloc with which sustainable sales could be secured.

# iSHARP INTEGRATED SHRIMP FARMING PROJECT, Malaysia (Potential for Biofloc Technology)

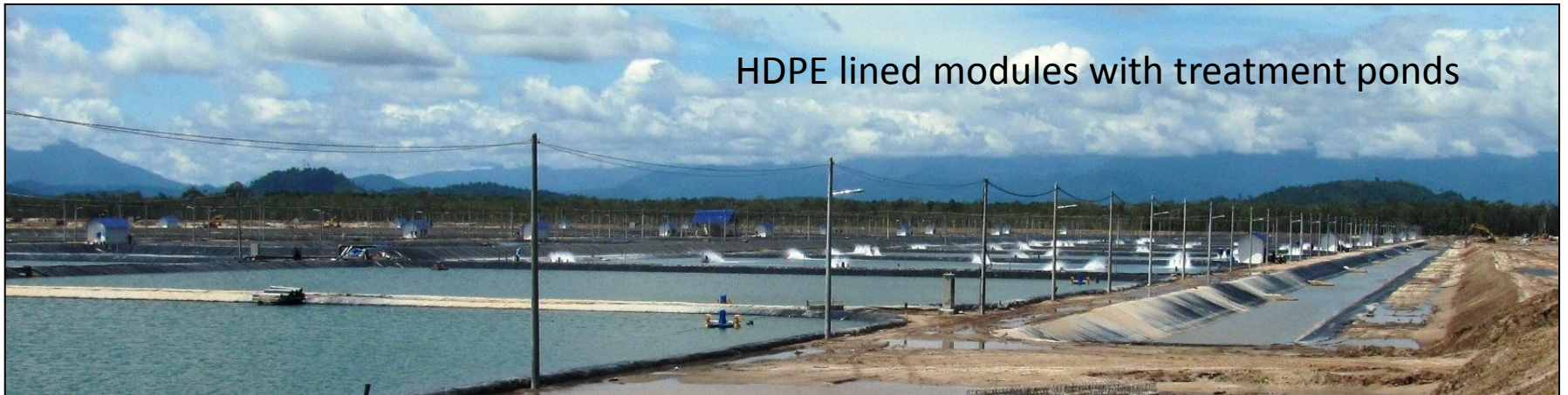
Project site -1,000 hectare



Farm layout –phase one



HDPE lined modules with treatment ponds



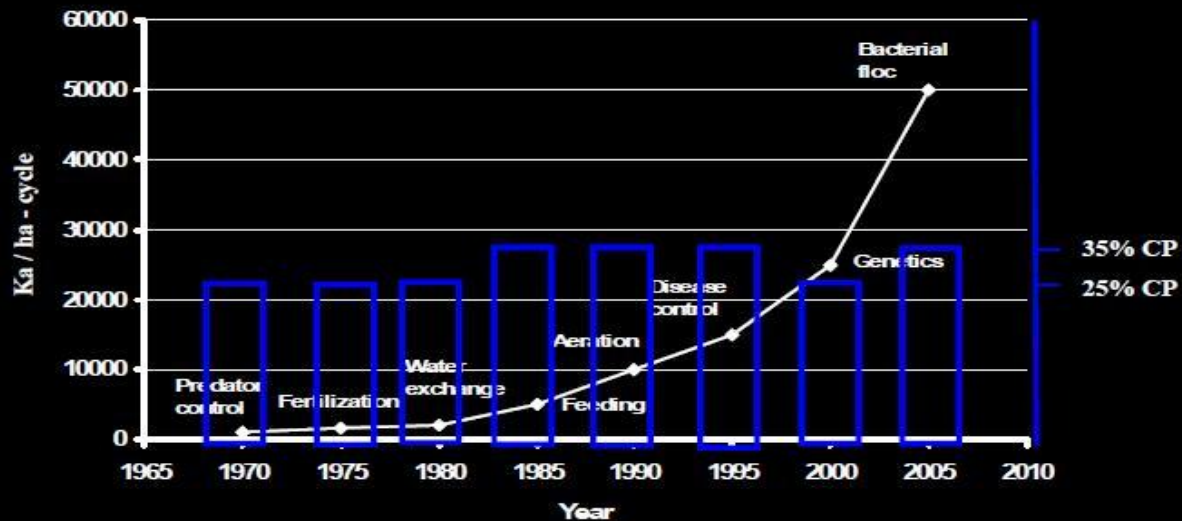
# **ACKNOWLEDGEMENTS**

**The author would like to give sincere thanks to Mr. Abu Bakar Ibrahim (CEO) and Mr. Christopher Lim (COO), Blue Archipelago for their interest and support.**

**The staff and members of Blue Archipelago, Malaysia for their support to make this presentation possible.**

# Thank You

## SHRIMP PRODUCTION IMPROVEMENT



From Nates & Tacon 2007

Nyan Tau

BlueArchipelago  
Quality | Safety | Ecology

Presentation Title: RECENT DEVELOPMENTS IN  
BIOFLOC TECHNOLOGY IN SHRIMP CULTURE AND ITS  
ECONOMICS

Nyan Taw

Abstract: #27

Session Name: Biofloc Culture Systems (Session #\_ 7)

Session Date: Thursday, March 1

Time Assignment: 9:00 AM